

OIL ANALYSIS REPORT

Sample Rating Trend





W/O 10897] Wachine id VOLVO A45G 352606 Component Hydraulic System

VOLVO SUPER HYDRAULIC OIL 46 (36 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Area

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 | | | |
|------------------|----------|--------------|------------|------------------------------|----------|----------|--|--|--|
| Sample Number | | Client Info | | ML0002254 | | | | | |
| Sample Date | | Client Info | | 04 Jun 2024 | | | | | |
| Machine Age | hrs | Client Info | | 4115 | | | | | |
| Oil Age | hrs | Client Info | | 4115 | | | | | |
| Oil Changed | | Client Info | | Changed | | | | | |
| Sample Status | | | | NORMAL | | | | | |
| CONTAMINATIO | N | method | limit/base | current | history1 | history2 | | | |
| Water | | WC Method | >0.1 | NEG | | | | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 | | | |
| Iron | ppm | ASTM D5185m | >50 | 9 | | | | | |
| Chromium | ppm | ASTM D5185m | >20 | <1 | | | | | |
| Nickel | ppm | ASTM D5185m | >10 | 0 | | | | | |
| Titanium | ppm | ASTM D5185m | | <1 | | | | | |
| Silver | ppm | ASTM D5185m | | 0 | | | | | |
| Aluminum | ppm | ASTM D5185m | >20 | 2 | | | | | |
| Lead | ppm | ASTM D5185m | >20 | 2 | | | | | |
| Copper | ppm | ASTM D5185m | >150 | 2 | | | | | |
| Tin | ppm | ASTM D5185m | >20 | <1 | | | | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | | | | |
| Cadmium | ppm | ASTM D5185m | | 0 | | | | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 | | | |
| Boron | ppm | ASTM D5185m | 14 | 11 | | | | | |
| Barium | ppm | ASTM D5185m | 0.0 | 0 | | | | | |
| Molybdenum | ppm | ASTM D5185m | 0.0 | <1 | | | | | |
| Manganese | ppm | ASTM D5185m | 0.0 | 0 | | | | | |
| Magnesium | ppm | ASTM D5185m | 2.6 | 6 | | | | | |
| Calcium | ppm | ASTM D5185m | 49 | 481 | | | | | |
| Phosphorus | ppm | ASTM D5185m | 354 | 405 | | | | | |
| Zinc | ppm | ASTM D5185m | 419 | 543 | | | | | |
| Sulfur | ppm | ASTM D5185m | 3719 | 1748 | | | | | |
| CONTAMINANTS | 3 | method | limit/base | current | history1 | history2 | | | |
| Silicon | ppm | ASTM D5185m | >20 | 10 | | | | | |
| Sodium | ppm | ASTM D5185m | | 0 | | | | | |
| Potassium | ppm | ASTM D5185m | >20 | 2 | | | | | |
| FLUID CLEANLIN | NESS | method | limit/base | current | history1 | history2 | | | |
| Particles >4µm | | ASTM D7647 | | 758 | | | | | |
| Particles >6µm | | ASTM D7647 | | 48 | | | | | |
| Particles >14µm | | ASTM D7647 | >160 | 3 | | | | | |
| Particles >21µm | | ASTM D7647 | >40 | 0 | | | | | |
| Particles >38µm | | ASTM D7647 | >10 | 0 | | | | | |
| Particles >71µm | | ASTM D7647 | | 0 | | | | | |
| Oil Cleanliness | | ISO 4406 (c) | >/19/14 | 17/13/9 | | | | | |
| FLUID DEGRADA | ATION | method | limit/base | current | history1 | history2 | | | |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.30 | | | | | |
| :23:18) Rev: 1 | | | | Submitted By: DELANO GREGORY | | | | | |

