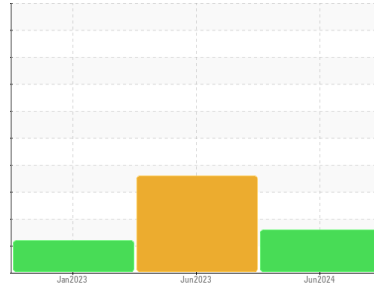




OIL ANALYSIS REPORT

Area
HPU22
 Machine Id
TB09
 Component
Hydraulic System
 Fluid
Skydrol (--- GAL)

Sample Rating Trend



WATER



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0896091	WC0817726	WC0729509
Sample Date	Client Info		10 Jun 2024	05 Jun 2023	03 Jan 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ATTENTION	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	<1	<1
Chromium	ppm	ASTM D5185m >20	6	3	5
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	<1	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	2	0	<1
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	<1	<1	0
Tin	ppm	ASTM D5185m >20	<1	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	2	1	<1
Calcium	ppm	ASTM D5185m 110	95	118	118
Phosphorus	ppm	ASTM D5185m 37	45127	10000	99051
Zinc	ppm	ASTM D5185m	7	0	0
Sulfur	ppm	ASTM D5185m 220	244	334	276

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	2	1	1
Sodium	ppm	ASTM D5185m	4	3	<1
Potassium	ppm	ASTM D5185m >20	36	35	42
Water	%	ASTM D6304 >0.750	▲ 0.986	▲ 0.806	0.583
ppm Water	ppm	ASTM D6304 >7500	▲ 9859	▲ 8060	5830

FLUID CLEANLINESS

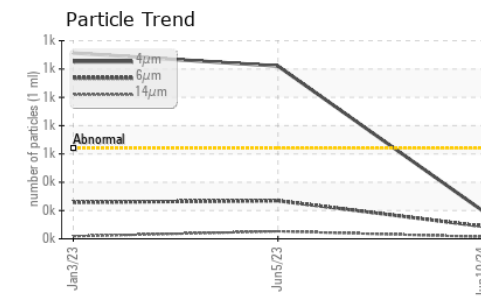
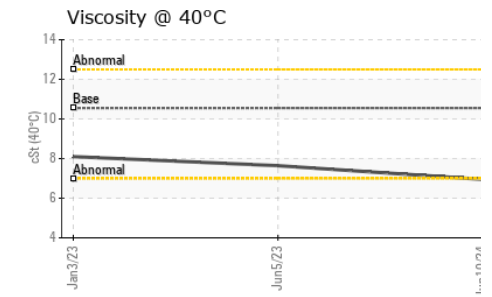
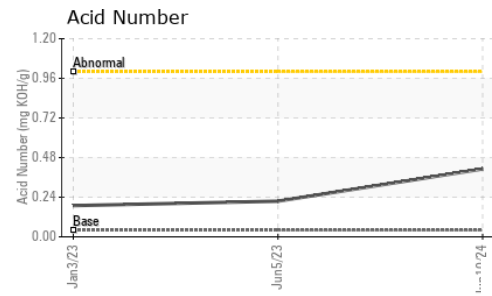
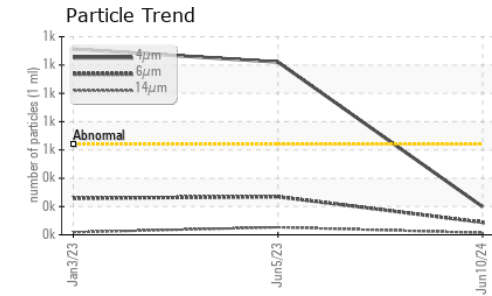
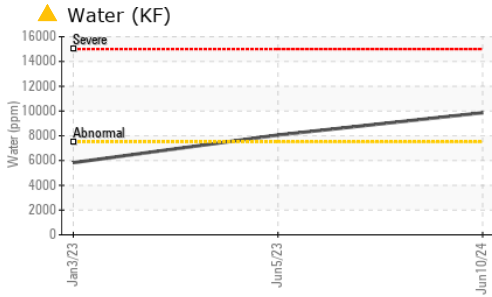
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>640	198	● 1221	▲ 1313
Particles >6µm	ASTM D7647	>160	88	● 269	● 258
Particles >14µm	ASTM D7647	>20	14	● 53	18
Particles >21µm	ASTM D7647	>4	5	● 10	4
Particles >38µm	ASTM D7647	>3	0	1	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>16/14/11	15/14/11	● 17/15/13	▲ 18/15/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.04	0.411	0.216	0.189



