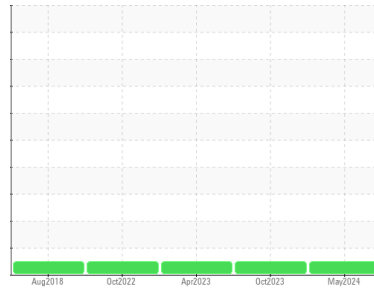




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area  
**ULTRA COOLANT**  
 Machine Id  
**JE3541 - KVF QUAD**  
 Component  
**Compressor**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>UCH06207959</b> | UCH05998122 | UCH05836811 |
| Sample Date   | Client Info |             | <b>24 May 2024</b> | 26 Oct 2023 | 27 Apr 2023 |
| Machine Age   | hrs         | Client Info | <b>40454</b>       | 40372       | 40349       |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 62          | 39          |
| Oil Changed   | Client Info |             | <b>Not Changed</b> | Not Changed | Not Changed |
| Sample Status |             |             | <b>NORMAL</b>      | NORMAL      | NORMAL      |

### CONTAMINATION

|       | method    | limit/base | current    | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.1       | <b>NEG</b> | NEG      | NEG      |

### WEAR METALS

|          | method | limit/base      | current      | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >50 | <b>0</b>     | 0        | <1       |
| Chromium | ppm    | ASTM D5185m >10 | <b>0</b>     | <1       | 0        |
| Nickel   | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Titanium | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Silver   | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Aluminum | ppm    | ASTM D5185m >25 | <b>&lt;1</b> | 2        | 0        |
| Lead     | ppm    | ASTM D5185m >25 | <b>&lt;1</b> | 0        | 0        |
| Copper   | ppm    | ASTM D5185m >50 | <b>0</b>     | 0        | 0        |
| Tin      | ppm    | ASTM D5185m >15 | <b>&lt;1</b> | 0        | 0        |
| Vanadium | ppm    | ASTM D5185m     | <b>&lt;1</b> | 0        | 0        |
| Cadmium  | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |

### ADDITIVES

|            | method | limit/base      | current      | history1 | history2 |
|------------|--------|-----------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m 0   | <b>0</b>     | 0        | 0        |
| Barium     | ppm    | ASTM D5185m 500 | <b>842</b>   | 812      | 850      |
| Molybdenum | ppm    | ASTM D5185m 0   | <b>0</b>     | 0        | 0        |
| Manganese  | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Magnesium  | ppm    | ASTM D5185m 0   | <b>0</b>     | <1       | <1       |
| Calcium    | ppm    | ASTM D5185m 0   | <b>2</b>     | 4        | 2        |
| Phosphorus | ppm    | ASTM D5185m 20  | <b>8</b>     | 37       | 1        |
| Zinc       | ppm    | ASTM D5185m 0   | <b>&lt;1</b> | 7        | 2        |
| Sulfur     | ppm    | ASTM D5185m 200 | <b>382</b>   | 241      | 289      |

### CONTAMINANTS

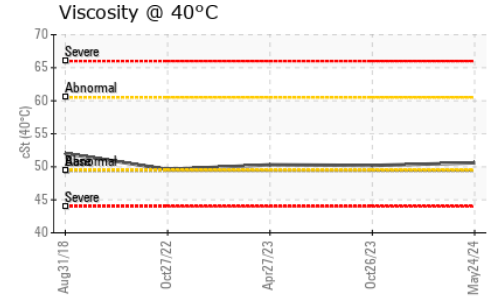
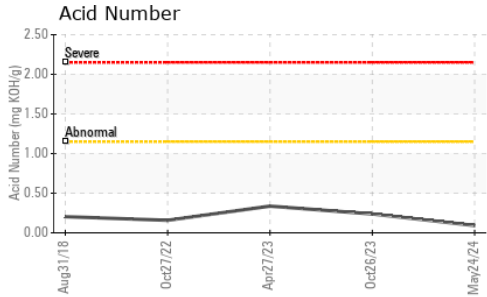
|           | method | limit/base      | current  | history1 | history2 |
|-----------|--------|-----------------|----------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >25 | <b>4</b> | 5        | 4        |
| Sodium    | ppm    | ASTM D5185m     | <b>7</b> | 9        | 8        |
| Potassium | ppm    | ASTM D5185m >20 | <b>1</b> | 1        | <1       |

### FLUID DEGRADATION

|                  | method   | limit/base | current      | history1 | history2 |
|------------------|----------|------------|--------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | <b>0.092</b> | 0.238    | 0.337    |



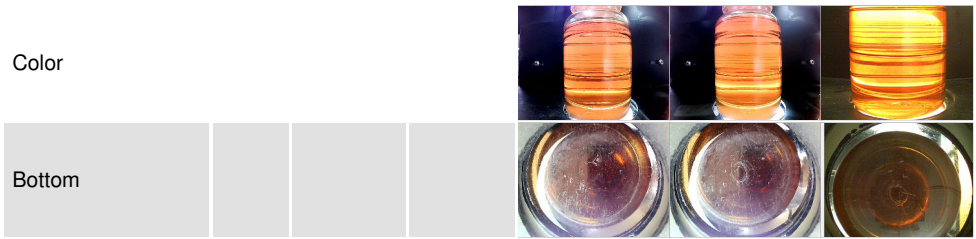
# OIL ANALYSIS REPORT



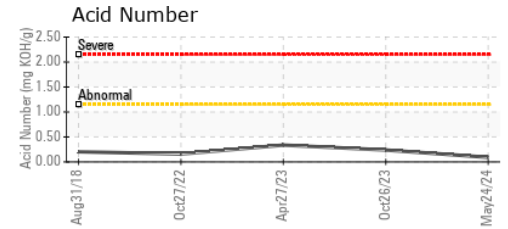
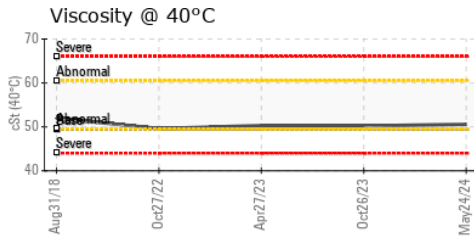
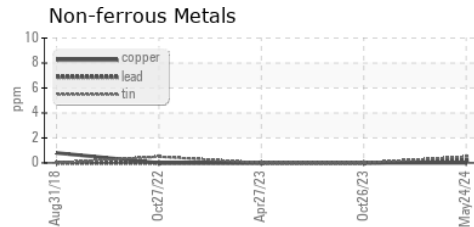
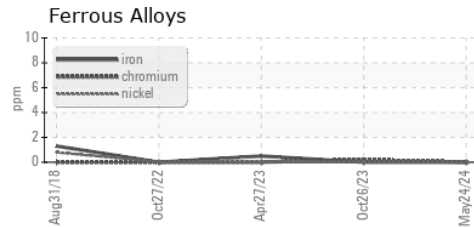
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | LIGHT    |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | LIGHT    |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.1    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1    | history2 |      |
|------------------|--------|------------|---------|-------------|----------|------|
| Visc @ 40°C      | cSt    | ASTM D445  | 49.4    | <b>50.6</b> | 50.2     | 50.3 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06207959      **Received** : 12 Jun 2024  
**Lab Number** : **06207959**      **Tested** : 14 Jun 2024  
**Unique Number** : 11075420      **Diagnosed** : 14 Jun 2024 - Wes Davis  
**Test Package** : IND 2

**A-L-L EQUIPMENT INC**  
 204 38TH ST  
 MOLINE, IL  
 US 61265

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)