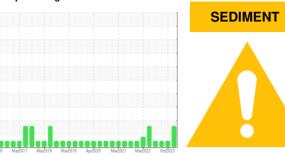


OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

INGERSOLL RAND UP6-20-125 CBV369870

Compressor

INGERSOLL-RAND ULTRA PLUS COOLANT (5 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of visible silt present in the sample.

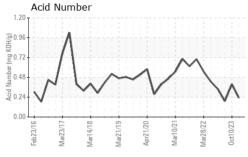
Fluid Condition

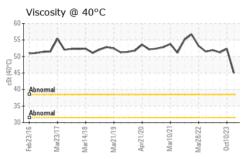
Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.

| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|------------------|----------|-------------|------------|-------------|-------------|-------------|
| Sample Number | | Client Info | | WC0943025 | WC0825944 | WCI2246076 |
| Sample Date | | Client Info | | 10 Jun 2024 | 10 Oct 2023 | 11 Jul 2023 |
| Machine Age | hrs | Client Info | | 10806 | 5070 | 103256 |
| Oil Age | hrs | Client Info | | 5000 | 0 | 4000 |
| Oil Changed | | Client Info | | Not Changd | Not Changd | Not Changd |
| Sample Status | | | | ABNORMAL | NORMAL | NORMAL |
| CONTAMINATION | | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >5 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >15 | 0 | 0 | 0 |
| Lead | ppm | ASTM D5185m | >65 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >65 | 6 | 5 | 7 |
| Tin | ppm | ASTM D5185m | >10 | 0 | <1 | <1 |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | <1 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | | <u> </u> | 713 | 869 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Magnesium | ppm | ASTM D5185m | | 1 | 0 | 0 |
| Calcium | ppm | ASTM D5185m | | 0 | 1 | 0 |
| Phosphorus | ppm | ASTM D5185m | | <1 | 3 | 0 |
| Zinc | ppm | ASTM D5185m | | 0 | 41 | 20 |
| Sulfur | ppm | ASTM D5185m | | 5927 | 473 | 278 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >35 | <1 | 1 | 3 |
| Sodium | ppm | ASTM D5185m | | 2 | 43 | 19 |
| Potassium | ppm | ASTM D5185m | >20 | 1 | 6 | 0 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.23 | 0.397 | 0.192 |

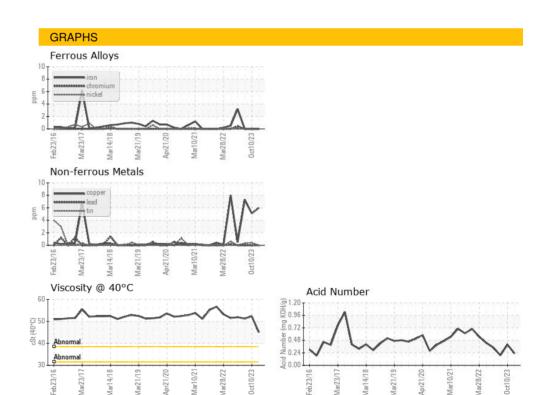


OIL ANALYSIS REPORT





| VISUAL | | method | limit/base | current | history1 | history2 |
|-------------------------|--------|-----------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | ▲ MODER | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | LIGHT |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | | 45.0 | 52.3 | 51.2 |
| SAMPLE IMAGES | 3 | method | limit/base | current | history1 | history2 |
| Color | | | | | | |







Certificate 12367

Report Id: PALFOU [WUSCAR] 06207940 (Generated: 06/14/2024 11:26:16) Rev: 1

Laboratory Sample No.

: WC0943025 Lab Number : 06207940 Unique Number : 11075401

Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Bottom

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 12 Jun 2024

Tested : 14 Jun 2024 Diagnosed : 14 Jun 2024 - Don Baldridge

ELEVATED INDUSTRIAL SOLUTIONS - EIS

302 HUGHES ST FOUNTAIN INN, SC US 29644

Contact: DARRIN WARD dward@elevatedindustrial.com

F: (864)862-7653

T:

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: DARRIN WARD