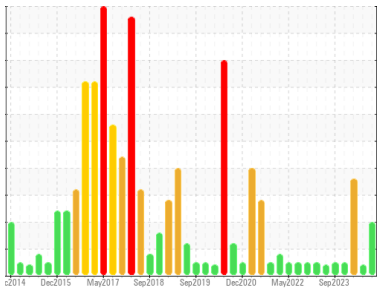
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area
CURING
Machine Id
BOLDT BLENDER B32407 Curing SOUTH BOLDT VACUUM Blender
Component
Hydraulic System
Fluid
HYDRAULIC OIL FG ISO 46 (--- GAL)

DIAGNOSIS

Recommendation
We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
All component wear rates are normal.

Contamination
Moderate concentration of visible dirt/debris present in the oil. Free water present.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0921299**	WC0921279	WC0894958
Sample Date		Client Info		**29 May 2024**	29 May 2024	28 Feb 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**2**	<1	0
Chromium	ppm	ASTM D5185m	>10	**<1**	<1	0
Nickel	ppm	ASTM D5185m	>10	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**2**	4	0
Lead	ppm	ASTM D5185m	>10	**<1**	0	0
Copper	ppm	ASTM D5185m	>75	**<1**	0	0
Tin	ppm	ASTM D5185m	>10	**<1**	<1	<1
Vanadium	ppm	ASTM D5185m		**0**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

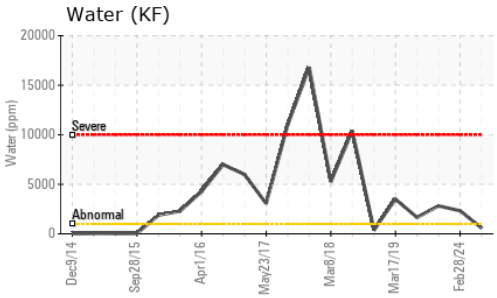
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**<1**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	5	**<1**	<1	0
Calcium	ppm	ASTM D5185m	12	**33**	2	0
Phosphorus	ppm	ASTM D5185m	400	**365**	202	400
Zinc	ppm	ASTM D5185m	12	**0**	21	0
Sulfur	ppm	ASTM D5185m	650	**643**	238	457

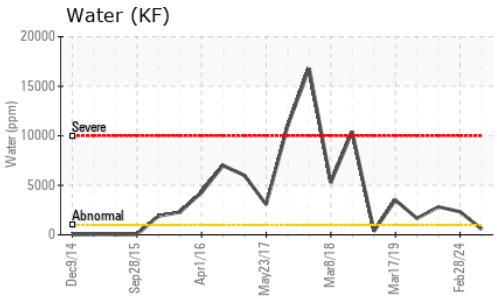
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**6**	3	3
Sodium	ppm	ASTM D5185m		**0**	4	4
Potassium	ppm	ASTM D5185m	>20	**1**	2	0
Water	%	ASTM D6304	>0.1	**0.057**	---	▲ 0.233
ppm Water	ppm	ASTM D6304	>1000	**570**	---	▲ 2330

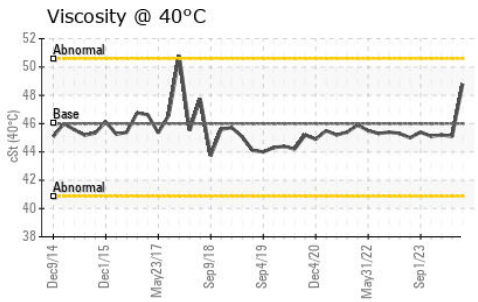
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**---**	---	1836
Particles >6µm		ASTM D7647	>1300	**---**	---	1000
Particles >14µm		ASTM D7647	>160	**---**	---	● 170
Particles >21µm		ASTM D7647	>40	**---**	---	● 57
Particles >38µm		ASTM D7647	>10	**---**	---	9
Particles >71µm		ASTM D7647	>3	**---**	---	1
Oil Cleanliness		ISO 4406 (c)	>20/17/14	**---**	---	● 18/17/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.50	**0.30**	0.20	0.13

OIL ANALYSIS REPORT





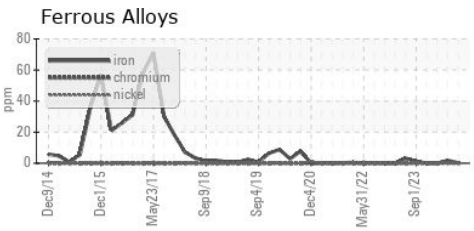


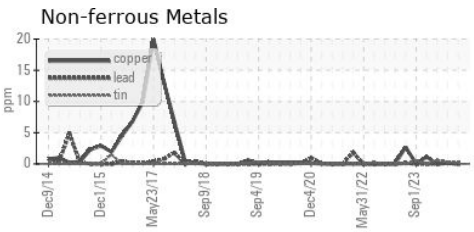
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	▲ **MODER**	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	● HAZY
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**0.2%**	NEG	0.2%
Free Water	scalar	*Visual		▲ **1.0**	NEG	NEG

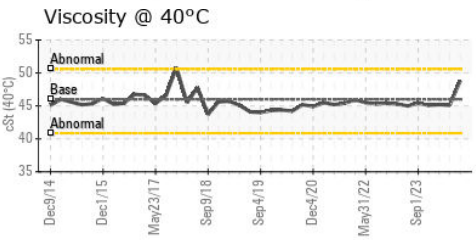
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**48.8**	45.1	45.2

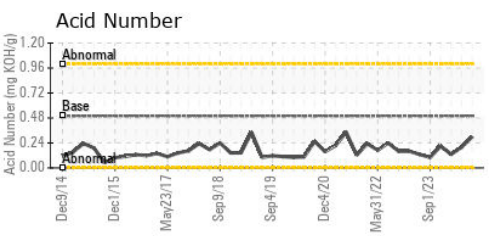
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0921299 **Received** : 12 Jun 2024
Lab Number : 06207746 **Tested** : 14 Jun 2024
Unique Number : 11075207 **Diagnosed** : 14 Jun 2024 - Don Baldridge
Test Package : IND 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: ROCROCUS [WUSCAR] 06207746 (Generated: 06/14/2024 12:14:14) Rev: 1
Contact/Location: JAMES ROBINSON III - ROCROCUS