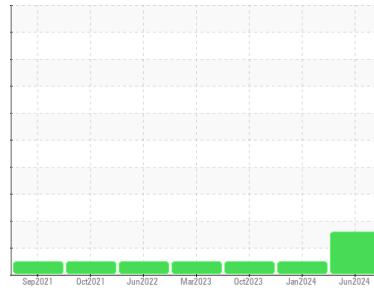




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area

TE-PAG 46 [85438]

Machine Id

INGERSOLL RAND NV3587U09103 - CAMBRIDGE INTL

Component

Compressor

DIAGNOSIS

Recommendation

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH06208822	UCH06050099	UCH05977207
Sample Date	Client Info		12 Jun 2024	02 Jan 2024	09 Oct 2023
Machine Age	hrs	Client Info	66129	66059	66000
Oil Age	hrs	Client Info	0	0	55
Oil Changed	Client Info		Not Changed	Changed	Not Changed
Sample Status			ATTENTION	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m	0	<1	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	<1	<1
Lead	ppm	ASTM D5185m >25	0	0	0
Copper	ppm	ASTM D5185m >50	0	<1	0
Tin	ppm	ASTM D5185m >15	1	1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	459	449	442
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	0	2	2
Calcium	ppm	ASTM D5185m	0	2	5
Phosphorus	ppm	ASTM D5185m	7	8	<1
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	693	611	637

CONTAMINANTS

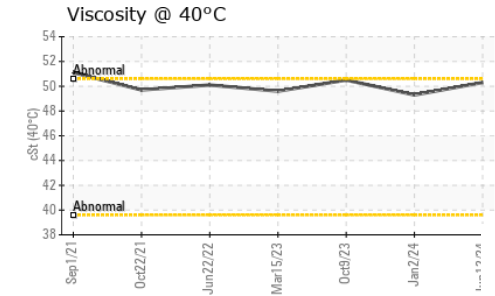
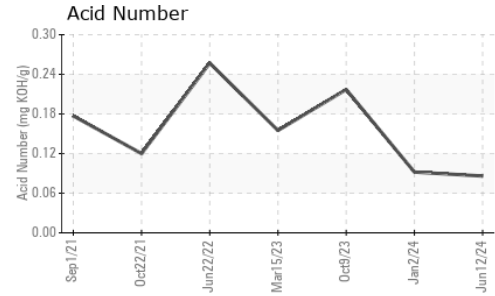
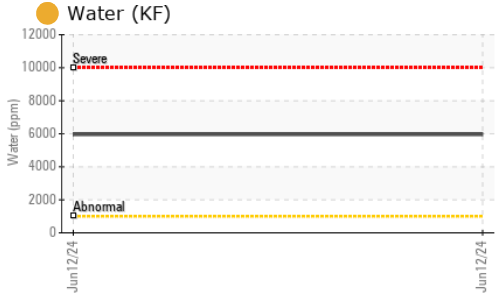
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	<1	<1
Sodium	ppm	ASTM D5185m	17	21	15
Potassium	ppm	ASTM D5185m >20	2	4	0
Water	%	ASTM D6304 >0.1	0.596	---	---
ppm Water	ppm	ASTM D6304 >1000	5960	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.086	0.092	0.217



OIL ANALYSIS REPORT

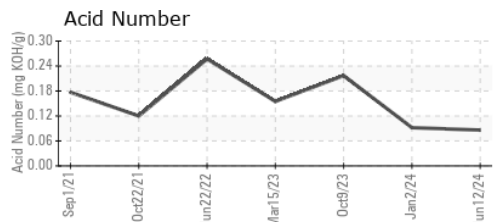
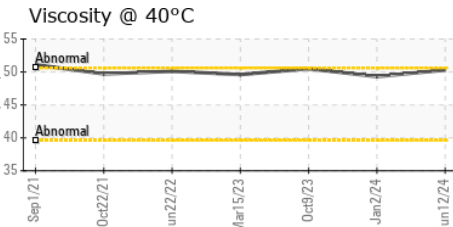
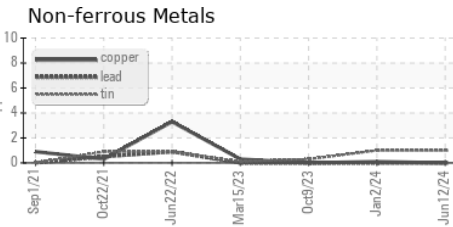
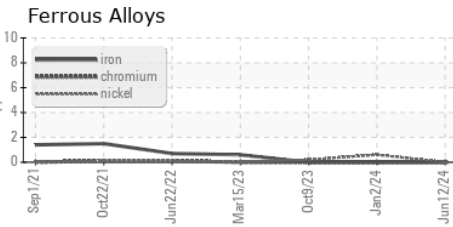


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	50.3	49.3	50.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06208822 **Received** : 13 Jun 2024
Lab Number : 06208822 **Tested** : 17 Jun 2024
Unique Number : 11076283 **Diagnosed** : 17 Jun 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

TATE ENGINEERING
 2030 SHIPLEY DR
 SALISBURY, MD
 US 21801
 Contact: DOUG THIERFELDT

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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