

# **OIL ANALYSIS REPORT**

Sample Rating Trend

### NORMAL

## Machine Id KAESER 8361574 - LA FRANCE IND (S/N 1609) Component Compressor

Fluid

KAESER SIGMA (OEM) S-460 (3 GAL)

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

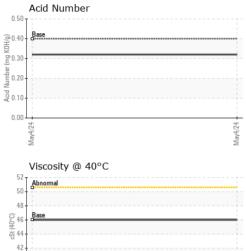
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0943054		
Sample Date		Client Info		04 May 2024		
Machine Age	hrs	Client Info		14544		
Oil Age	hrs	Client Info		4400		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	5		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	10		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	90	36		
Calcium	ppm	ASTM D5185m	2	0		
Phosphorus	ppm	ASTM D5185m		1		
Zinc	ppm	ASTM D5185m		4		
Sulfur	ppm	ASTM D5185m		21824		
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		18		
Potassium	ppm	ASTM D5185m	>20	6		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.32		



Abnormal 40 38 May4/24

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VISUAL



White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water	scalar scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML	NONE NONE NONE NONE NONE NONE NORML	   	  
Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water	scalar scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NORML	NONE NONE NONE NONE NORML		
Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water	scalar	*Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NORML	NONE NONE NONE NONE NORML		
Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water	scalar	*Visual *Visual *Visual *Visual	NONE NONE NORML	NONE NONE NONE NORML		
Debris Sand/Dirt Appearance Odor Emulsified Water Free Water	scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual	NONE NORML	NONE NONE NORML		
Sand/Dirt Appearance Odor Emulsified Water Free Water	scalar scalar scalar scalar	*Visual *Visual *Visual	NONE NORML	NONE NORML		
Appearance Odor Emulsified Water Free Water	scalar scalar scalar	*Visual *Visual	NORML	NORML		
Odor Emulsified Water Free Water	scalar scalar	*Visual				
Emulsified Water Free Water	scalar			NORML		
Free Water		FIGUUI	>0.05	NEG		
	Scalai	*Visual	20.00	NEG		
				NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C		ASTM D445	46	46.0		
SAMPLE IMAGES	5	method	limit/base	current	history1	history2
Color					no image	no image
					no mage	no image
			1			
Bottom			N.		no image	no image
					0	
GRAPHS						
Ferrous Alloys						
10i						
o - chromium						
6 - nanonana nickel						
4						
4						
2			24			
2			/ay4/24			
2 0 t72/hle W			May4/24			
Non-ferrous Metals	s		May4/24			
Non-ferrous Metals	s		May4.24			
Non-ferrous Metals	s		May4/24			
Non-ferrous Metals	5		May4/24			
Non-ferrous Metals	5		Mary4/24			
Non-ferrous Metals	5					
Non-ferrous Metals	s					
Non-ferrous Metals	s		May4/24			
Non-ferrous Metals	s		May4/24	Acid Number		
Non-ferrous Metals	S		May4/24	Acid Number		
Non-ferrous Metals	S		May4/24	Acid Number		
Non-ferrous Metals	S		May4/24	Acid Number		
Non-ferrous Metals	S		May4/24	Acid Number		
Non-ferrous Metals	S			Acid Number		
Non-ferrous Metals	S		May4/24	Acid Number		
1	SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys	SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys	SAMPLE IMAGES method Color Bottom GRAPHS Ferrous Alloys	SAMPLE IMAGES     method     limit/base       Color     Imit/base     Imit/base       Bottom     Imit/base     Imit/base       GRAPHS     Imit/base     Imit/base	SAMPLE IMAGES       method       limit/base       current         Color       Imit/base       Imit/base       Imit/base         Bottom       Imit/base       Imit/base       Imit/base         Bottom       Imit/base       Imit/base       Imit/base         GRAPHS       Ferrous Alloys       Imit/base       Imit/base	SAMPLE IMAGES       method       limit/base       current       history1         Color       Image       Image       Image         Bottom       Image       Image       Image         GRAPHS       Image       Image       Image

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Contact/Location: DARRIN WARD - PALFOU