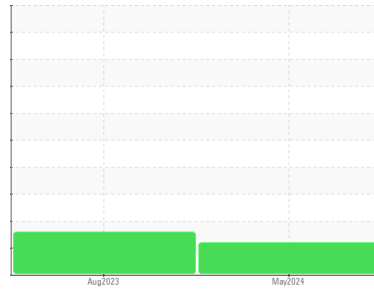




# OIL ANALYSIS REPORT

## Sample Rating Trend



ISO



Machine Id  
**2134185 (S/N 1645)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of particulates present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KCPA017989</b>	KCPA003628	---
Sample Date	Client Info			<b>30 May 2024</b>	29 Aug 2023	---
Machine Age	hrs	Client Info		<b>56992</b>	52293	---
Oil Age	hrs	Client Info		<b>1500</b>	0	---
Oil Changed	Client Info			<b>Not Chngd</b>	N/A	---
Sample Status				<b>ATTENTION</b>	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	<1	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	2	---
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Copper	ppm	ASTM D5185m	>50	<b>6</b>	7	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

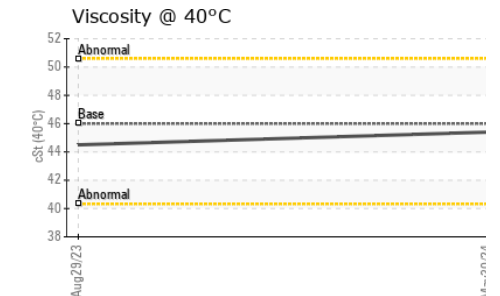
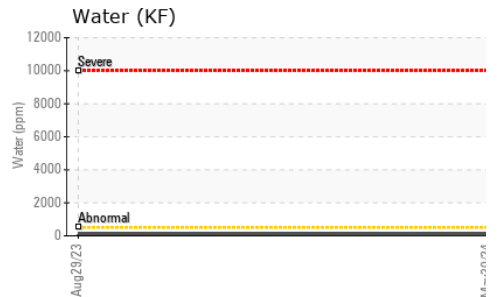
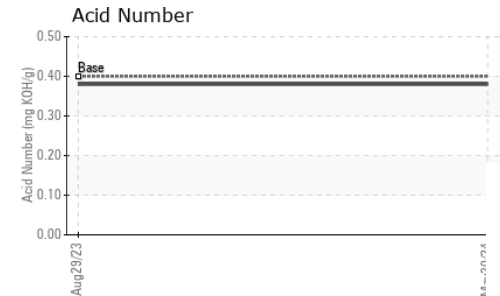
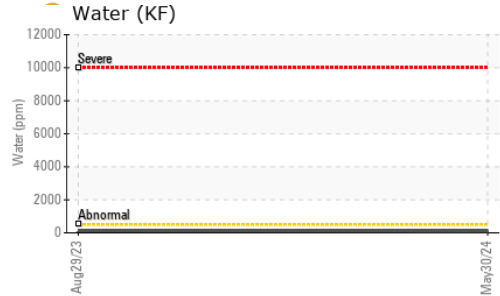
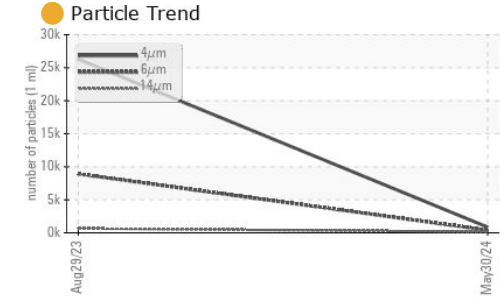
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	---
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	---
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185m	90	<b>7</b>	9	---
Calcium	ppm	ASTM D5185m	2	<b>0</b>	0	---
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	---
Zinc	ppm	ASTM D5185m		<b>26</b>	15	---
Sulfur	ppm	ASTM D5185m		<b>17873</b>	20876	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	<1	---
Sodium	ppm	ASTM D5185m		<b>1</b>	4	---
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	3	---
Water	%	ASTM D6304	>0.05	<b>0.011</b>	0.013	---
ppm Water	ppm	ASTM D6304	>500	<b>113</b>	138.7	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>862</b>	26290	---
Particles >6µm		ASTM D7647	>1300	<b>390</b>	▲ 8919	---
Particles >14µm		ASTM D7647	>80	● <b>143</b>	▲ 652	---
Particles >21µm		ASTM D7647	>20	● <b>63</b>	▲ 121	---
Particles >38µm		ASTM D7647	>4	<b>3</b>	1	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	● <b>17/16/14</b>	▲ 22/20/17	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.38</b>	0.38	---

