



OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
INGERSOLL RAND GOYDAN CLARKTON 2 (S/N 19361)
 Component
Compressor
 Fluid
FEP1405340-00295 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|----------|----------|
| Sample Number | Client Info | | WC0844716 | --- | --- |
| Sample Date | Client Info | | 05 Jun 2024 | --- | --- |
| Machine Age | hrs | Client Info | 61836 | --- | --- |
| Oil Age | hrs | Client Info | 0 | --- | --- |
| Oil Changed | | Client Info | N/A | --- | --- |
| Sample Status | | | NORMAL | --- | --- |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.1 | NEG | --- | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >50 | 0 | --- | --- |
| Chromium | ppm | ASTM D5185m >10 | <1 | --- | --- |
| Nickel | ppm | ASTM D5185m | 0 | --- | --- |
| Titanium | ppm | ASTM D5185m | <1 | --- | --- |
| Silver | ppm | ASTM D5185m | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185m >25 | 2 | --- | --- |
| Lead | ppm | ASTM D5185m >25 | 0 | --- | --- |
| Copper | ppm | ASTM D5185m >50 | <1 | --- | --- |
| Tin | ppm | ASTM D5185m >15 | <1 | --- | --- |
| Vanadium | ppm | ASTM D5185m | 0 | --- | --- |
| Cadmium | ppm | ASTM D5185m | <1 | --- | --- |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | --- | --- |
| Barium | ppm | ASTM D5185m | 0 | --- | --- |
| Molybdenum | ppm | ASTM D5185m | 0 | --- | --- |
| Manganese | ppm | ASTM D5185m | 0 | --- | --- |
| Magnesium | ppm | ASTM D5185m | <1 | --- | --- |
| Calcium | ppm | ASTM D5185m | 0 | --- | --- |
| Phosphorus | ppm | ASTM D5185m | 87 | --- | --- |
| Zinc | ppm | ASTM D5185m | 0 | --- | --- |
| Sulfur | ppm | ASTM D5185m | 646 | --- | --- |

CONTAMINANTS

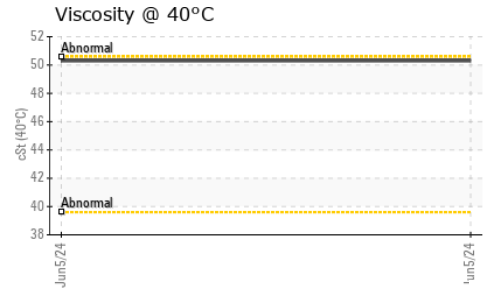
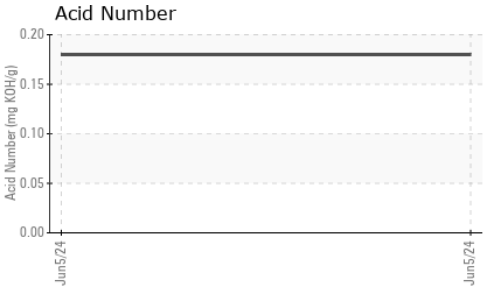
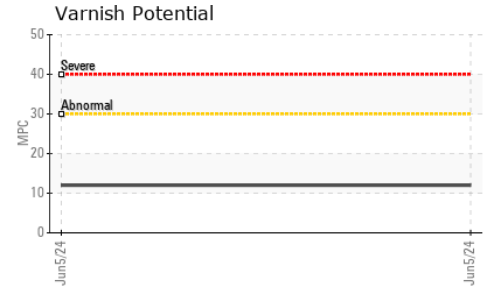
| | method | limit/base | current | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >25 | <1 | --- | --- |
| Sodium | ppm | ASTM D5185m | 0 | --- | --- |
| Potassium | ppm | ASTM D5185m >20 | <1 | --- | --- |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|-----------------------|----------|----------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.18 | --- | --- |
| MPC Varnish Potential | Scale | ASTM D7843 >15 | 12 | --- | --- |



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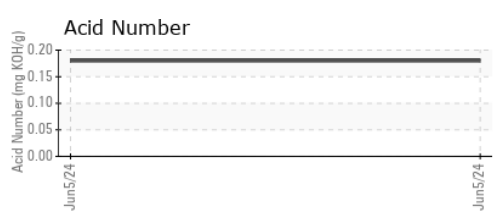
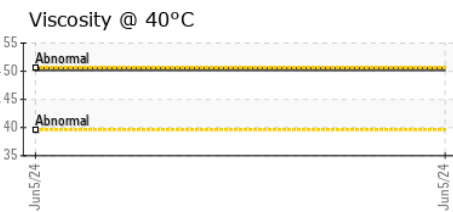
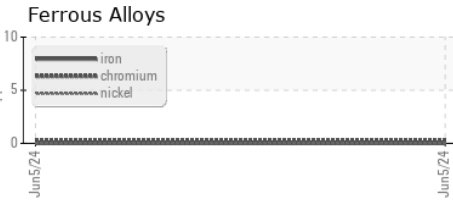
| VISUAL | method | limit/base | current | history1 | history2 | |
|------------------|--------|------------|---------|----------|----------|-----|
| White Metal | scalar | *Visual | NONE | NONE | --- | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- | --- |
| Precipitate | scalar | *Visual | NONE | NONE | --- | --- |
| Silt | scalar | *Visual | NONE | NONE | --- | --- |
| Debris | scalar | *Visual | NONE | NONE | --- | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- | --- |
| Odor | scalar | *Visual | NORML | NORML | --- | --- |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | --- | --- |
| Free Water | scalar | *Visual | | NEG | --- | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 50.3 | --- | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

| | | | | | |
|--------|--|--|--|----------|----------|
| Color | | | | no image | no image |
| Bottom | | | | no image | no image |
| MPC | | | | no image | no image |

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0844716 **Received** : 11 Jun 2024
Lab Number : 06206644 **Tested** : 18 Jun 2024
Unique Number : 11074105 **Diagnosed** : 18 Jun 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: MPC)

FS-COMPRESSION CO, LLC
 203 AERO COURT
 GREENSBORO, NC
 US 27409
 Contact: Dallas Burcham
 dallas.burcham@fs-compression.com

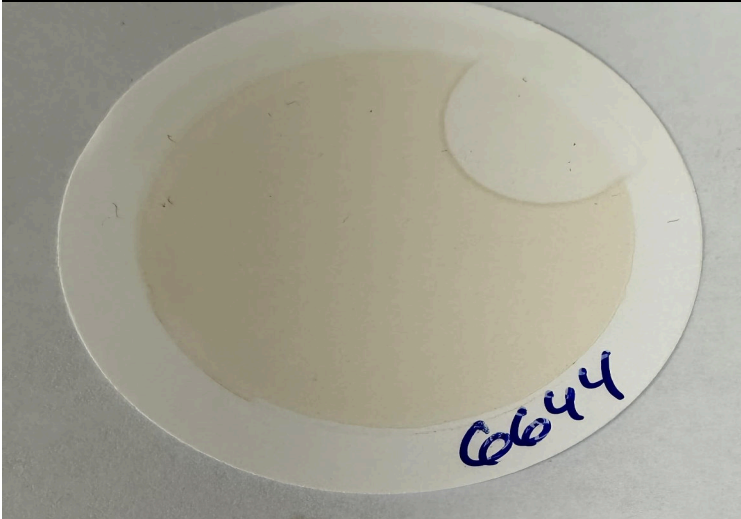
To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (336)605-9622
F: (336)605-9844

MPC (Varnish Test)



Sample Color & Clarity



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