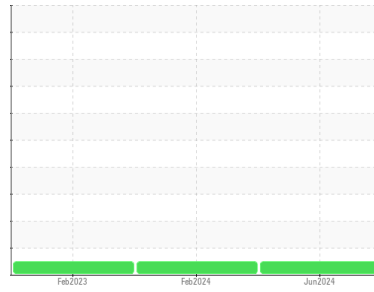




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KAESER 7131160
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC128605	KC06101651	KC101406
Sample Date	Client Info			07 Jun 2024	16 Feb 2024	16 Feb 2023
Machine Age	hrs	Client Info		16478	15380	12347
Oil Age	hrs	Client Info		1098	0	5051
Oil Changed	Client Info			Not Changed	N/A	Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	<1	<1	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	16	35	39
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

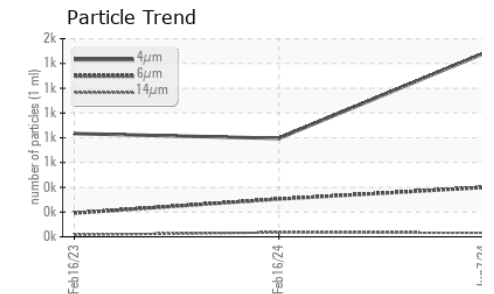
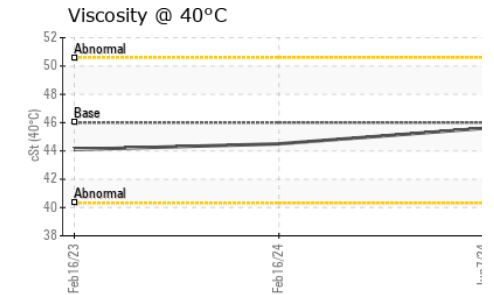
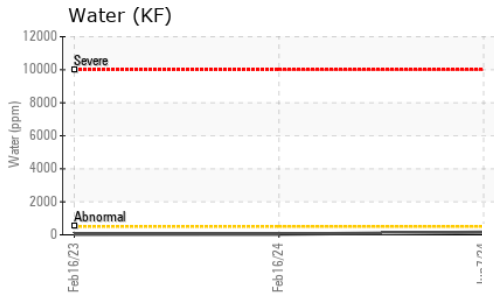
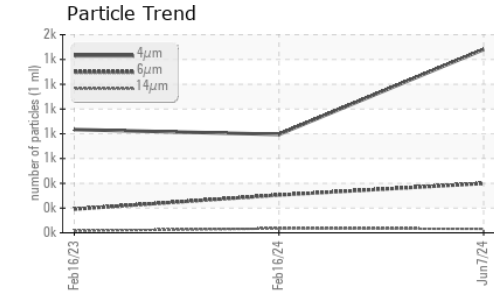
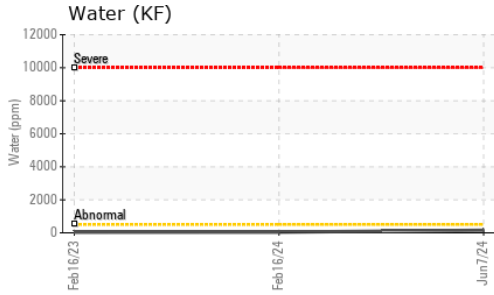
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	<1	3
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	1
Magnesium	ppm	ASTM D5185m	90	24	1	10
Calcium	ppm	ASTM D5185m	2	0	1	0
Phosphorus	ppm	ASTM D5185m		0	0	2
Zinc	ppm	ASTM D5185m		38	15	42

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	6	5	4
Sodium	ppm	ASTM D5185m		8	0	0
Potassium	ppm	ASTM D5185m	>20	2	0	1
Water	%	ASTM D6304	>0.05	0.015	0.004	0.003
ppm Water	ppm	ASTM D6304	>500	156	41	38.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		1481	795	834
Particles >6µm		ASTM D7647	>1300	399	305	191
Particles >14µm		ASTM D7647	>80	32	35	16
Particles >21µm		ASTM D7647	>20	9	9	5
Particles >38µm		ASTM D7647	>4	1	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	18/16/12	17/15/12	17/15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.36	0.38	0.35

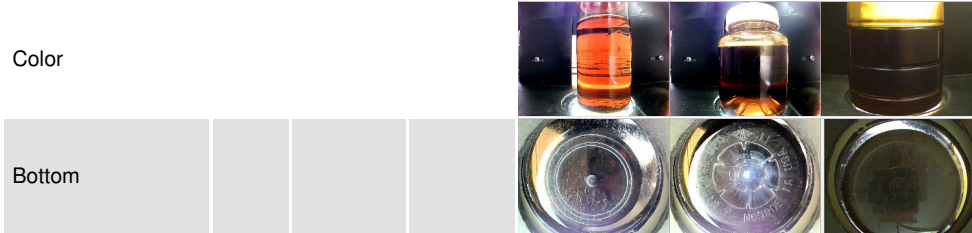
OIL ANALYSIS REPORT



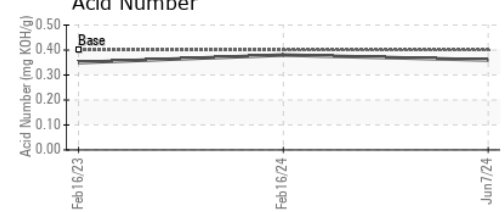
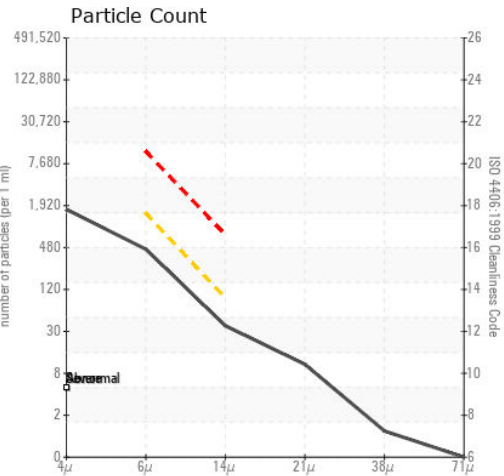
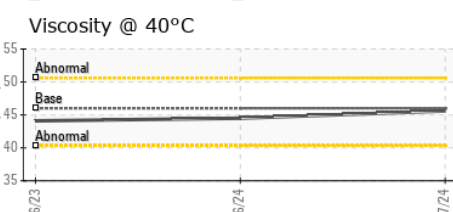
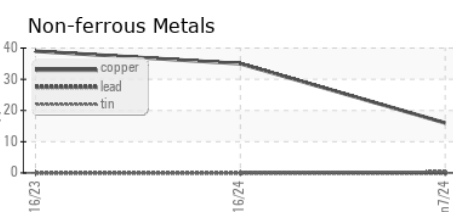
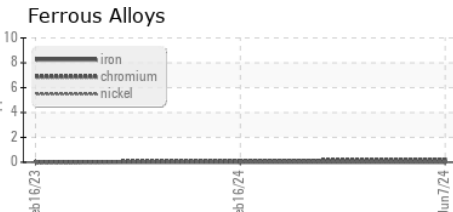
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.6	44.5	44.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC128605
Lab Number : 06207825
Unique Number : 11075286
Test Package : IND 2
Received : 12 Jun 2024
Tested : 13 Jun 2024
Diagnosed : 14 Jun 2024 - Don Baldrige

MILLIPORE SIGMA
 4353 E 49TH ST
 CLEVELAND, OH
 US 44125
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)