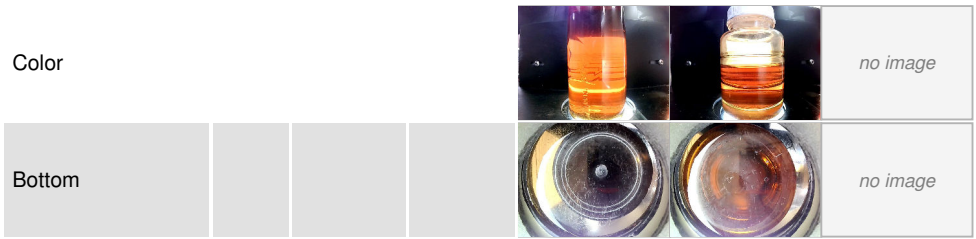
# OIL ANALYSIS REPORT



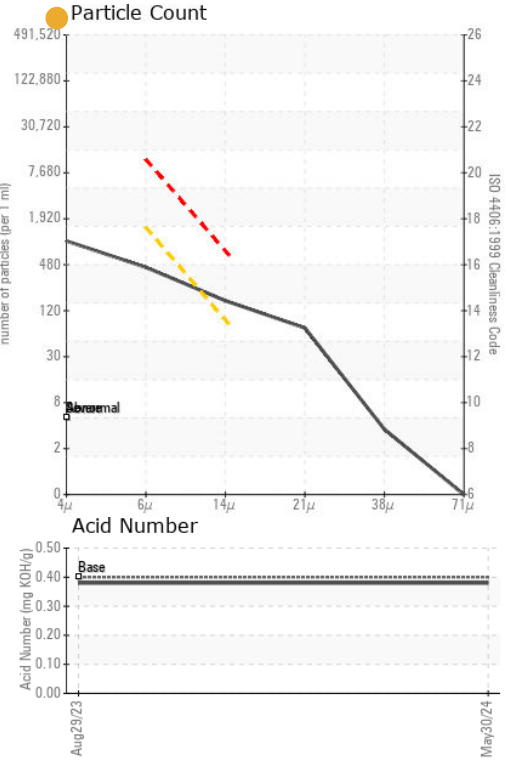
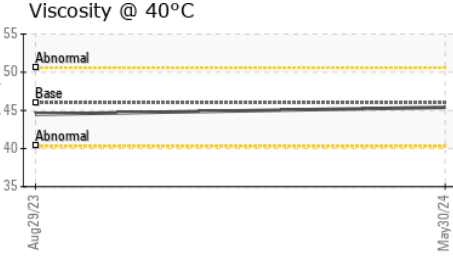
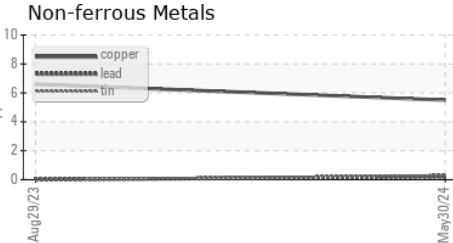
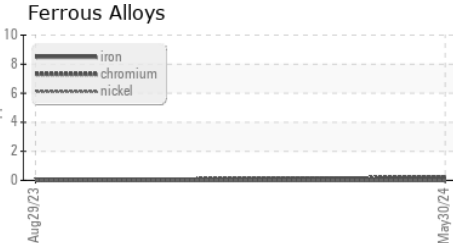
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	LIGHT	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	45.4	44.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA017989 **Received** : 12 Jun 2024  
**Lab Number** : 06207802 **Tested** : 13 Jun 2024  
**Unique Number** : 11075263 **Diagnosed** : 14 Jun 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**MED PHARMEX**  
 2727 THOMPSON CREEK RD  
 POMONA, CA  
 US 91767  
 Contact: C. SCHELIGA  
 cscheligo@medpharmex.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)