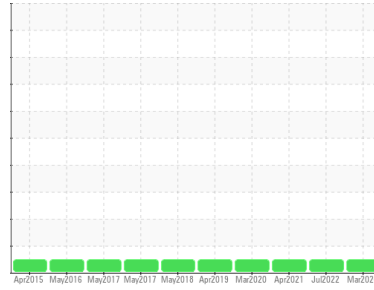




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
FOUR MILE RIDGE [200009521]
 Machine Id
83312 SITE 4
 Component
Hydraulic System
 Fluid
SHELL TELLUS S4 VX 32 (--- LTR)

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		NX015259	NX004184	NX004750
Sample Date	Client Info		07 Mar 2024	19 Jul 2022	05 Apr 2021
Machine Age	hrs	Client Info	72652	60707	42456
Oil Age	hrs	Client Info	72652	60707	42456
Oil Changed	Client Info		Not Changed	Not Changed	Not Changed
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		16	8	15
Iron	ppm	ASTM D5185m >20	8	8	10
Chromium	ppm	ASTM D5185m >20	<1	<1	<1
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	2	<1	0
Lead	ppm	ASTM D5185m >20	3	2	4
Copper	ppm	ASTM D5185m >20	<1	<1	<1
Tin	ppm	ASTM D5185m >20	2	2	2
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	<1	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m	1	1	<1
Calcium	ppm	ASTM D5185m	0	3	0
Phosphorus	ppm	ASTM D5185m	455	504	526
Zinc	ppm	ASTM D5185m	84	93	80
Sulfur	ppm	ASTM D5185m	850	1086	741

CONTAMINANTS

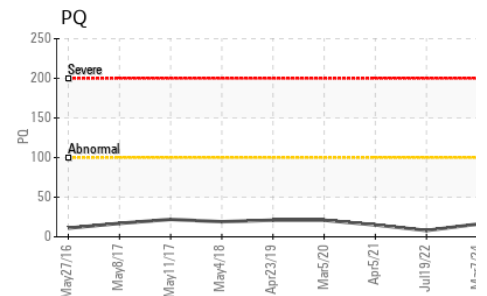
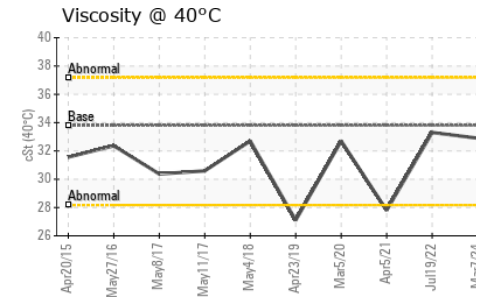
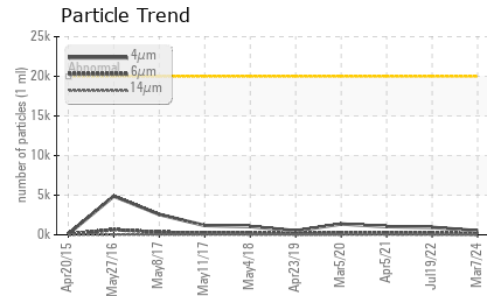
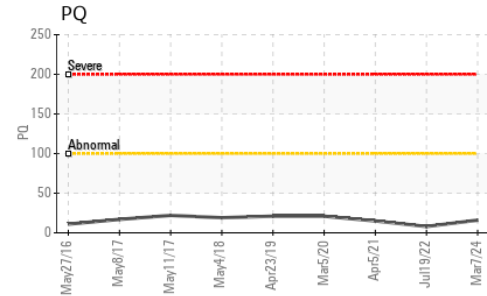
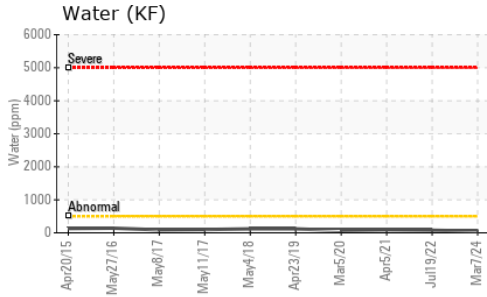
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	4	4	2
Sodium	ppm	ASTM D5185m	0	2	0
Potassium	ppm	ASTM D5185m >20	<1	0	0
Water	%	ASTM D6304 >0.05	0.005	0.007	0.009
ppm Water	ppm	ASTM D6304 >500	52	78.3	92.8

