### Sullivan Palatek

## **OIL ANALYSIS REPORT**

Area **PALLUBE 32 [801767]** Machine to INGERSOLL RAND UP1130U05090 - C&C MANUFACTURING

Component Compressor

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

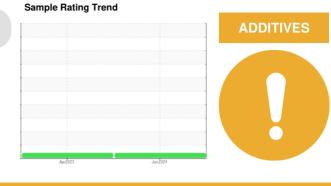
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

An additive depletion is indicated. The AN level is acceptable for this fluid.

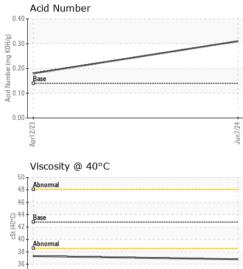


SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06208772	UCS05825033	
Sample Date		Client Info		07 Jun 2024	12 Apr 2023	
Machine Age	hrs	Client Info		36231	33012	
Oil Age	hrs	Client Info		3219	2000	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				ATTENTION	ABNORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		0	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	0	0	
Lead	ppm	ASTM D5185m	>25	0	0	
Copper	ppm	ASTM D5185m	>50	0	<1	
Tin	ppm	ASTM D5185m	>15	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	0	0	
Barium	ppm	ASTM D5185m	730	0	<u> </u>	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0.0	0	0	
Magnesium	ppm	ASTM D5185m	0	0	0	
Calcium	ppm	ASTM D5185m	0	0	1	
Phosphorus	ppm	ASTM D5185m	0	243	329	
Zinc	ppm	ASTM D5185m	0	4	4	
Sulfur	ppm	ASTM D5185m	590	141	201	
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	2	
Sodium	ppm	ASTM D5185m		2	3	
Potassium	ppm	ASTM D5185m	>20	0	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	0.31	0.18	



34 Apr12/23

# **OIL ANALYSIS REPORT**



	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
- 24	Appearance	scalar	*Visual	NORML	NORML	NORML	
Jun7/24	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
				>0.1			
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	42.8	36.8	37.3	
	SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Jun7.24 +	Color						no image
	Bottom						no image
	Non-ferrous Metal	S		Jun7/24			
	und a copper lead copper tin lead copper tin			Jun7/24			
	Viscosity @ 40°C				Acid Number		
	Abnormal			Acid Number (mg KOH/g) 0.0 0.0	40		
	Q 45 - Pmp			9 O.	30 -		
	(30 45 - Base 8			.0 per	20 Base		
	<sup>33</sup> 40 Abnormal			N N	10 -		
	35			Acid			
				Jun7/24 -			. 401 Luni
	Apr12/23			unf	Apr12/23		
Laboratory Sample No.	: UCS06208772	Madison Ave., Cary, NC 275 Received : 13 Jun 202 Tested : 14 Jun 202					
tificate L2367 tificate L2367 test Package discuss this sample report, Denotes test methods that tatements of conformity to sp	: 11076233 : IND 2 contact Customer Servi are outside of the ISO 1	<b>Diag</b> ce at 1-8 7025 sco	nosed : 14 300-237-1369 ope of accred	gela Borella n rule (JCGM 106	Contact: REUBEI tim@liftproequipment.cor T: (605)339-649		

Report Id: UCLIFSIO [WUSCAR] 06208772 (Generated: 06/14/2024 15:03:23) Rev: 2

Contact/Location: REUBEN - UCLIFSIO