

OIL ANALYSIS REPORT

Area **ROTO XTEND** Machine Id **ATLAS COPCO API627115 - UNIT 2** Component

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

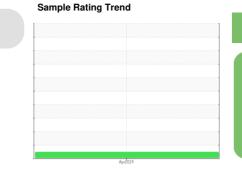
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





NORMAL

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06207946		
Sample Date		Client Info		16 Apr 2024		
Machine Age	hrs	Client Info		10300		
Oil Age	hrs	Client Info		2000		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1		
Chromium	ppm	ASTM D5185m	>5	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>15	<1		
Lead	ppm	ASTM D5185m	>65	2		
Copper	ppm	ASTM D5185m	>65	8		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		21		
Zinc	ppm	ASTM D5185m		105		
Sulfur	ppm	ASTM D5185m		41		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	0		
Sodium	ppm	ASTM D5185m		12		
Potassium	ppm	ASTM D5185m	>20	3		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	0.635		

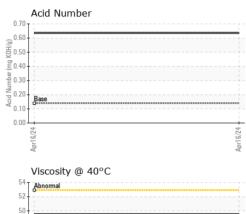


Base 44 42 Abnormal 40 Apr16/24

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VISUAL



White Metal Yellow Metal Precipitate	scalar					
		*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Free Water	scalar	*Visual		NEG		
		in a the all	line it /le e e e		late to must	history O
					nistory i	history2
		ASTM D445	46	49.5		
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color				A	no image	no image
					0.1	
			4			
Bottom					no image	no image
			(
GRAPHS				AT H		
iron						
nessessesses chromium						
6/24			6/24			
Aprl			Apr1			
Non-ferrous Metals	5					
Conner						
aaaaaaaaaa lead						
• tin						
1						
1						
6/24			6/24			
Apr16			Apr16			
			-	A old Nume Law		
			0.80	Acid Number		
			B/HO			
+			¥ 0.60			
Base			ස් 0.40 ස			
Abnormal			Jun 0.20	Base		
L.			0.00			
Apr16/24			Apr16/24	Apr16/24		5
			Ap	Ap		
	Dodor Emulsified Water Free Water FLUID PROPERT /isc @ 40°C SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys Image: Control of the second seco	Ddor scalar Emulsified Water scalar Free Water scalar FLUID PROPERTIES //isc @ 40°C cSt SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys Mon-ferrous Metals Color Viscosity @ 40°C Anomal Base	Ddor scalar *Visual Emulsified Water scalar *Visual Free Water scalar *Visual FLUID PROPERTIES method Visc @ 40°C cSt ASTM D445 SAMPLE IMAGES method Color Sattom GRAPHS Ferrous Alloys Mon-ferrous Metals Stand Society @ 40°C Viscosity @ 40°C	Door scalar *Visual NORML Emulsified Water scalar *Visual >0.1 Free Water scalar *Visual >0.1 Free Water scalar *Visual >0.1 Free Water scalar *Visual >0.1 Full D PROPERTIES method limit/base //scalar 40°C cSt ASTM D445 //scalar Method limit/base //scalar //scalar //scalar //scalar Method limit/base //scalar //scalar //scalar //scalar //scalar //scalar	Door scalar *Visual NORML NORML Emulsified Water scalar *Visual >0.1 NEG FLUID PROPERTIES method limit/base current Kisc @ 40°C cSt ASTM D445 46 49.5 SAMPLE IMAGES method limit/base current Color Color Color Color Color Bottom Image: Color Image: Color Image: Color Soltom Image: Color Image: Color Image: Color Image: Color Image: Color Image: Color Image: Color Image: Color Image: Color Image: Color Image: Color Image: Color Image: Color Image: Color Image: Color	Door scalar *Visual NORML Emulsified Water scalar *Visual >0.1 NEG Free Water scalar *Visual >0.1 NEG FLUID PROPERTIES method imit/base current history1 fisc @ 40°C cSt ASTM D445 46 49.5 SAMPLE IMAGES method imit/base current history1 Color Imit/base current history1 Color Imit/base current history1 Sottom Imit/base current history1 Color Imit/base current history1 ReapHS Imit/base current history1 Ferrous Alloys Imit/base no image Imit/base Imit/base reap Viscosity @ 40°C Acid Number

Contact/Location: BRYAN BENJAMIN - UCAIRLOU