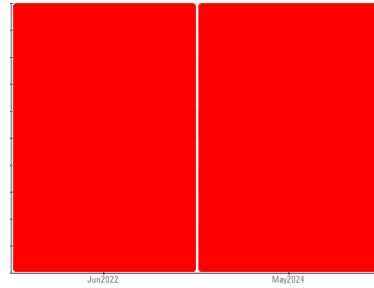




PROBLEM SUMMARY

Sample Rating Trend



WEAR



Area
[23093]

Machine Id

30-70

Component

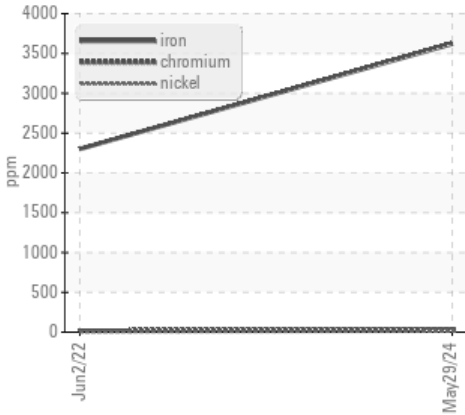
Left Final Drive

Fluid

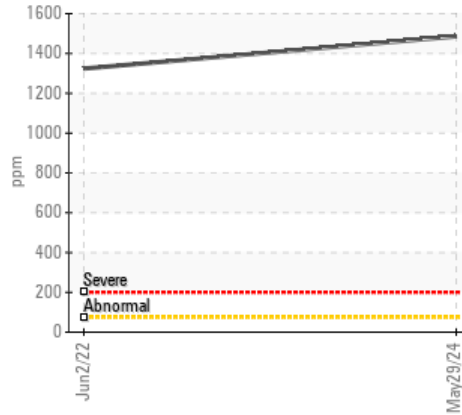
CONOCO PHILLIPS GUARDOL ECT 15W40 (--- GAL)

COMPONENT CONDITION SUMMARY

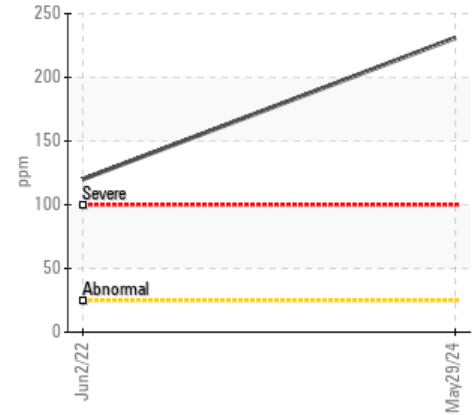
▲ Ferrous Alloys



▲ Silicon (ppm)



▲ Aluminum (ppm)



RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	---
Iron	ppm	ASTM D5185m	>500	▲ 3621	▲ 2300	---
Chromium	ppm	ASTM D5185m	>10	▲ 32	▲ 17	---
Nickel	ppm	ASTM D5185m	>10	▲ 10	4	---
Aluminum	ppm	ASTM D5185m	>25	▲ 231	● 120	---
Silicon	ppm	ASTM D5185m	>75	▲ 1486	▲ 1324	---

Customer Id: MANTUL
 Sample No.: WC0940716
 Lab Number: 06207225
 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Dirt Access	---	---	?	We advise that you check all areas where dirt can enter the system.

HISTORICAL DIAGNOSIS

WEAR



02 Jun 2022 Diag: Don Baldrige

We advise that you check for the source of water entry. We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. There is a moderate concentration of water present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The oil is no longer serviceable due to the presence of contaminants.

view report





OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

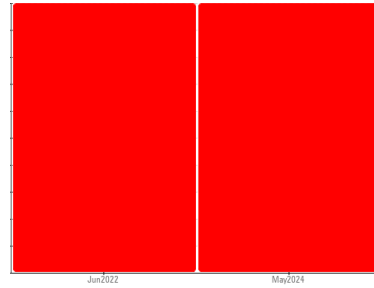


Area
[23093]

Machine Id
30-70

Component
Left Final Drive

Fluid
CONOCO PHILLIPS GUARDOL ECT 15W40 (--- GAL)



DIAGNOSIS

▲ Recommendation

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

▲ Wear

Gear wear is indicated.

▲ Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Fluid Condition

The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0940716	WC0619299	---
Sample Date	Client Info		29 May 2024	02 Jun 2022	---
Machine Age	hrs	Client Info	4535	3563	---
Oil Age	hrs	Client Info	972	3295	---
Oil Changed	Client Info		Changed	Changed	---
Sample Status			SEVERE	SEVERE	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >500	▲ 3621	▲ 2300	---
Chromium	ppm	ASTM D5185m >10	▲ 32	▲ 17	---
Nickel	ppm	ASTM D5185m >10	▲ 10	4	---
Titanium	ppm	ASTM D5185m	14	12	---
Silver	ppm	ASTM D5185m	0	<1	---
Aluminum	ppm	ASTM D5185m >25	▲ 231	● 120	---
Lead	ppm	ASTM D5185m >25	0	1	---
Copper	ppm	ASTM D5185m >50	7	7	---
Tin	ppm	ASTM D5185m >10	0	<1	---
Vanadium	ppm	ASTM D5185m	2	1	---
Cadmium	ppm	ASTM D5185m	0	<1	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 85	96	84	---
Barium	ppm	ASTM D5185m	4	4	---
Molybdenum	ppm	ASTM D5185m	9	7	---
Manganese	ppm	ASTM D5185m	30	19	---
Magnesium	ppm	ASTM D5185m 350	618	444	---
Calcium	ppm	ASTM D5185m 1800	1249	1040	---
Phosphorus	ppm	ASTM D5185m 1000	949	865	---
Zinc	ppm	ASTM D5185m 1100	983	734	---
Sulfur	ppm	ASTM D5185m 3500	6019	9017	---

