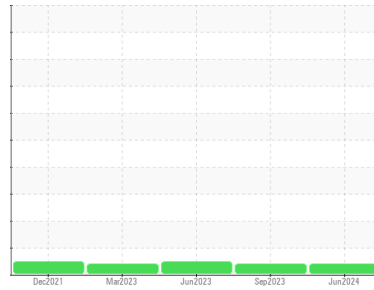




# OIL ANALYSIS REPORT

## Sample Rating Trend



VIS DEBRIS



Machine Id  
**KAESER 7391213 - FEHRER (S/N 1046)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (15 GAL)**

### DIAGNOSIS

#### Recommendation

We suspect abnormal contamination may be due to sampling method. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

Moderate concentration of visible dirt/debris present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0915391</b>	WC0845158	WC0825881
Sample Date	Client Info			<b>04 Jun 2024</b>	23 Sep 2023	08 Jun 2023
Machine Age	hrs	Client Info		<b>14703</b>	0	17937
Oil Age	hrs	Client Info		<b>5490</b>	0	4000
Oil Changed	Client Info			<b>Not Chngd</b>	Not Chngd	Changed
Sample Status				<b>ABNORMAL</b>	MARGINAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>15</b>	12	7
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

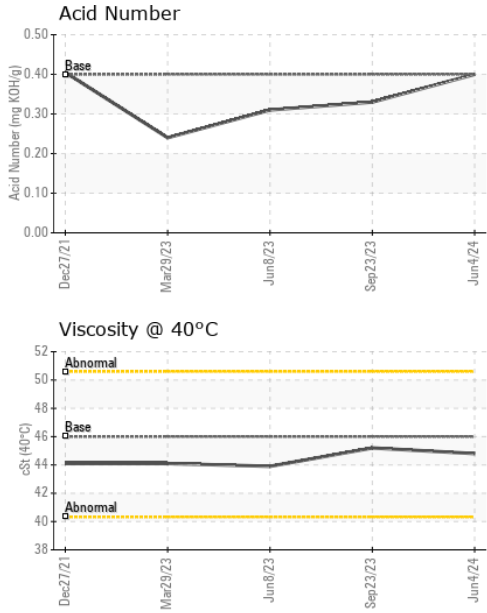
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>0</b>	14	2
Molybdenum	ppm	ASTM D5185m		<b>2</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>6</b>	17	2
Calcium	ppm	ASTM D5185m	2	<b>50</b>	3	0
Phosphorus	ppm	ASTM D5185m		<b>28</b>	3	10
Zinc	ppm	ASTM D5185m		<b>32</b>	13	0
Sulfur	ppm	ASTM D5185m		<b>17734</b>	16630	16123

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.40</b>	0.33	0.31



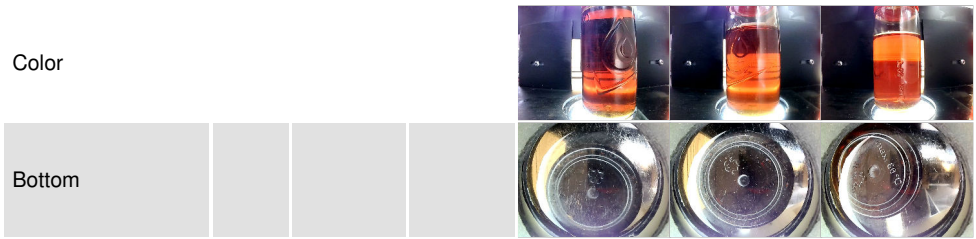
# OIL ANALYSIS REPORT



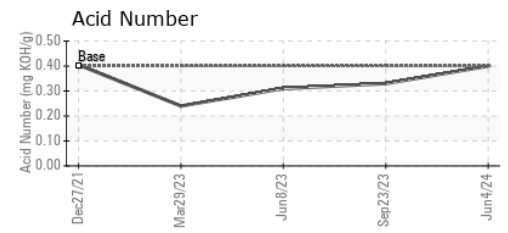
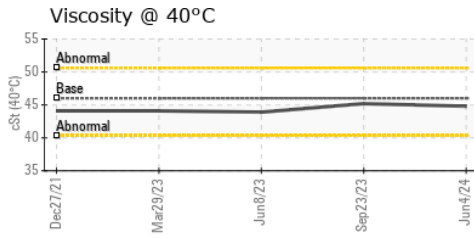
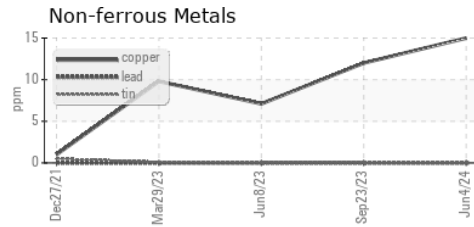
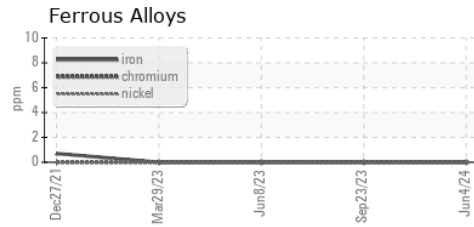
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	<b>44.8</b>	45.2	43.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0915391      **Received** : 12 Jun 2024  
**Lab Number** : **06207917**      **Tested** : 14 Jun 2024  
**Unique Number** : 11075378      **Diagnosed** : 14 Jun 2024 - Angela Borella  
**Test Package** : IND 2

**ELEVATED INDUSTRIAL SOLUTIONS - EIS**  
 302 HUGHES ST  
 FOUNTAIN INN, SC  
 US 29644  
 Contact: DARRIN WARD  
 dward@elevatedindustrial.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)      F: (864)862-7653