

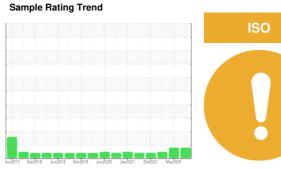
OIL ANALYSIS REPORT

SPAM CANNING

B58933 - HOPPER TWIN SCREW FOILER SOUTH

Gearbox

PETRO CANADA PURITY FG EP GEAR OIL 220 (3 QTS)



Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

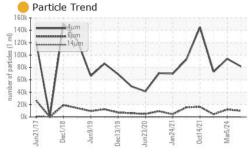
Fluid Condition

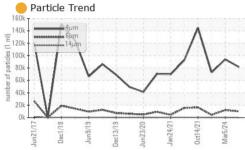
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

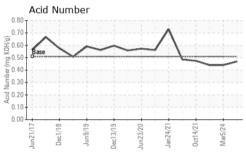
Sample Number Client Info WC0943532 WC0894867 WC077507* Sample Date Client Info 12 Jun 2024 05 Mar 2024 23 Aug 202 Oil Age mths Client Info O	220 (3 QTS)		Jun2017 Deca	2018 Jun 2019 Dec 2019	Jun2020 Jan2021 Oct2021	Mar2024	
Sample Date Client Info 12 Jun 2024 05 Mar 2024 23 Aug 202 Machine Age mths Client Info 0 0 0 0 Oil Age mths Client Info 0 0 0 0 Oil Changed Client Info N/A N/A N/A N/A Sample Status ATTENTION ABNORMAL NORMAL CONTAMINATION method Imitibase current history1 history1 Water WC Method >0.2 NEG NEG NEG WEAR METALS method Imitibase current history1 history1 Iron ppm ASTM D5185m >20 15 20 13 Chromium ppm ASTM D5185m >15 0 0 <1 Nickel ppm ASTM D5185m >15 0 0 <1 Altuminum ppm ASTM D5185m >25 7 9 9 Lead pp	SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Date Client Info 12 Jun 2024 05 Mar 2024 23 Aug 202	Sample Number		Client Info		WC0943532	WC0894867	WC0775077
Machine Age mths Client Info 0 0 0 0 Oil Age mths Client Info 0 0 0 0 Oil Changed Client Info N/A N/A N/A N/A N/A Sample Status ATTM DST Machine CONTAMINATION method Immitbase current history1 history2 Water WC Method >0.2 NEG NEG NEG NEG WEAR METALS method limitbase current history1 history2 fron ppm ASTM DS185m >200 15 20 13 4 5 15 0 0 <1			Client Info		12 Jun 2024	05 Mar 2024	23 Aug 2023
Oil Age mths Client Info N/A N/A N/A N/A Sample Status ATTENTION ANA N/A N/A N/A CONTAMINATION method limit/base current history1 history2 Water WC Method >0.2 NEG NEG NEG WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >200 15 20 13 Iron ppm ASTM D5185m >15 0 0 <1 Nickel ppm ASTM D5185m >15 0 0 <1 Alluminum ppm ASTM D5185m >25 7 9 9 Lead ppm ASTM D5185m >200 0 0 0 Copper ppm ASTM D5185m >200 0 0 0 Autimium ppm ASTM D5185m >20 0 0 0 <td>•</td> <td>mths</td> <td>Client Info</td> <td></td> <td>0</td> <td>0</td> <td>_</td>	•	mths	Client Info		0	0	_
Cilichanged Cilient Info N/A ATTENTION ABNORMAL NORMAL NORMA		mths	Client Info		0		0
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Silver							
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Magnesium ppm ASTM D5185m 0 0 <1 Calcium ppm ASTM D5185m 39 53 54 Phosphorus ppm ASTM D5185m 380 391 413 Zinc ppm ASTM D5185m 15 5 12 Sulfur ppm ASTM D5185m 1258 992 867 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >50 2 3 5 Sodium ppm ASTM D5185m >50 2 3 5 Sodium ppm ASTM D5185m >20 0 0 2 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 9961 △ 12082 4361 Particles >21μm ASTM D7647 >640 100 122 56 Particles >71μm AST	Molybdenum	ppm	ASTM D5185m		0	0	0
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Zinc ppm ASTM D5185m 15 5 12	Calcium	ppm	ASTM D5185m		39	53	54
Sulfur ppm ASTM D5185m 1258 992 867 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >50 2 3 5 Sodium ppm ASTM D5185m 5 6 4 Potassium ppm ASTM D5185m >20 0 0 2 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 81666 93912 73114 Particles >6μm ASTM D7647 >5000 9961 12082 4361 Particles >14μm ASTM D7647 >640 100 122 56 Particles >21μm ASTM D7647 >40 3 0 0 Particles >71μm ASTM D7647 >10 3 0 0	Phosphorus	ppm	ASTM D5185m		380	391	413
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Particles >4μm ASTM D7647 81666 93912 73114 Particles >6μm ASTM D7647 >5000 9961 ▲ 12082 4361 Particles >14μm ASTM D7647 >640 100 122 56 Particles >21μm ASTM D7647 >160 15 17 11 Particles >38μm ASTM D7647 >40 3 0 0 Particles >71μm ASTM D7647 >10 3 0 0	Potassium	ppm	ASTM D5185m	>20	0	0	2
Particles >6μm ASTM D7647 >5000 9961 ▲ 12082 4361 Particles >14μm ASTM D7647 >640 100 122 56 Particles >21μm ASTM D7647 >160 15 17 11 Particles >38μm ASTM D7647 >40 3 0 0 Particles >71μm ASTM D7647 >10 3 0 0	FLUID CLEANLII	NESS	method	limit/base	current	history1	history2
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Particles >71μm ASTM D7647 >10 3 0	•		ASTM D7647	>160	15	17	11
	Particles >21µm						
	Particles >21µm Particles >38µm		ASTM D7647	>40	3	0	0

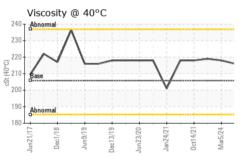


OIL ANALYSIS REPORT









FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.51	0.47	0.44	0.44
VISUAL						
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	205.8	216	218	219
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
						Ca-Ch-

RAI	рнс											
GRAPHS Ferrous Alloys								Particle Count				
	iron	mium				1		491,520 122,880 +				
	nick			1	V		<u></u>	30,720				
V	81	119	4 P	/20	1/2/1	1/2/1	/24	毫 7,680-				
	Dec1/18	Jun9/19	Dec13/19	Jun23/20	Jan24/21	Oct14/21	Mar5/24	1,920				
on-f	erro	us M	etals					1,920 480 120 480 120 480 130 130 130 130 130 130 130 130 130 13				
	copi	per						120-				
	tin	-						30				
No	and the same of th	-						8 Barese mal				
	Dec1/18	Jun9/19	Dec13/19	Jun23/20	Jan24/21	Oct14/21	Mar5/24	2-				
	ă	⊰ @ 40	Dec	Jul	Jar	0	Σ	$0_{4\mu}$ 6μ 14μ 21μ 38μ	71			





Certificate 12367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0943532 Lab Number : 06208690

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Color

Received **Tested** Unique Number : 11076151 Diagnosed

: 13 Jun 2024 : 14 Jun 2024

Oct14/21-

: 15 Jun 2024 - Don Baldridge Test Package : IND 2 (Additional Tests: PrtCount)

DUBUQUE, IA US 52002 Contact: BLAINE PURDY bepurdy@hormel.com T: (563)557-4500 F: (563)557-4508

1205 CHAVENELLE CT

PROGRESSIVE PROCESSING INC

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)