CONTAMINANTS

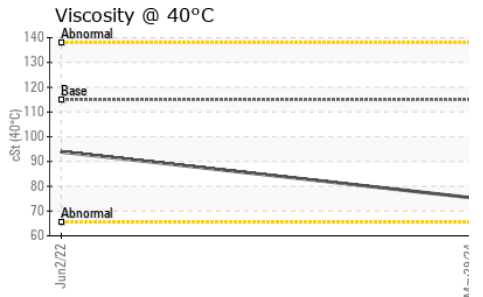
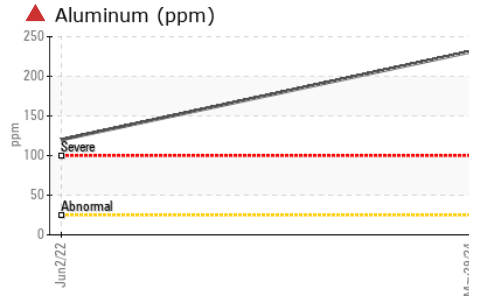
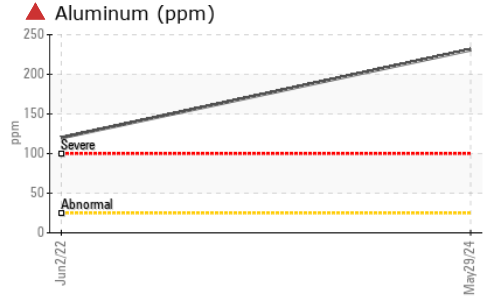
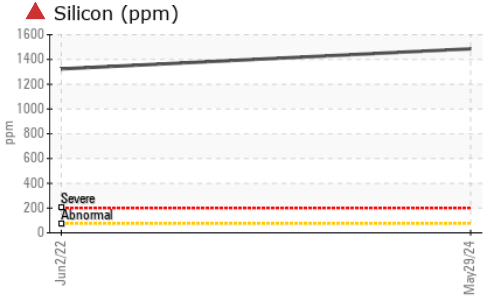
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >75	▲ 1486	▲ 1324	---
Sodium	ppm	ASTM D5185m	29	21	---
Potassium	ppm	ASTM D5185m >20	81	62	---

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual NONE	NONE	NONE	---
Precipitate	scalar	*Visual NONE	NONE	NONE	---
Silt	scalar	*Visual NONE	NONE	NONE	---
Debris	scalar	*Visual NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	---
Appearance	scalar	*Visual NORML	NORML	NORML	---
Odor	scalar	*Visual NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual >0.2	NEG	▲ 0.2%	---
Free Water	scalar	*Visual	NEG	NEG	---



OIL ANALYSIS REPORT

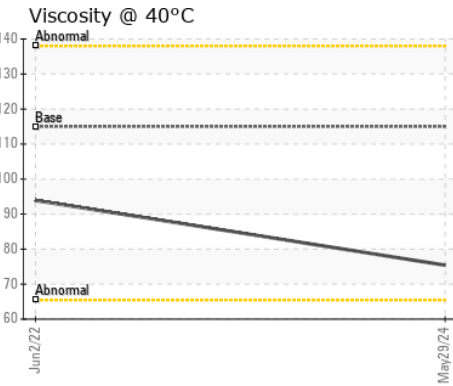
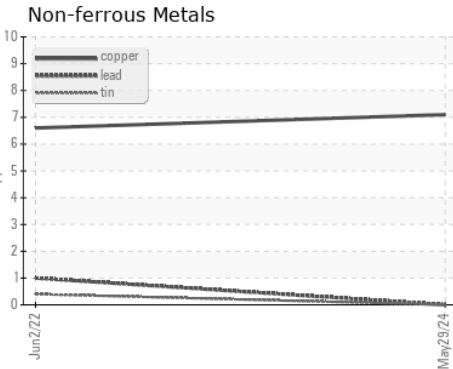
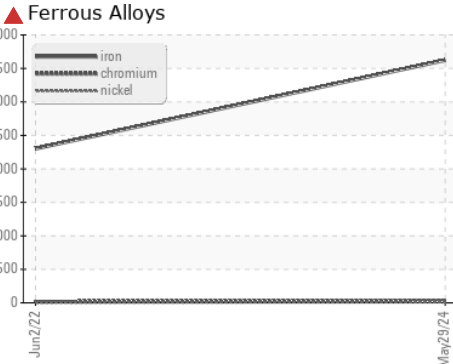


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	115	75.4	93.9	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image	no image
Bottom				no image	no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0940716 **Received** : 11 Jun 2024
Lab Number : **06207225** **Tested** : 13 Jun 2024
Unique Number : 11074686 **Diagnosed** : 13 Jun 2024 - Angela Borella
Test Package : CONST

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 5601 S 122ND E AVE
 TULSA, OK
 US 74146
 Contact: BEN CALDWELL
 kevin.marson@wearcheck.com
 T: (918)728-5749
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)