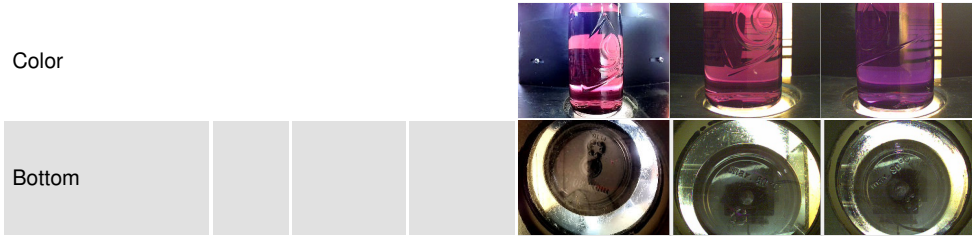
OIL ANALYSIS REPORT



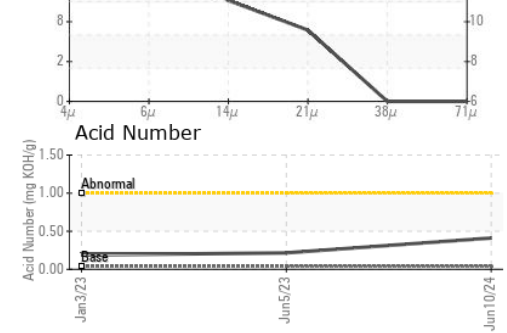
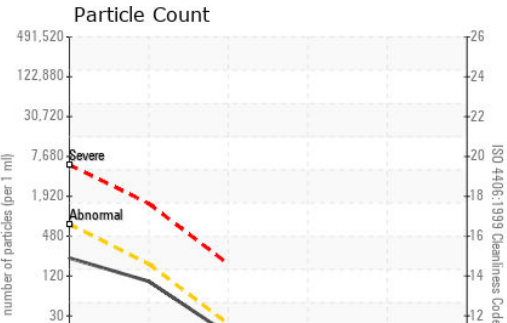
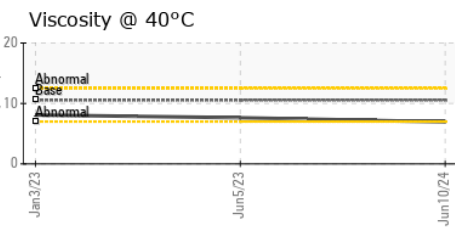
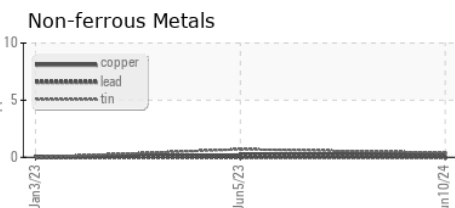
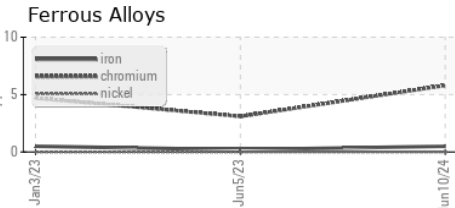
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.750	NEG	NEG
Free Water	scalar	*Visual		1.0	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Specific Gravity		*ASTM D1298	.996	0.994	0.998	0.999
Visc @ 40°C	cSt	ASTM D445	10.55	6.95	7.64	8.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0896091 **Received** : 11 Jun 2024
Lab Number : **06207025** **Tested** : 19 Jun 2024
Unique Number : 11074486 **Diagnosed** : 19 Jun 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, SpecGravity)

PARKER AEROSPACE
 2010 WALDROP INDUSTRIAL BLVD
 DUBLIN, GA
 US 31021
 Contact: TRENT MCADAMS
 trent.mcadams@parker.com
 T: (478)275-4030
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)