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11

Imber of particles (1 ml) N N N 1 k

0 0k 4/24

0.30

(B/HOX BW) BW 0.18

-a u 0.12 Poid 90.0 0.00

52. Abnorm

40 Abnom 38 36

umber of particles (1 ml) 1 k 1 k 0 k 0 k

Ok ۱k Jun4/24 -

OIL ANALYSIS REPORT

| COMPANY | | | | | | | | |
|---------------------------------------|---|-------------------------|--------------------------------|---|-------------------|---|---|--|
| Particle Trend | VISUAL | | method | limit/base | current | history1 | history2 | |
| 4μm 6μm | White Metal | scalar | *Visual | NONE | NONE | | | |
| lk - 14μm | Yellow Metal | scalar | *Visual | NONE | NONE | | | |
| 1 K | Precipitate | scalar | *Visual | NONE | NONE | | | |
|)k - | Silt | scalar | *Visual | NONE | NONE | | | |
|)k - | Debris | scalar | *Visual | NONE | NONE | | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | | |
| Jun4/24 | Appearance | scalar | *Visual | NORML | NORML | | | |
| r r | Odor | scalar | *Visual | NORML | NORML | | | |
| Acid Number | Emulsified Water | r scalar | *Visual | >0.1 | NEG | | | |
| ³⁰ T | Free Water | scalar | *Visual | | NEG | | | |
| 24 | FLUID PROPE | ERTIES | method | limit/base | current | history1 | history2 | |
| 8 | Visc @ 40°C | cSt | ASTM D445 | 46 | 44.1 | | | |
| .2 | SAMPLE IMA | GES | method | limit/base | current | history1 | history2 | |
| 16 | bZ/bunc | | | | | no image | no image | |
| Viscosity @ 40°C | Bottom | | | | | no image | no image | |
| 14 - | GRAPHS | | | | | | | |
| 12 | Ferrous Alloys | | | | Particle Count | | | |
| Abnormal | | | | 491,520 | l I | | T ²⁶ | |
| 36 | 5 _ 6 + mium | | | 122,880 | - | | -24 | |
| Jun 4,24 | | | | 30,720 | | | 22 | |
| ~ | 2 | | | 50,720 | 1 | | -22 | |
| Particle Trend | 0 | | | | 1 | | -20 20 | |
| ^κ μ 4μm | Jun4/24 | | | Jun4/24 (per 1 ml) | | | 18 66 | |
| кетонализие 6µm к - талализие 14µm | | | | JL Jes (pr | | | 1999 | |
| k - | Non-ferrous M | etals | | 100 480 | | | -16 Clear | |
|)k + | 8 - copper | | | ja 120 | | • | +14 gg | |
| lk - | E 6 + tin | | | E E | | | +20 406:1999 Cleanliness Code +18 Cleanliness Code +14 414 | |
|)k - | | | | 30 | | | -12 | |
| 42/ | <u>ج</u> 2 - | | | | Bibrevenal | < | -10 | |
| Jun4/24 | 0 42 | | | 54 | Ţ | | -8 | |
| | lun4/2 | | | Jun4/2 | | | | |
| | Viccosity @ 40 | ۰ <i>c</i> | | , c | 1 4μ 6μ | 14µ 21µ | 38µ 71µ | |
| | Viscosity @ 40 | Viscosity @ 40°C | | | Acid Number | | | |
| | 50 - Abnormal | | | (B/HO 24 | | | | |
| | | | | (B) 0.30 HO 0.24 E 0.18 | | | | |
| | () () () () () () () () () () () () () (| | | e 0.12 | | | | |
| | 40 Abnormal | | | -ae 0.12 -ae 0.12 0.06 | | | | |
| | 35 | | | |) = | | | |
| | un4/2 | | | Jun4/2 | Jun4/24 | | Jun4/24 | |
| Certificate 12367 Tes | boratory : WearCheck USA mple No. : ML0002254 b Number : 06209164 que Number : 11076625 st Package : CONST mple report, contact Customer S | Recei Teste Diagn | ved : 13 d : 16 iosed : 16 | 3 Jun 2024 3 Jun 2024 Jun 2024 - Do | 4601 ug Bogart | G-LOGAN EQUIPMEN WASHINGTON BAI Contact: DELAN dgregory@mcclu | I CO - BALTIMORE BOULEVARD LTIMORE, MD US 21227 IO GREGORY | |
| | ethods that are outside of the IS formity to specifications are base | | | | rule (JCGM 106 | <i>5:2012)</i> F: (| T: (410)242-7835 | |

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