



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**9091209 (S/N 2232)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) M-460 (--- QTS)**

## DIAGNOSIS

**Recommendation**  
 Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 The amount and size of particulates present in the system are acceptable.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC108964</b>	---	---
Sample Date	Client Info			<b>03 Jun 2024</b>	---	---
Machine Age	hrs	Client Info		<b>1169</b>	---	---
Oil Age	hrs	Client Info		<b>1169</b>	---	---
Oil Changed	Client Info			<b>Changed</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	---	---
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m	>50	<b>2</b>	---	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

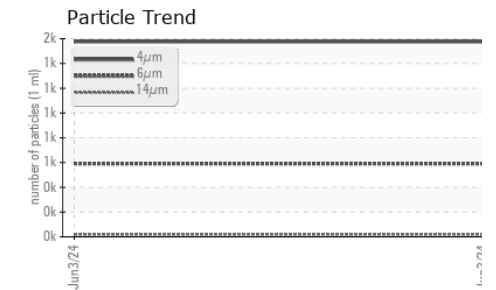
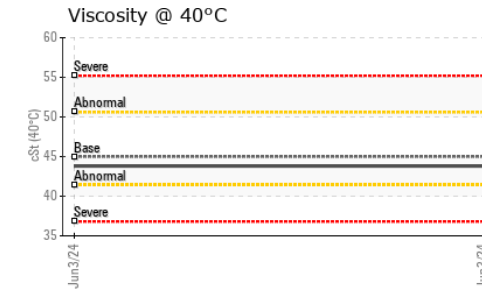
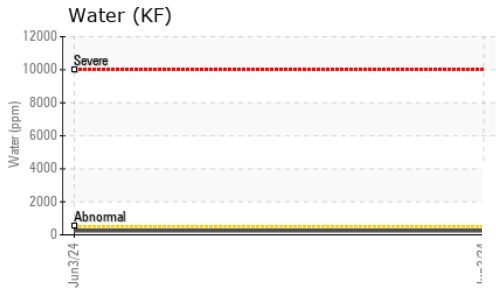
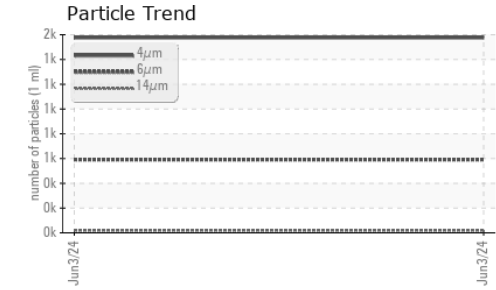
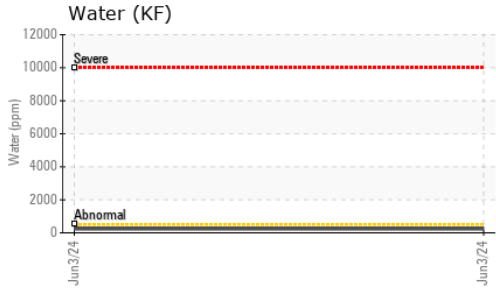
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	90	<b>21</b>	---	---
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	100	<b>76</b>	---	---
Calcium	ppm	ASTM D5185m	0	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m	0	<b>0</b>	---	---
Zinc	ppm	ASTM D5185m	0	<b>3</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>1</b>	---	---
Sodium	ppm	ASTM D5185m		<b>15</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>10</b>	---	---
Water	%	ASTM D6304	>0.05	<b>0.024</b>	---	---
ppm Water	ppm	ASTM D6304	>500	<b>242</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>1576</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>591</b>	---	---
Particles >14µm		ASTM D7647	>80	<b>19</b>	---	---
Particles >21µm		ASTM D7647	>20	<b>3</b>	---	---
Particles >38µm		ASTM D7647	>4	<b>0</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>18/16/11</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	<b>0.35</b>	---	---

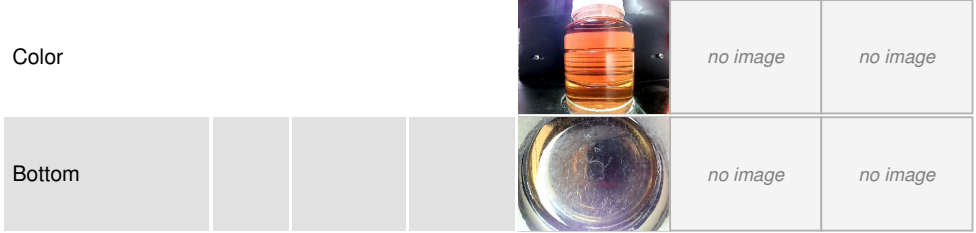
# OIL ANALYSIS REPORT



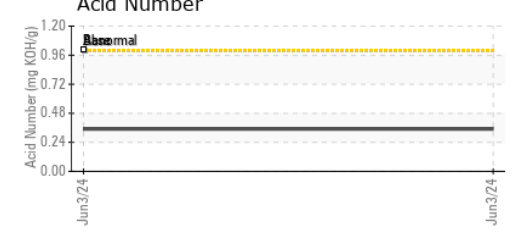
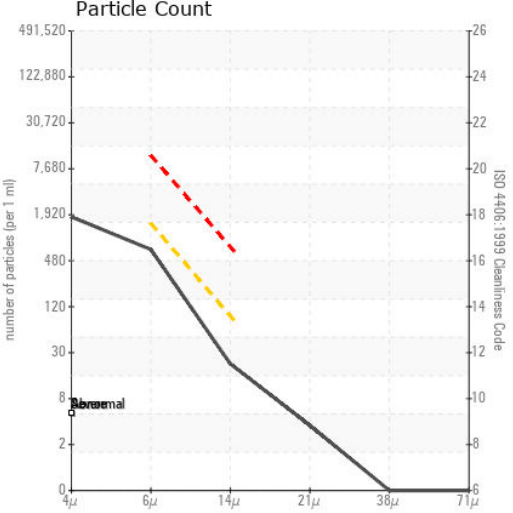
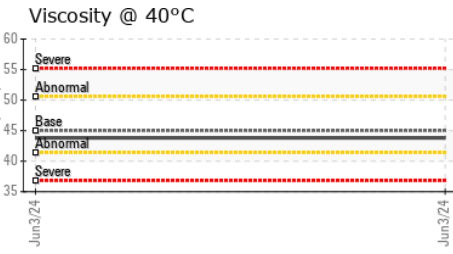
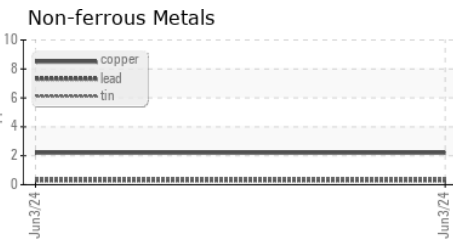
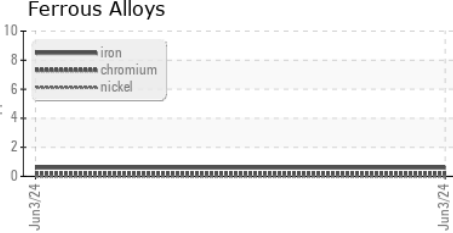
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	<b>43.8</b>	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC108964  
**Lab Number** : **06207813**  
**Unique Number** : 11075274  
**Test Package** : IND 2

**Received** : 12 Jun 2024  
**Tested** : 13 Jun 2024  
**Diagnosed** : 14 Jun 2024 - Angela Borella

**WHITE MULE COMPANY**  
 2420 W 4TH ST  
 ONTARIO, OH  
 US 44906  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)