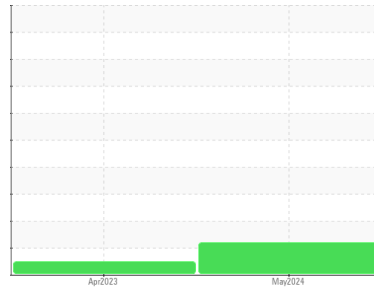




# OIL ANALYSIS REPORT

## Sample Rating Trend



ISO



Area  
**ULTRACHEM P-ACO 68 [1678142]**  
 Machine Id  
**L9-WIN-HYD - PFNONWOVENS**  
 Component  
**Hydraulic System**

### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for diagnostic comment updates.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCH06209187</b>	UCH05870405	---
Sample Date	Client Info			<b>21 May 2024</b>	11 Apr 2023	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	N/A	---
Sample Status				<b>ATTENTION</b>	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	---
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	---
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Silver	ppm	ASTM D5185m		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>20	<b>2</b>	0	---
Lead	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	---
Copper	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	---
Tin	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	---
Barium	ppm	ASTM D5185m		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	---
Manganese	ppm	ASTM D5185m		<b>0</b>	0	---
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	5	---
Calcium	ppm	ASTM D5185m		<b>13</b>	37	---
Phosphorus	ppm	ASTM D5185m		<b>264</b>	285	---
Zinc	ppm	ASTM D5185m		<b>331</b>	356	---
Sulfur	ppm	ASTM D5185m		<b>754</b>	978	---

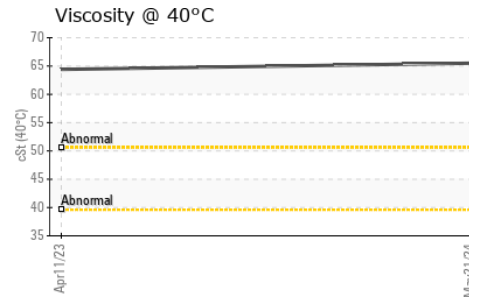
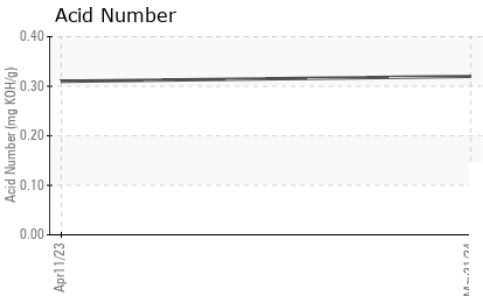
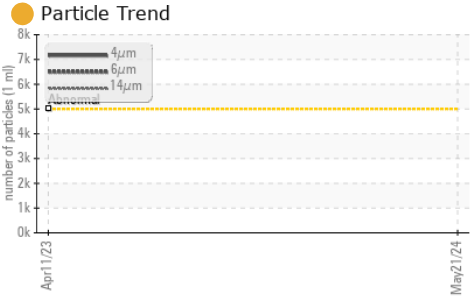
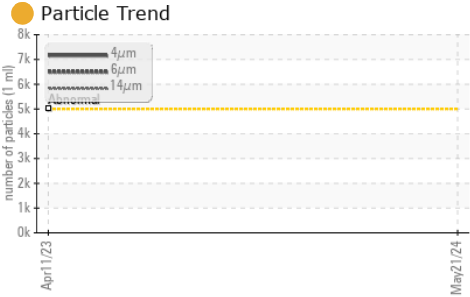
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	---
Sodium	ppm	ASTM D5185m		<b>0</b>	1	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>7316</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>1743</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>39</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>4</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>0</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>20/18/12</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.32</b>	0.31	---



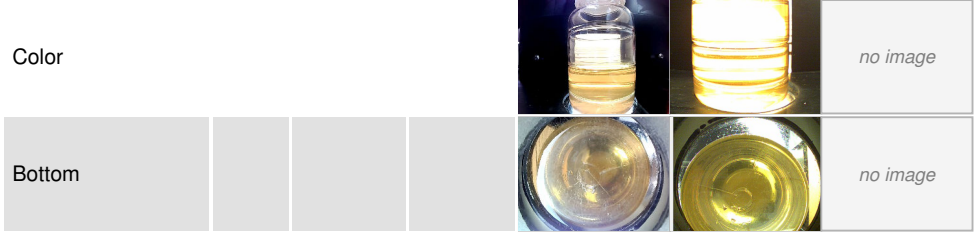
# OIL ANALYSIS REPORT



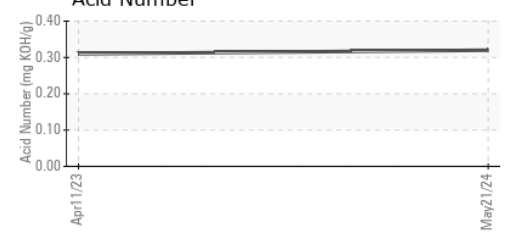
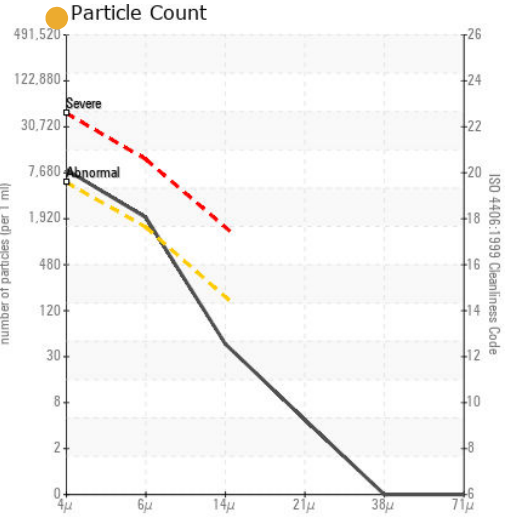
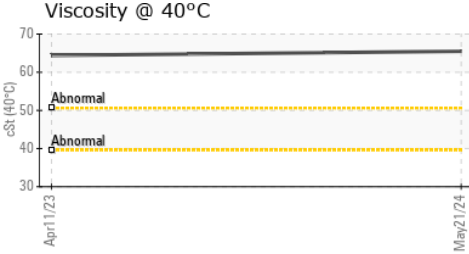
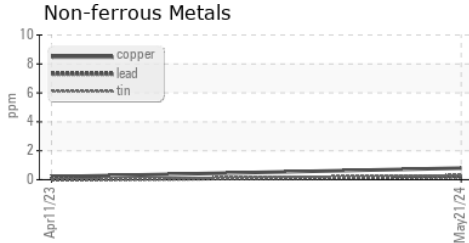
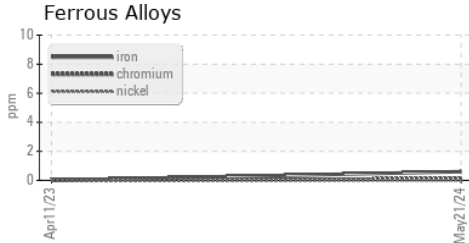
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.5	64.4	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06209187      **Received** : 13 Jun 2024  
**Lab Number** : 06209187      **Tested** : 15 Jun 2024  
**Unique Number** : 11076648      **Diagnosed** : 16 Jun 2024 - Doug Bogart  
**Test Package** : IND 2

**CORROSION PRODUCTS & EQUIPMENT**  
 940 POINTVIEW AVE  
 EPHRATA, PA  
 US 17522  
 Contact: RYAN HUNGARTER  
 rhungarter@corrosion-products.com  
 T: (717)961-1998  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)