

PROBLEM SUMMARY

Sample Rating Trend



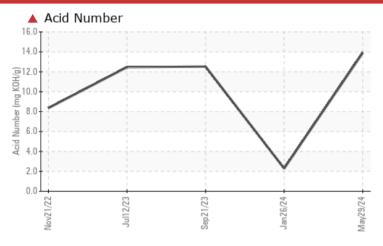
Machine Id

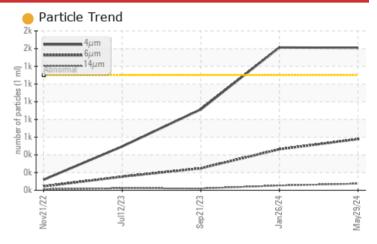
BIG BLUE HYDRAULIC UNIT

Hydraulic System

BENZ OIL ULTRA GUARD 552 (350 GAL)







RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

| PROBLEMATIC T | EST RE | SULTS | | | | |
|------------------|----------|------------|-------------|-----------|----------------|--|
| Sample Status | | | SEVERE | ATTENTION | SEVERE | |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 13.9 | 2.29 | ▲ 12.52 | |
| | | | | | | |
| PrtFilter | | | | | | |

Customer Id: DEELIN Sample No.: PH0000240 Lab Number: 06208705 Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 ihester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

| RECOMMENDED ACTIONS | | | | | |
|---------------------|--------|------|---------|---|--|
| Action | Status | Date | Done By | Description | |
| Change Fluid | | | ? | We recommend that you drain the oil from the component if this has not already been done. | |
| Resample | | | ? | We recommend an early resample to monitor this condition. | |

HISTORICAL DIAGNOSIS

26 Jan 2024 Diag: Jonathan Hester

21 Sep 2023 Diag: Doug Bogart



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The oil viscosity is higher than normal. The AN level is acceptable for this fluid.



DEGRADATION





We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is above the recommended limit.







12 Jul 2023 Diag: Jonathan Hester

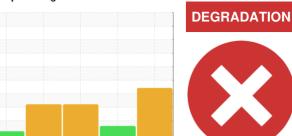
We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is above the recommended limit.





OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

BIG BLUE HYDRAULIC UNIT

Hydraulic System

BENZ OIL ULTRA GUARD 552 (350 GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

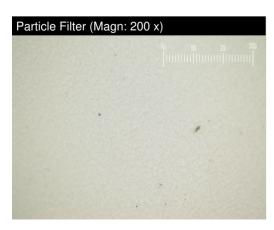
Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

▲ Fluid Condition

The AN level is above the recommended limit.

| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|-----------------|--------|-------------|------------|-------------|-------------|-------------|
| Sample Number | | Client Info | | PH0000240 | PH0000236 | PH0000294 |
| Sample Date | | Client Info | | 29 May 2024 | 26 Jan 2024 | 21 Sep 2023 |
| Machine Age | hrs | Client Info | | 0 | 14164 | 0 |
| Oil Age | hrs | Client Info | | 16132 | 14164 | 12124 |
| Oil Changed | | Client Info | | Filtered | Not Changd | Filtered |
| Sample Status | | | | SEVERE | ATTENTION | SEVERE |
| CONTAMINATION | ٧ | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.05 | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | 9 | 10 | 8 |
| Chromium | ppm | ASTM D5185m | >20 | 3 | 3 | 2 |
| Nickel | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| Lead | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >20 | 9 | 11 | 6 |
| Tin | ppm | ASTM D5185m | >20 | 0 | 1 | <1 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Manganese | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Calcium | ppm | ASTM D5185m | | 0 | <1 | 6 |
| Phosphorus | ppm | ASTM D5185m | | 313 | 323 | 270 |
| Zinc | ppm | ASTM D5185m | | 10 | 4 | 7 |
| Sulfur | ppm | ASTM D5185m | | 1457 | 1433 | 1213 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >15 | 1 | 2 | 3 |
| Sodium | ppm | ASTM D5185m | | 3 | 3 | 4 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| FLUID CLEANLIN | IESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >1300 | 1609 | 1613 | 913 |
| Particles >6µm | | ASTM D7647 | >320 | 578 | 463 | 248 |
| Particles >14µm | | ASTM D7647 | >80 | 75 | 54 | 20 |
| Particles >21µm | | ASTM D7647 | >20 | 21 | 13 | 6 |
| Particles >38µm | | ASTM D7647 | >4 | 1 | 0 | 1 |



| Sodium | ppm | ASTM D5185m | | 3 | 3 | 4 |
|-----------------|------|--------------|------------|-----------------|-------------|----------|
| Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| FLUID CLEANLIN | ESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >1300 | 1609 | 1613 | 913 |
| Particles >6µm | | ASTM D7647 | >320 | <u> </u> | 463 | 248 |
| Particles >14µm | | ASTM D7647 | >80 | 75 | 54 | 20 |
| Particles >21µm | | ASTM D7647 | >20 | 21 | 13 | 6 |
| Particles >38µm | | ASTM D7647 | >4 | 1 | 0 | 1 |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >17/15/13 | 18/16/13 | 18/16/13 | 17/15/11 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |

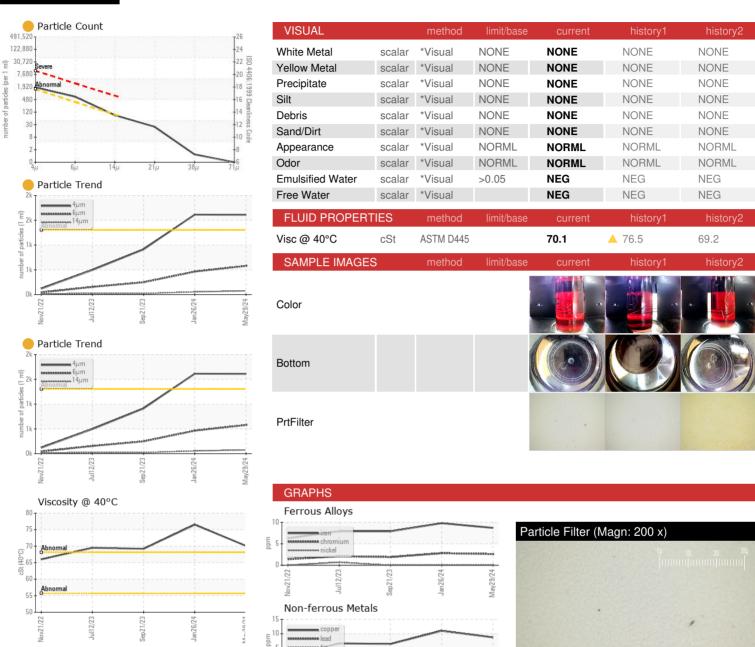
Acid Number (AN) mg KOH/g ASTM D8045

2.29 Contact/Location: BRANDON KUHNKE - DEELIN

12.52



OIL ANALYSIS REPORT







Certificate 12367

Laboratory Sample No.

: PH0000240 Lab Number : 06208705

50

Unique Number : 11076166

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 13 Jun 2024 **Tested** : 19 Jun 2024 : 19 Jun 2024 - Jonathan Hester

Sep21/23

Diagnosed

Test Package: PLANT (Additional Tests: PrtFilter)

Viscosity @ 40°C

To discuss this sample report, contact Customer Service at 1-800-237-1369. st - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Sep21/23

DEETER FOUNDRY 5945 N 70TH ST LINCOLN, NE US 68507

Contact: BRANDON KUHNKE brandon.kuhnke@groupnei.com T: (402)464-7466

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

▲ Acid Number

5.0 Acid Nur

0.0