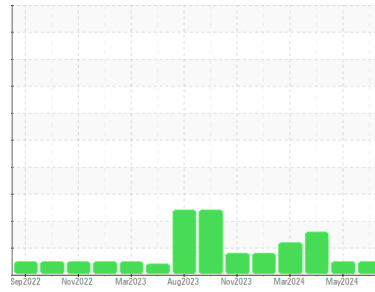




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**6517621 (S/N 1265)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KCPA019198</b>	KCPA014704	KCPA016512
Sample Date	Client Info			<b>12 Jun 2024</b>	14 May 2024	19 Apr 2024
Machine Age	hrs	Client Info		<b>14168</b>	13827	13549
Oil Age	hrs	Client Info		<b>1521</b>	1153	875
Oil Changed	Client Info			<b>Not Chngd</b>	Not Chngd	Not Chngd
Sample Status				<b>NORMAL</b>	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	3	2
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>1</b>	2	<1
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

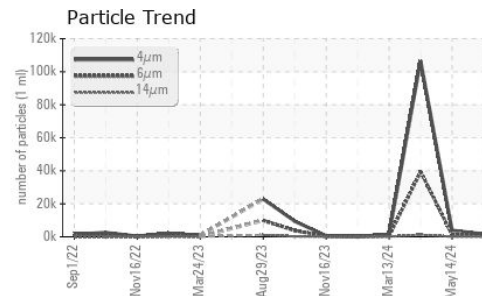
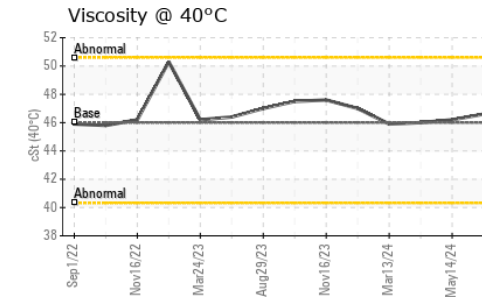
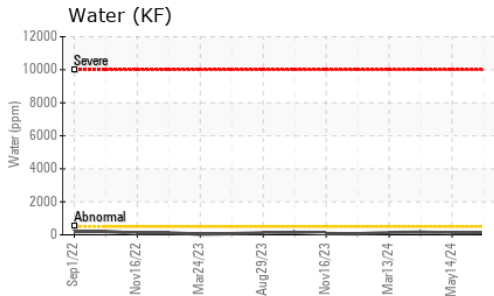
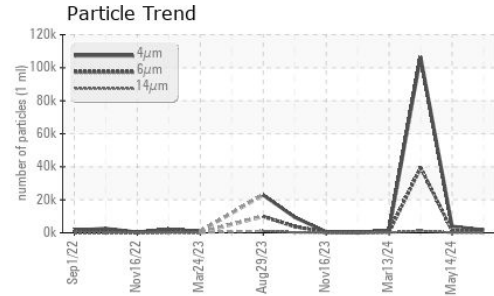
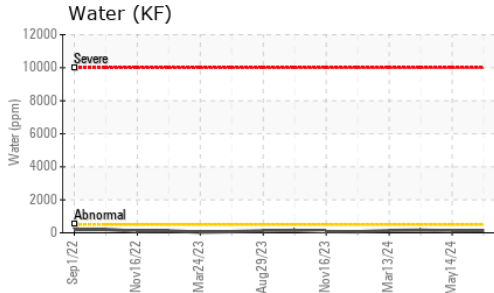
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>0</b>	2	44
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	90	<b>6</b>	15	37
Calcium	ppm	ASTM D5185m	2	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>245</b>	252	261
Zinc	ppm	ASTM D5185m		<b>25</b>	35	16
Sulfur	ppm	ASTM D5185m		<b>2777</b>	2990	4409

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>6</b>	10	14
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	2	2
Water	%	ASTM D6304	>0.05	<b>0.013</b>	0.012	0.015
ppm Water	ppm	ASTM D6304	>500	<b>135</b>	121	159

