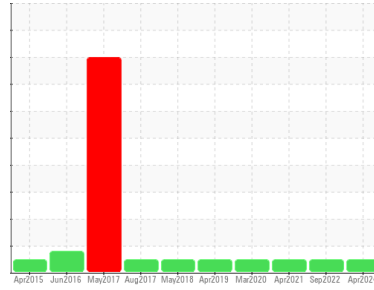




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
FOUR MILE RIDGE [200009521]
 Machine Id
83310 SITE 3
 Component
Hydraulic System
 Fluid
SHELL TELLUS S4 VX 32 (--- LTR)

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		NX015260	NX004193	NX004746
Sample Date	Client Info		03 Apr 2024	29 Sep 2022	05 Apr 2021
Machine Age	hrs	Client Info	66034	54142	36618
Oil Age	hrs	Client Info	66034	54142	36618
Oil Changed	Client Info		Not Changed	Not Changd	Not Changed
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		16	12	21
Iron	ppm	ASTM D5185m >20	11	12	10
Chromium	ppm	ASTM D5185m >20	<1	<1	<1
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	2	<1	0
Lead	ppm	ASTM D5185m >20	3	2	3
Copper	ppm	ASTM D5185m >20	<1	<1	<1
Tin	ppm	ASTM D5185m >20	2	1	2
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	<1	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m	1	<1	<1
Calcium	ppm	ASTM D5185m	0	3	0
Phosphorus	ppm	ASTM D5185m	494	528	565
Zinc	ppm	ASTM D5185m	94	97	85
Sulfur	ppm	ASTM D5185m	971	1170	768

CONTAMINANTS

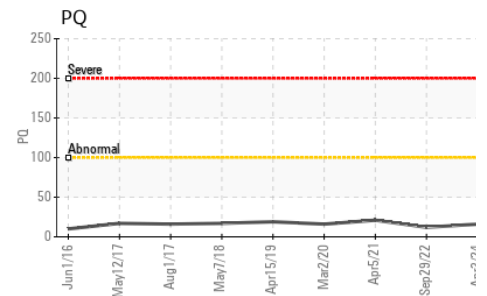
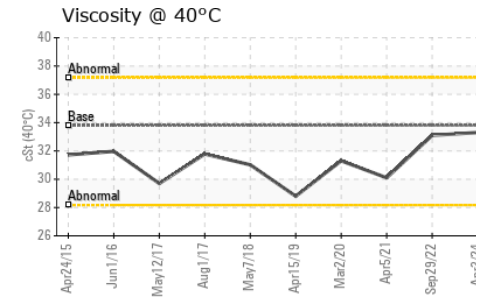
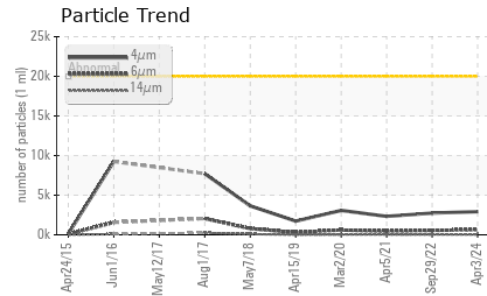
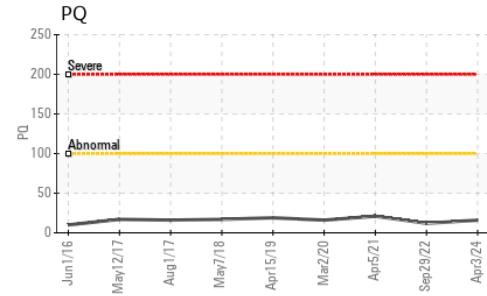
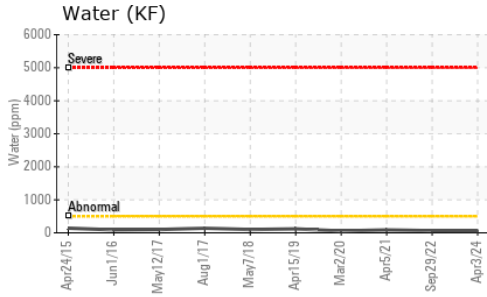
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	5	5	3
Sodium	ppm	ASTM D5185m	0	2	0
Potassium	ppm	ASTM D5185m >20	1	0	0
Water	%	ASTM D6304 >0.05	0.005	0.006	0.008
ppm Water	ppm	ASTM D6304 >500	58	63.8	89.2

