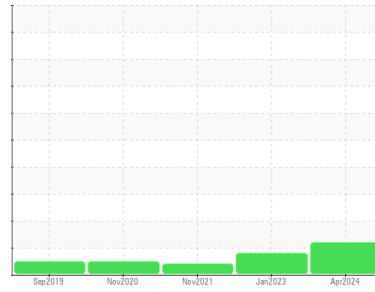




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**CHEMLUBE P-ACO 68 [1674733]**  
 Machine Id  
**L3-WIN-HYD - PFNONWOVENS**  
 Component  
**Hydraulic System**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for diagnostic comment updates.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH06209177</b>	UCH05778152	UCH05416246
Sample Date	Client Info		<b>30 Apr 2024</b>	27 Jan 2023	01 Nov 2021
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	ATTENTION	ATTENTION

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >20	<b>2</b>	0	0
Lead	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	1
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	4
Barium	ppm	ASTM D5185m	<b>0</b>	2	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Calcium	ppm	ASTM D5185m	<b>0</b>	11	48
Phosphorus	ppm	ASTM D5185m	<b>92</b>	106	220
Zinc	ppm	ASTM D5185m	<b>49</b>	52	221
Sulfur	ppm	ASTM D5185m	<b>1034</b>	1030	2772

## CONTAMINANTS

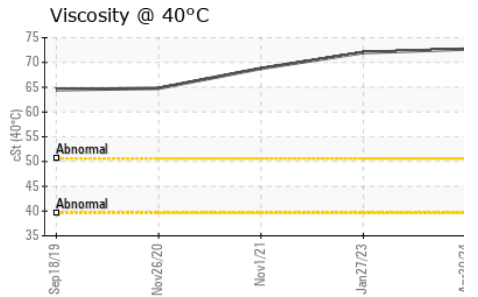
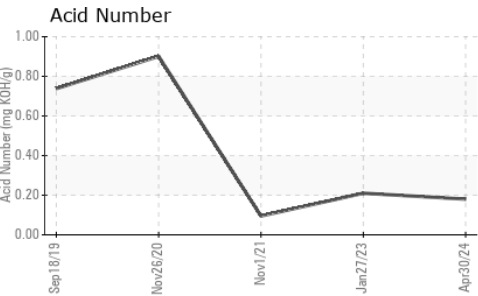
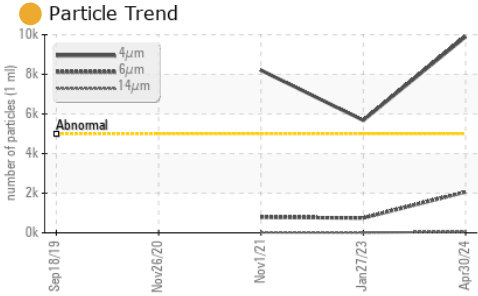
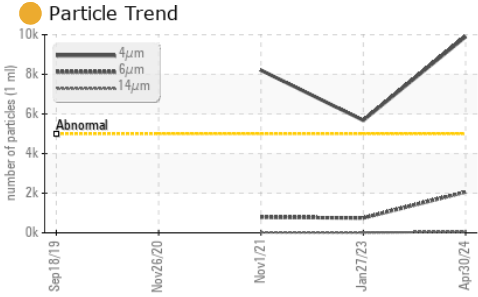
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>9899</b>	5675	8207
Particles >6µm	ASTM D7647	>1300	<b>2064</b>	749	784
Particles >14µm	ASTM D7647	>160	<b>45</b>	14	22
Particles >21µm	ASTM D7647	>40	<b>5</b>	2	4
Particles >38µm	ASTM D7647	>10	<b>0</b>	0	1
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>20/18/13</b>	20/17/11	20/17/12



# OIL ANALYSIS REPORT

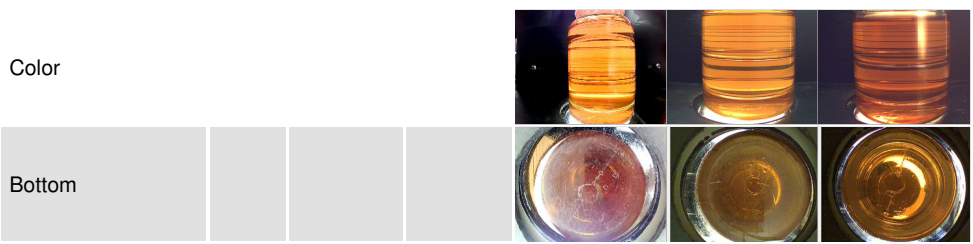


FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.18</b>	0.21	0.095

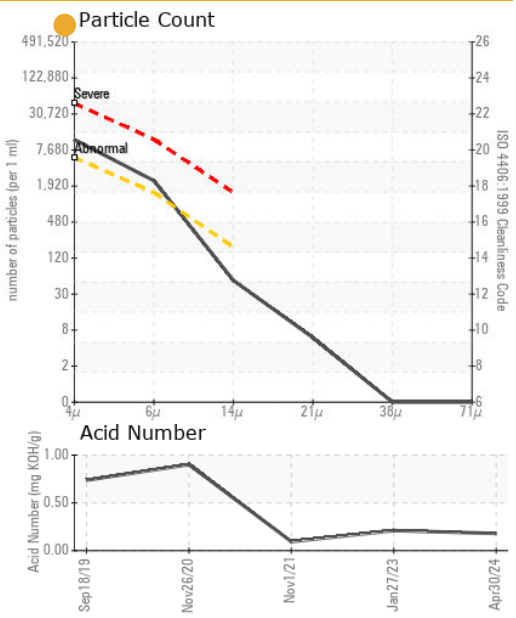
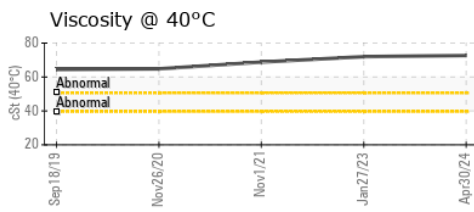
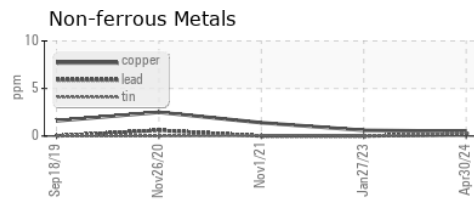
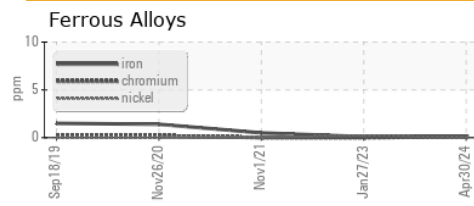
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>72.7</b>	72.0	68.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06209177      **Received** : 13 Jun 2024  
**Lab Number** : **06209177**      **Tested** : 15 Jun 2024  
**Unique Number** : 11076638      **Diagnosed** : 16 Jun 2024 - Doug Bogart  
**Test Package** : IND 2

**CORROSION PRODUCTS & EQUIPMENT**  
 940 POINTVIEW AVE  
 EPHRATA, PA  
 US 17522  
 Contact: RYAN HUNGARTER  
 rhungarter@corrosion-products.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)