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	506	945	1037
Particles >6µm	ASTM D7647	>2500	114	207	228
Particles >14µm	ASTM D7647	>320	5	8	20
Particles >21µm	ASTM D7647	>80	1	2	5
Particles >38µm	ASTM D7647	>20	0	0	0
Particles >71µm	ASTM D7647	>4	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/18/15	16/14/10	17/15/10	17/15/11



OIL ANALYSIS REPORT

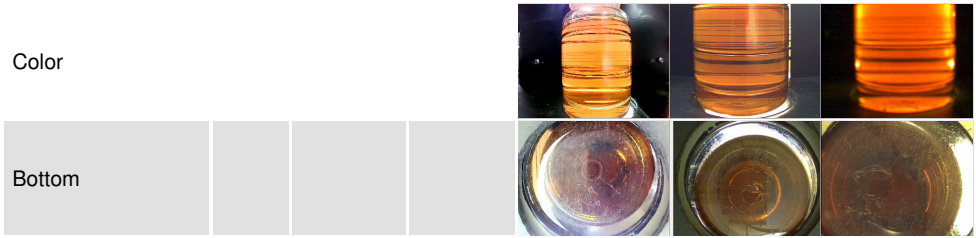


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.16	0.18	0.174

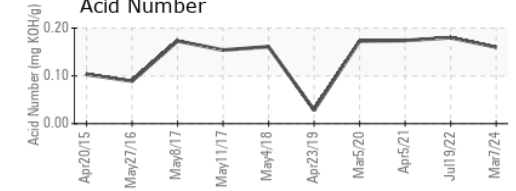
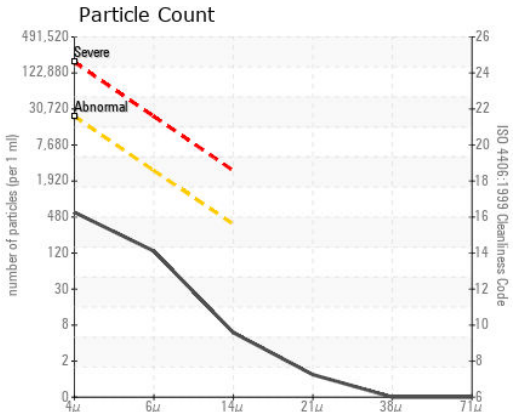
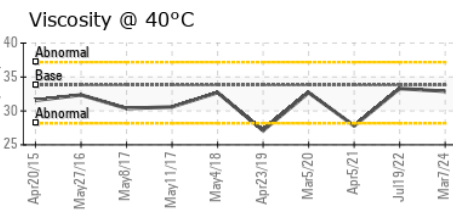
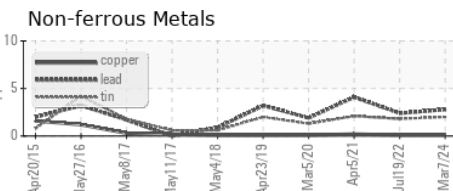
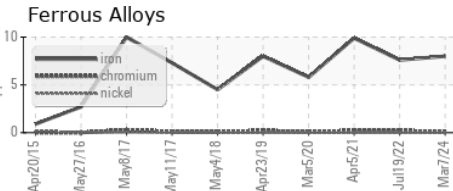
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	33.8	32.9	33.3	27.8

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX015259
Lab Number : 06209205
Unique Number : 11076666
Test Package : IND 2 (Additional Tests: KF, PQ)

Received : 13 Jun 2024
Tested : 17 Jun 2024
Diagnosed : 17 Jun 2024 - Angela Borella

NORDEX USA - Chicago
 300 SOUTH WACKER DRIVE, SUITE 1500
 CHICAGO, IL
 US 60606

Contact: DEVIN LINEHAN
 DLinehan@nordex-online.com

T: (312)386-4124
 F: (312)386-7102

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)