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	2926	2744	2328
Particles >6µm	ASTM D7647	>2500	632	553	455
Particles >14µm	ASTM D7647	>320	21	34	29
Particles >21µm	ASTM D7647	>80	3	8	8
Particles >38µm	ASTM D7647	>20	1	1	0
Particles >71µm	ASTM D7647	>4	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/18/15	19/16/12	19/16/12	18/16/12



OIL ANALYSIS REPORT

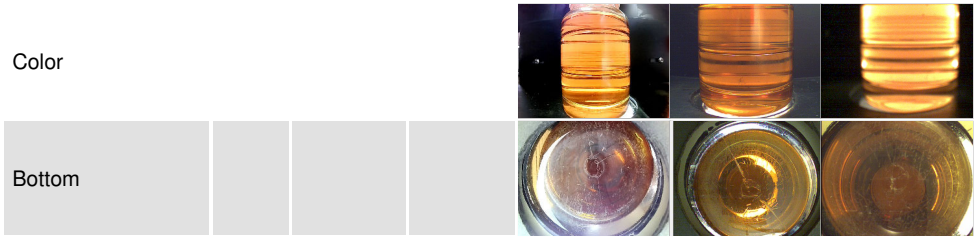


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.17	0.17	0.138

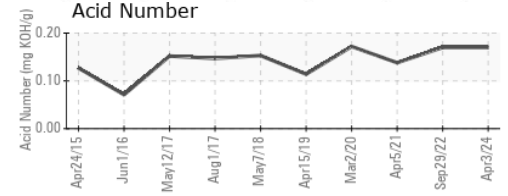
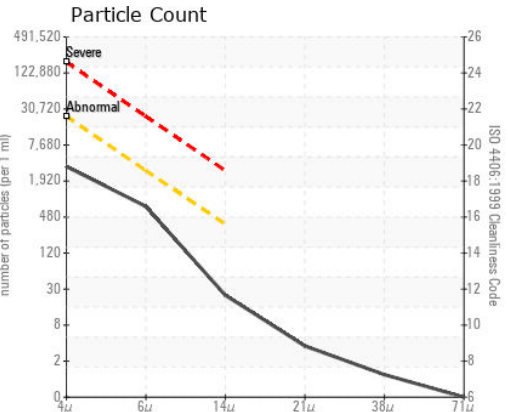
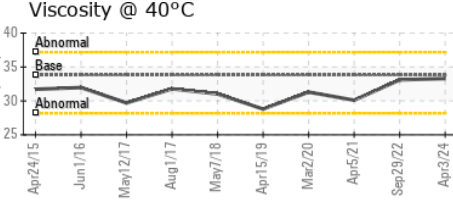
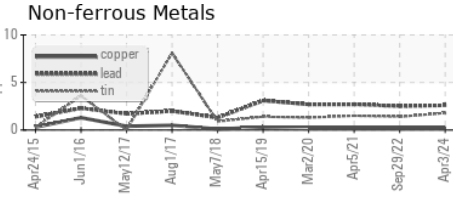
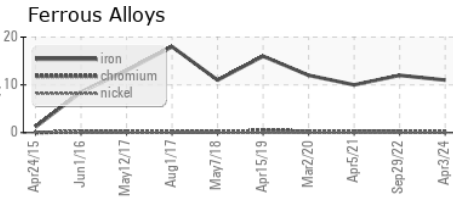
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	33.8	33.3	33.1	30.1

SAMPLE IMAGES		method	limit/base	current	history1	history2
---------------	--	--------	------------	---------	----------	----------



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : NX015260

Lab Number : 06209215

Unique Number : 11076676

Test Package : IND 2 (Additional Tests: KF, PQ)

Received : 13 Jun 2024

Tested : 16 Jun 2024

Diagnosed : 16 Jun 2024 - Doug Bogart

NORDEX USA - Chicago

300 SOUTH WACKER DRIVE, SUITE 1500

CHICAGO, IL

US 60606

Contact: DEVIN LINEHAN

DLinehan@nordex-online.com

T: (312)386-4124

F: (312)386-7102

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)