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>1691</b>	3931	106584
Particles >6µm		ASTM D7647	>1300	<b>596</b>	1229	▲ 39494
Particles >14µm		ASTM D7647	>80	<b>57</b>	59	▲ 1218
Particles >21µm		ASTM D7647	>20	<b>15</b>	11	▲ 148
Particles >38µm		ASTM D7647	>4	<b>0</b>	0	2
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>18/16/13</b>	19/17/13	▲ 24/22/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.46</b>	0.44	1.035

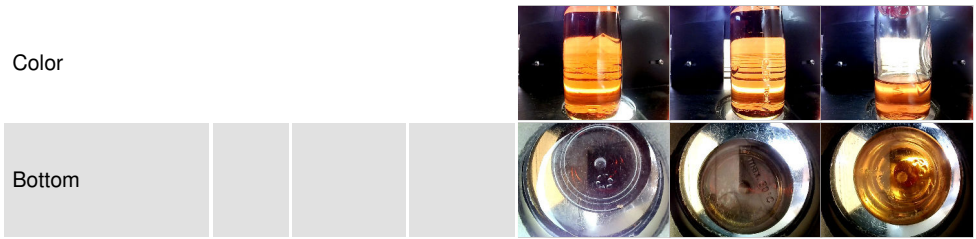
# OIL ANALYSIS REPORT



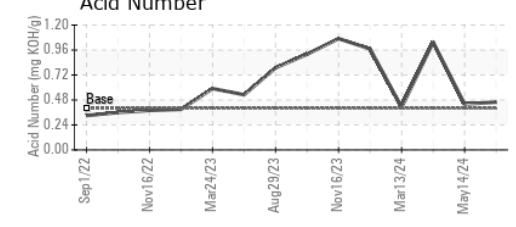
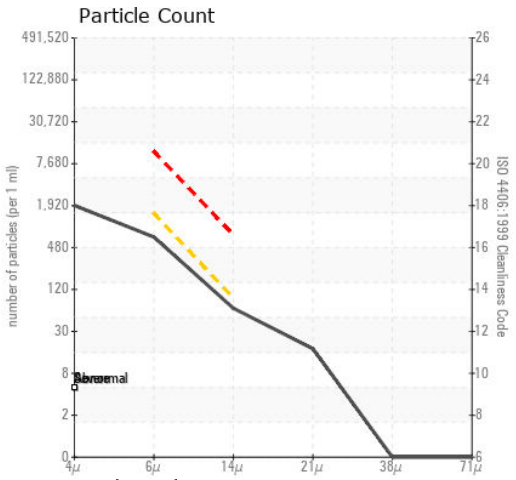
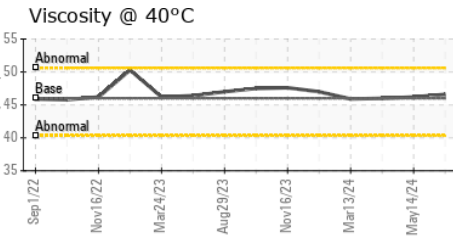
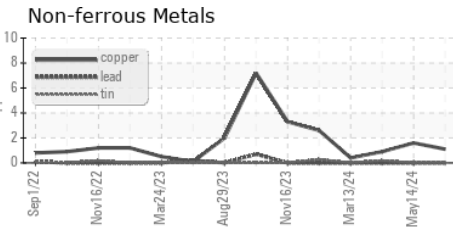
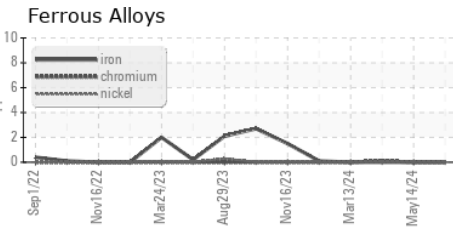
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	46.6	46.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA019198 **Received** : 13 Jun 2024  
**Lab Number** : 06208711 **Tested** : 14 Jun 2024  
**Unique Number** : 11076172 **Diagnosed** : 15 Jun 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**DOMINION PACKAGING**  
 5700 AUDUBON DR  
 SANDSTON, VA  
 US 23150  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: