

## **OIL ANALYSIS REPORT**

### Area ASL-IR-46 [1714] SULLAIR US0123060409 - OXY VINYLS LP

Component Compressor

Recommendation

We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

#### Wear

All component wear rates are normal.

### Contamination

There is a moderate concentration of water present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid.

|                  |          |             |            | Jun2024     |          |          |
|------------------|----------|-------------|------------|-------------|----------|----------|
|                  |          |             |            |             |          |          |
| SAMPLE INFORM    | ATION    | method      | limit/base | current     | history1 | history2 |
| Sample Number    |          | Client Info |            | UCH06208784 |          |          |
| Sample Date      |          | Client Info |            | 12 Jun 2024 |          |          |
| Machine Age      | hrs      | Client Info |            | 4165        |          |          |
| Oil Age          | hrs      | Client Info |            | 0           |          |          |
| Oil Changed      |          | Client Info |            | N/A         |          |          |
| Sample Status    |          |             |            | ATTENTION   |          |          |
| WEAR METALS      |          | method      | limit/base | current     | history1 | history2 |
| Iron             | ppm      | ASTM D5185m | >50        | 1           |          |          |
| Chromium         | ppm      | ASTM D5185m | >10        | 0           |          |          |
| Nickel           | ppm      | ASTM D5185m |            | 0           |          |          |
| Titanium         | ppm      | ASTM D5185m |            | 0           |          |          |
| Silver           | ppm      | ASTM D5185m |            | 0           |          |          |
| Aluminum         | ppm      | ASTM D5185m | >25        | 0           |          |          |
| Lead             | ppm      | ASTM D5185m | >25        | 0           |          |          |
| Copper           | ppm      | ASTM D5185m |            | 4           |          |          |
| Tin              | ppm      |             | >15        | 0           |          |          |
| Vanadium         | ppm      | ASTM D5185m |            | 0           |          |          |
| Cadmium          | ppm      | ASTM D5185m |            | 0           |          |          |
| ADDITIVES        |          | method      | limit/base | current     | history1 | history2 |
| Boron            | ppm      | ASTM D5185m | 1.5        | 0           |          |          |
| Barium           | ppm      | ASTM D5185m | 0          | 366         |          |          |
| Molybdenum       | ppm      | ASTM D5185m | 0          | 0           |          |          |
| Manganese        | ppm      | ASTM D5185m | 0.3        | 0           |          |          |
| Magnesium        | ppm      | ASTM D5185m | 0          | 2           |          |          |
| Calcium          | ppm      | ASTM D5185m |            | 9           |          |          |
| Phosphorus       | ppm      | ASTM D5185m | 406        | 2           |          |          |
| Zinc             | ppm      | ASTM D5185m |            | 58          |          |          |
| Sulfur           | ppm      | ASTM D5185m | 1283       | 370         |          |          |
| CONTAMINANTS     |          | method      | limit/base | current     | history1 | history2 |
| Silicon          | ppm      | ASTM D5185m | >25        | 2           |          |          |
| Sodium           | ppm      | ASTM D5185m |            | 53          |          |          |
| Potassium        | ppm      | ASTM D5185m | >20        | 7           |          |          |
| Water            | %        | ASTM D6304  | >0.1       | <u> </u>    |          |          |
| ppm Water        | ppm      | ASTM D6304  | >1000      | <b>7720</b> |          |          |
| FLUID DEGRADA    |          | method      | limit/base | current     | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045  | 0.463      | 0.44        |          |          |

WATER

Sample Rating Trend

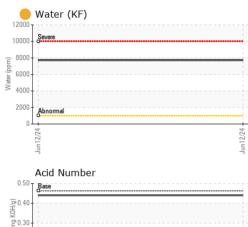


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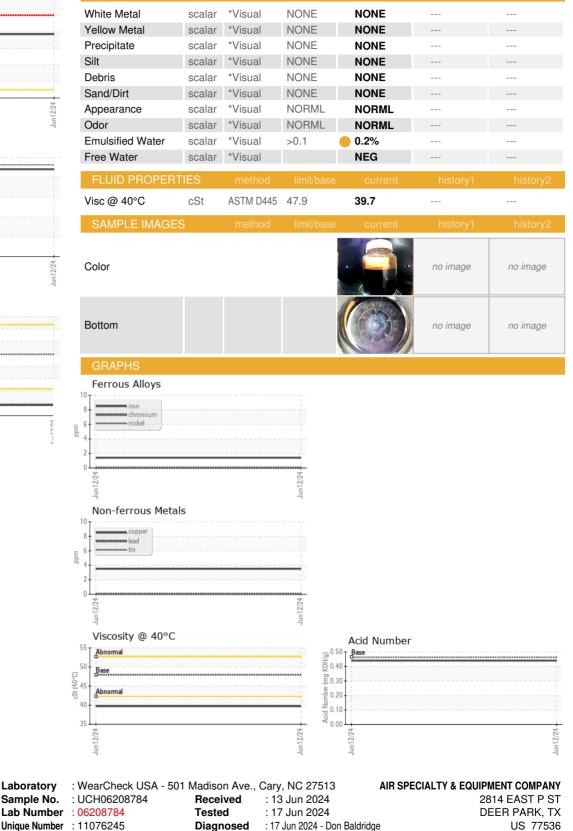
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Laboratory

Sample No.

- To discuss this sample report, contact Customer Service at 1-800-237-1369.
- \* Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

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