



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**PACO 68 [1605036]**

Machine Id

**L2-ML-BME-SCH - PFNONWOVENS**

Component

**Gearbox**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCH06209175</b>	---	---
Sample Date	Client Info			<b>18 Apr 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>25	<b>2</b>	---	---
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m	>200	<b>6</b>	---	---
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m		<b>33</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>209</b>	---	---
Zinc	ppm	ASTM D5185m		<b>247</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>3353</b>	---	---

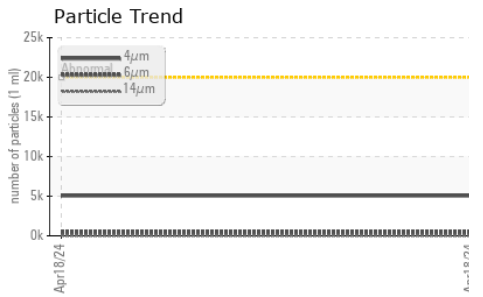
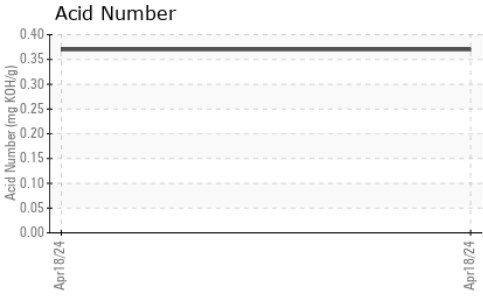
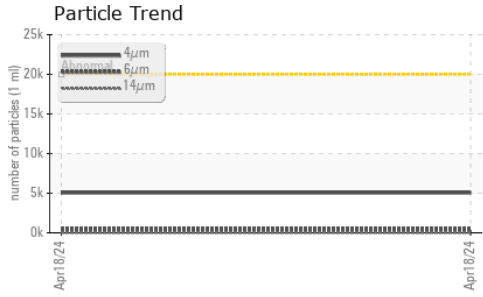
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>3</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>5055</b>	---	---
Particles >6µm		ASTM D7647	>5000	<b>455</b>	---	---
Particles >14µm		ASTM D7647	>640	<b>9</b>	---	---
Particles >21µm		ASTM D7647	>160	<b>3</b>	---	---
Particles >38µm		ASTM D7647	>40	<b>0</b>	---	---
Particles >71µm		ASTM D7647	>10	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>20/16/10</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.37</b>	---	---



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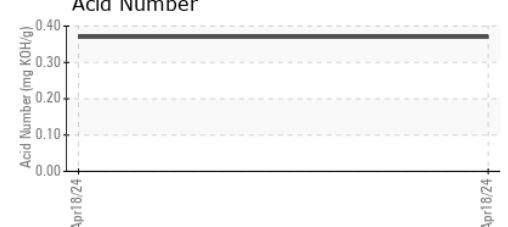
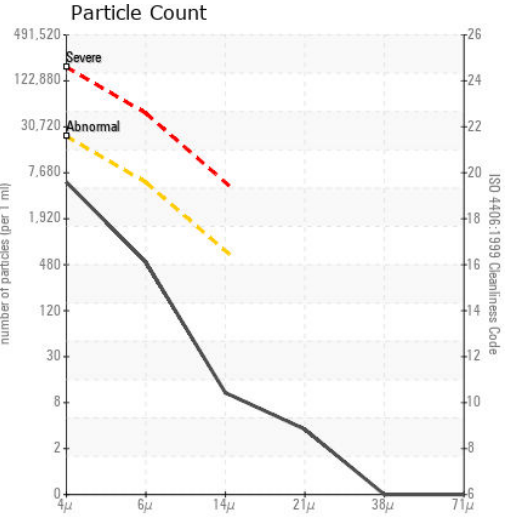
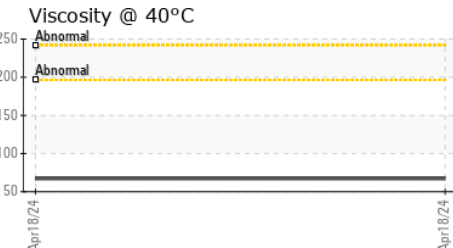
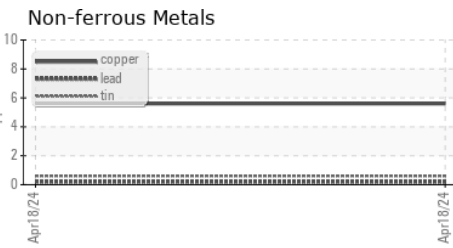
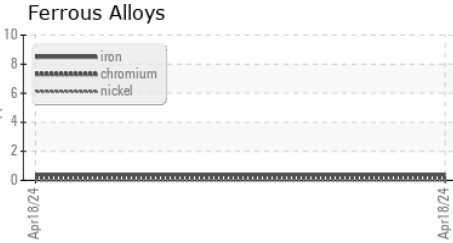
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	LIGHT	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67.2	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06209175      **Received** : 13 Jun 2024  
**Lab Number** : 06209175      **Tested** : 16 Jun 2024  
**Unique Number** : 11076636      **Diagnosed** : 16 Jun 2024 - Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**CORROSION PRODUCTS & EQUIPMENT**  
 940 POINTVIEW AVE  
 EPHRATA, PA  
 US 17522  
 Contact: RYAN HUNGARTER  
 rhungarter@corrosion-products.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (717)961-1998

F: