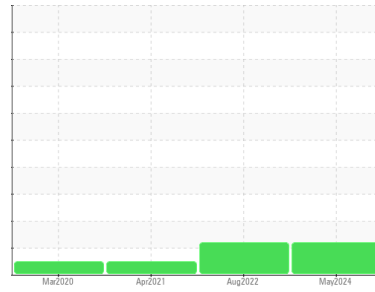




# OIL ANALYSIS REPORT

## Sample Rating Trend



ISO



Area

**ULTRACHEM PACO 68 [1668596]**  
 Machine Id  
**L6-SLITA-REW-HYD - PFNONWOVENS**  
 Component  
**Hydraulic System**

### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for diagnostic comment updates.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCH06209186</b>	UCH05632877	UCH05251737
Sample Date	Client Info			<b>15 May 2024</b>	29 Aug 2022	17 Apr 2021
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>ATTENTION</b>	ABNORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	NEG

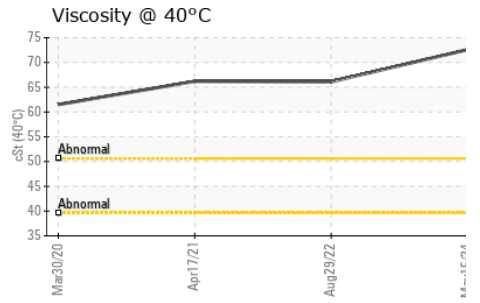
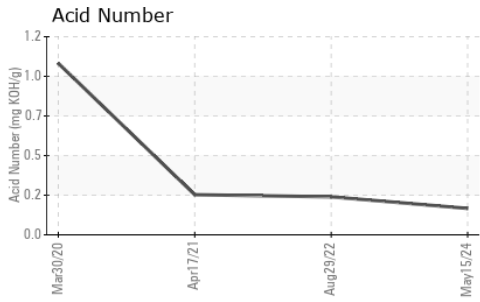
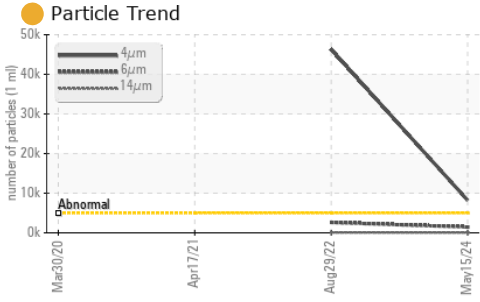
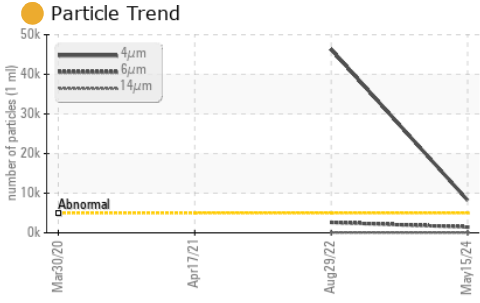
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>2</b>	4	6
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>2</b>	<1	4
Lead	ppm	ASTM D5185m	>20	<b>&lt;1</b>	1	0
Copper	ppm	ASTM D5185m	>20	<b>&lt;1</b>	4	2
Tin	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	<1	<1
Barium	ppm	ASTM D5185m		<b>0</b>	1	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	22	0
Phosphorus	ppm	ASTM D5185m		<b>80</b>	153	109
Zinc	ppm	ASTM D5185m		<b>16</b>	119	68
Sulfur	ppm	ASTM D5185m		<b>683</b>	1727	1333

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>2</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>0</b>	2	<1
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>8217</b>	▲ 46320	---
Particles >6µm		ASTM D7647	>1300	<b>1450</b>	▲ 2615	---
Particles >14µm		ASTM D7647	>160	<b>60</b>	75	---
Particles >21µm		ASTM D7647	>40	<b>9</b>	16	---
Particles >38µm		ASTM D7647	>10	<b>1</b>	0	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>20/18/13</b>	▲ 23/19/13	---

# OIL ANALYSIS REPORT

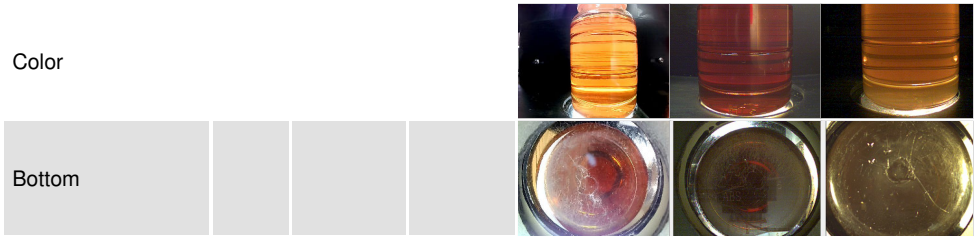


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.16</b>	0.23	0.243

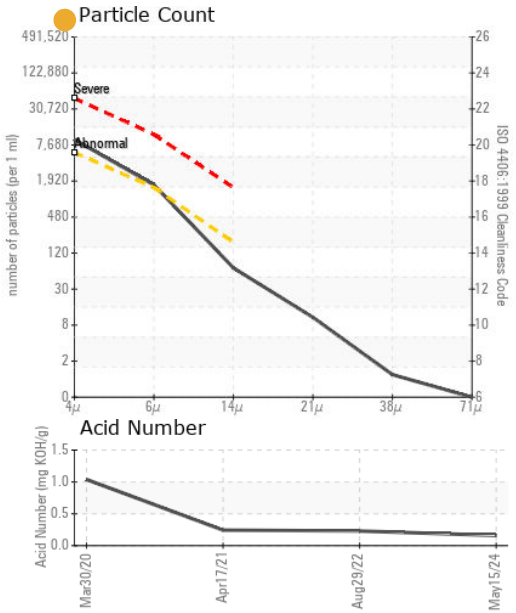
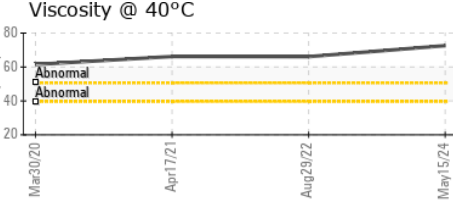
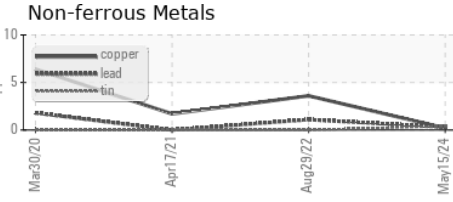
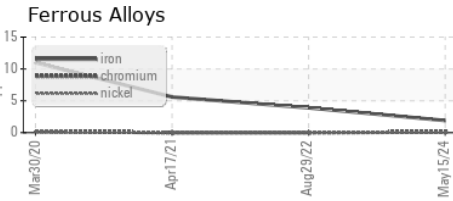
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		<b>72.6</b>	66.1	66.2

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06209186      **Received** : 13 Jun 2024  
**Lab Number** : **06209186**      **Tested** : 15 Jun 2024  
**Unique Number** : 11076647      **Diagnosed** : 16 Jun 2024 - Doug Bogart  
**Test Package** : IND 2

**CORROSION PRODUCTS & EQUIPMENT**  
 940 POINTVIEW AVE  
 EPHRATA, PA  
 US 17522  
 Contact: RYAN HUNGARTER  
 rhungarter@corrosion-products.com  
 T: (717)961-1998  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)