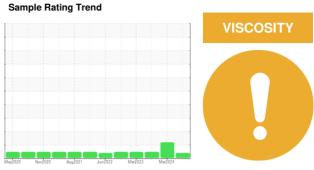


OIL ANALYSIS REPORT





Machine Id VOLVO A45G 342394

Component Diesel Engine

VOLVO VDS-4.5 Premium Motor Oil 15W40 (--- GAL)

DIAGNOSIS	SAMPLE INFOF	RMATION	method	limit/base	e current	history1	history2
Recommendation	Sample Number		Client Info		ML0002752	ML0000905	VCP425034
and filter change at the time of sampling has	Sample Date		Client Info		07 Jun 2024	26 Mar 2024	06 Jun 2023
en noted. Resample at the next service interval	Machine Age	hrs	Client Info		8550	8192	7086
nonitor.	Oil Age	hrs	Client Info		358	500	0
ar	Oil Changed		Client Info		Changed	Changed	Changed
component wear rates are normal.	Sample Status				ATTENTION	ATTENTION	NORMAL
ntamination other contaminants were detected in the oil.	CONTAMINATIO	NC	method	limit/base	e current	history1	history2
luid Condition	Water		WC Method	>0.2	NEG	NEG	NEG
The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.	Glycol		WC Method		NEG	NEG	NEG
	WEAR METALS		method	limit/base	e current	history1	history2
	Iron	ppm	ASTM D5185m	>100	6	11	6
	Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
	Nickel	ppm	ASTM D5185m	>2	<1	<1	<1
	Titanium	ppm	ASTM D5185m		<1	<1	0
	Silver	ppm	ASTM D5185m	>2	0	0	0
	Aluminum	ppm	ASTM D5185m	>25	2	3	1
	Lead	ppm	ASTM D5185m	>40	<1	1	1
	Copper	ppm	ASTM D5185m	>330	<1	2	1
	Tin	ppm	ASTM D5185m		<1	1	<1
	Vanadium	ppm	ASTM D5185m		0	<1	0
	Cadmium	ppm	ASTM D5185m		0	<1	<1
	ADDITIVES		method	limit/base	e current	history1	history2
	Boron	ppm	ASTM D5185m		35	29	31
	Barium	ppm	ASTM D5185m		0	2	0
	Molybdenum	ppm	ASTM D5185m		48	77	83
	Manganese	ppm	ASTM D5185m		0	<1	<1
	Magnesium	ppm	ASTM D5185m		598	785	110
	Calcium	ppm	ASTM D5185m		1381	1260	2045
	Phosphorus	ppm	ASTM D5185m		809	987	918
	Zinc	ppm	ASTM D5185m		983	1179	1121
	Sulfur	ppm	ASTM D5185m		2612	3179	3776
	CONTAMINANT	S	method	limit/base	e current	history1	history2
	Silicon	ppm	ASTM D5185m	>25	4	5	3
	Sodium	ppm	ASTM D5185m		0	1	1
	Potassium	ppm	ASTM D5185m	>20	2	2	2
	Fuel	%	ASTM D3524	>6.0	<1.0	2 .1	<1.0
	INFRA-RED		method	limit/base	e current	history1	history2
	Soot %	%	*ASTM D7844	>3	0.3	0.5	0.3
	Nitration	Abs/cm	*ASTM D7624	>20	8.3	10.0	10.7
	Sulfation	Abs/.1mm	*ASTM D7415	>30	21.3	21.0	20.0
	FLUID DEGRAD	DATION	method	limit/base	e current	history1	history2
	Oxidation	Abs/.1mm	*ASTM D7414	>25	18.3	16.6	15.1

Base Number (BN) mg KOH/g ASTM D2896

5.6

6.1

8.8



4

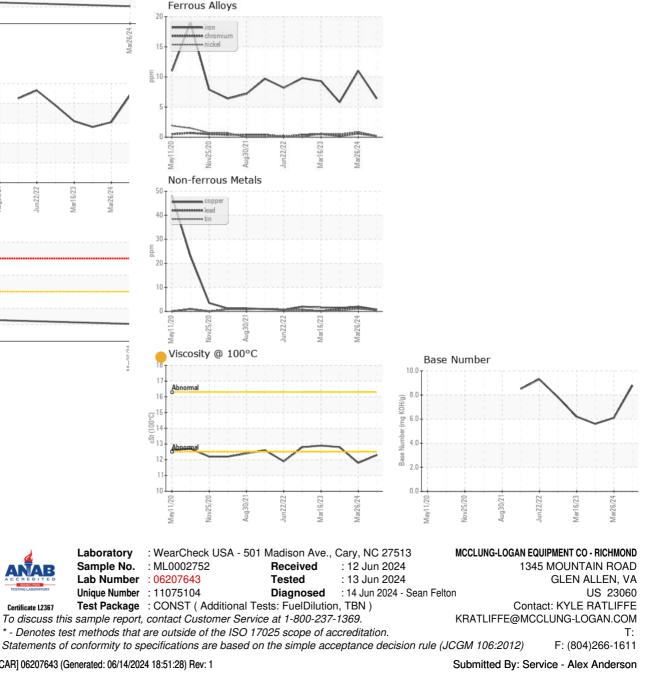
35 30 FT-IR (Direct Trend)

Oxidation

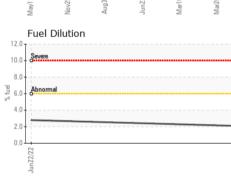
Sulfation

OIL ANALYSIS REPORT

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPER	TIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	(12.3	11.8	12.8
GRAPHS						
Forrous Allove						



E 25 P20 15 10 May11/20 /lar16/23 Fuel Dilution 12.0 10.0 8. Pile 6.0 4.0 0.0 Base Number 10.0 (mg KOH/g) 6 Imber 4.0 Base



ua30/21

/20

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