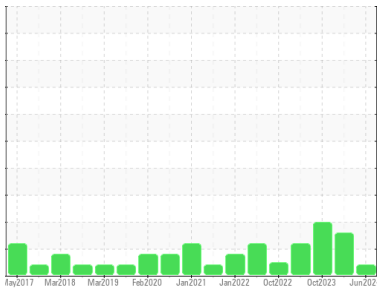
OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS

Area
SYSTEM 2
Machine Id
H-01 (S/N SU-1639)
Component
Refrigeration Compressor
Fluid
FRICK COMPRESSOR OIL #11 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
All component wear rates are normal.

Contamination
Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USP0013375**	USP0004293	USP0001381
Sample Date		Client Info		**11 Jun 2024**	25 Dec 2023	09 Oct 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	**<1**	1	<1
Chromium	ppm	ASTM D5185m	>2	**0**	0	0
Nickel	ppm	ASTM D5185m		**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>3	**0**	0	0
Lead	ppm	ASTM D5185m	>2	**0**	0	0
Copper	ppm	ASTM D5185m	>8	**0**	0	0
Tin	ppm	ASTM D5185m	>4	**0**	0	<1
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

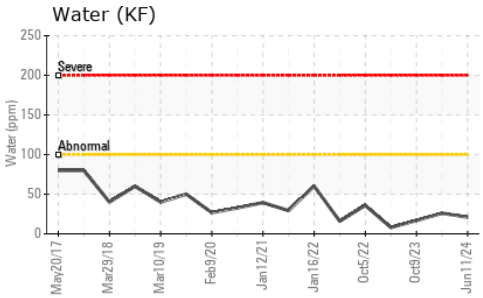
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m		**0**	0	<1
Calcium	ppm	ASTM D5185m		**0**	0	2
Phosphorus	ppm	ASTM D5185m		**<1**	0	1
Zinc	ppm	ASTM D5185m		**0**	0	1
Sulfur	ppm	ASTM D5185m		**0**	0	0

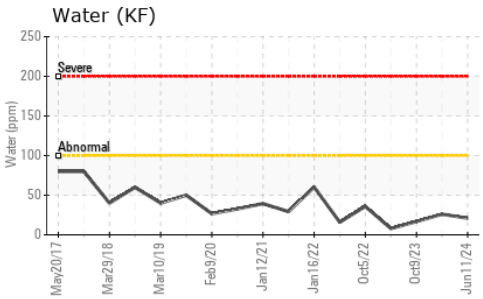
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	1	<1
Sodium	ppm	ASTM D5185m		**<1**	0	0
Potassium	ppm	ASTM D5185m	>20	**<1**	0	0
Water	%	ASTM D6304	>0.01	**0.002**	0.003	0.002
ppm Water	ppm	ASTM D6304	>100	**21**	26	16.8

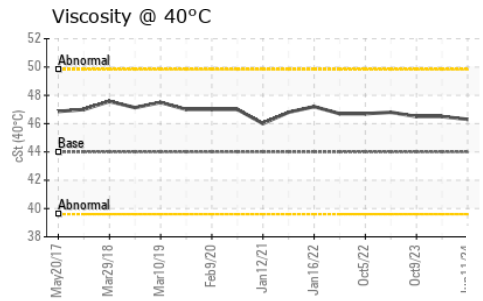
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**---**	---	▲ 74409
Particles >6µm		ASTM D7647	>2500	**---**	---	▲ 16491
Particles >14µm		ASTM D7647	>320	**---**	---	▲ 481
Particles >21µm		ASTM D7647	>80	**---**	---	▲ 87
Particles >38µm		ASTM D7647	>20	**---**	---	2
Particles >71µm		ASTM D7647	>4	**---**	---	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	**---**	---	▲ 23/21/16

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		**0.014**	0.012	0.014

OIL ANALYSIS REPORT



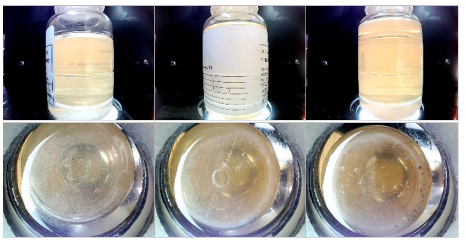




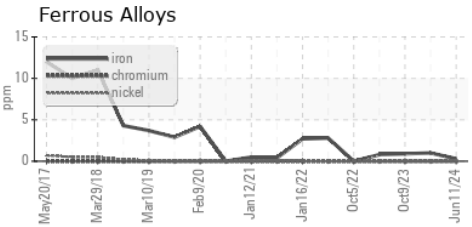
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	▲ **HEAVY**	▲ LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

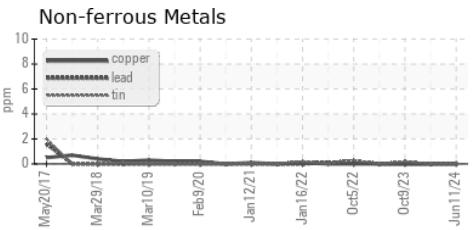
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.0	**46.3**	46.5	46.5

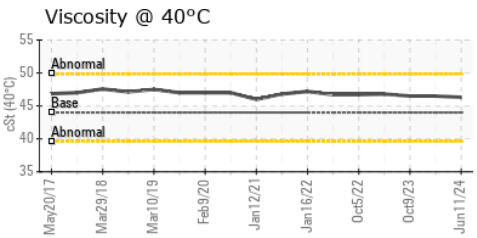
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

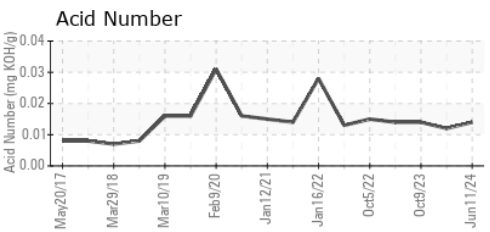


GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0013375
Lab Number : 06207872
Unique Number : 11075333
Test Package : IND 2

Received : 12 Jun 2024
Tested : 15 Jun 2024
Diagnosed : 15 Jun 2024 - Doug Bogart

PILGRIMS
928 MARTIN LUTHER KING JR BLVD
NACOGDOCHES, TX
US 75961
Contact: KERRI SULLIVAN
T:
F: (936)558-6928

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)