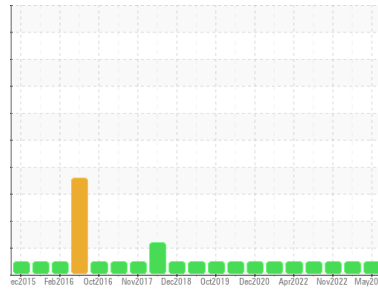




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
FAIRWIND [200009524]
 Machine Id
08WEA84132 (S/N 72802187756)
 Component
Wind Turbine Gearbox
 Fluid
CASTROL OPTIGEAR SYNTHETIC X 320 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			NX015242	NX004203	NX010424
Sample Date	Client Info			08 May 2024	06 Mar 2023	14 Nov 2022
Machine Age	hrs	Client Info		65761	57086	54541
Oil Age	hrs	Client Info		65761	57086	54541
Oil Changed	Client Info			Not Changed	Not Changed	Not Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>80	26	20	17
Iron	ppm	ASTM D5185m	>150	55	33	30
Chromium	ppm	ASTM D5185m	>5	<1	0	<1
Nickel	ppm	ASTM D5185m	>10	<1	0	0
Titanium	ppm	ASTM D5185m	>10	<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	5	<1	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>50	2	<1	<1
Tin	ppm	ASTM D5185m	>10	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	39
Barium	ppm	ASTM D5185m		0	0	2
Molybdenum	ppm	ASTM D5185m	1150	607	587	619
Manganese	ppm	ASTM D5185m		<1	1	<1
Magnesium	ppm	ASTM D5185m		4	8	7
Calcium	ppm	ASTM D5185m	2000	1172	1174	1237
Phosphorus	ppm	ASTM D5185m	400	281	268	307
Zinc	ppm	ASTM D5185m	0	0	0	1
Sulfur	ppm	ASTM D5185m	1850	1610	1283	1898

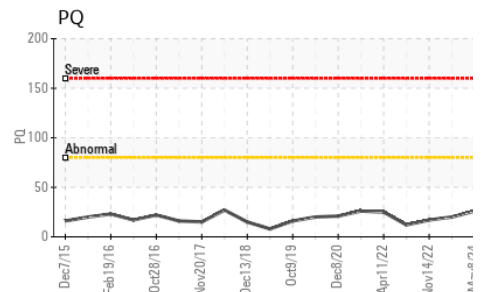
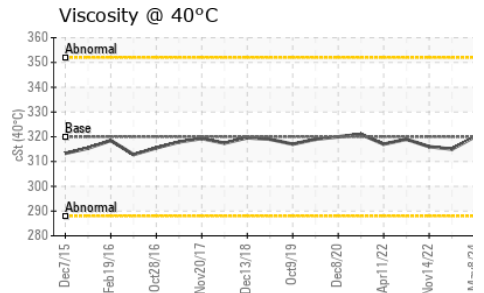
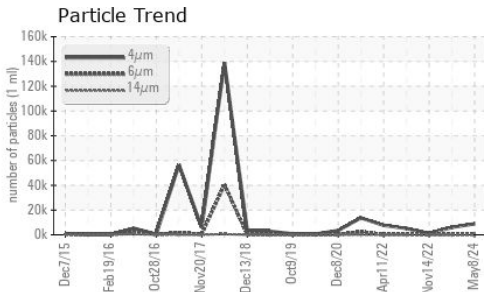
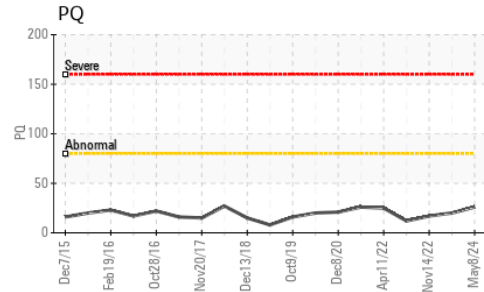
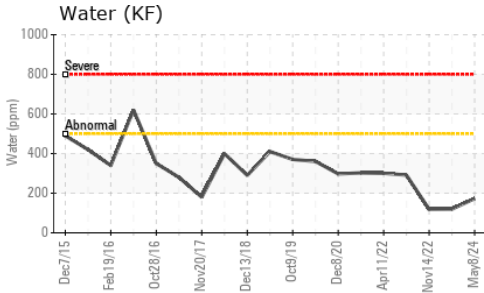
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	8	8	8
Sodium	ppm	ASTM D5185m	>20	3	3	5
Potassium	ppm	ASTM D5185m	>20	1	0	<1
Water	%	ASTM D6304	>0.05	0.017	0.011	0.011
ppm Water	ppm	ASTM D6304	>500	173	119.7	118.6

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		8915	6023	1066
Particles >6µm		ASTM D7647	>2500	650	335	102
Particles >14µm		ASTM D7647	>320	17	9	7
Particles >21µm		ASTM D7647	>80	4	3	1
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/18/15	20/17/11	20/16/10	17/14/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.6	0.818	0.27	0.80



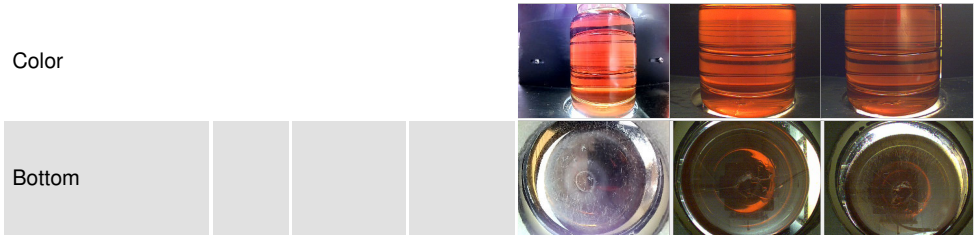
OIL ANALYSIS REPORT



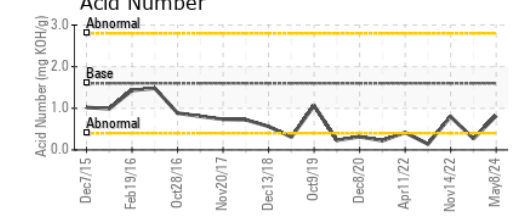
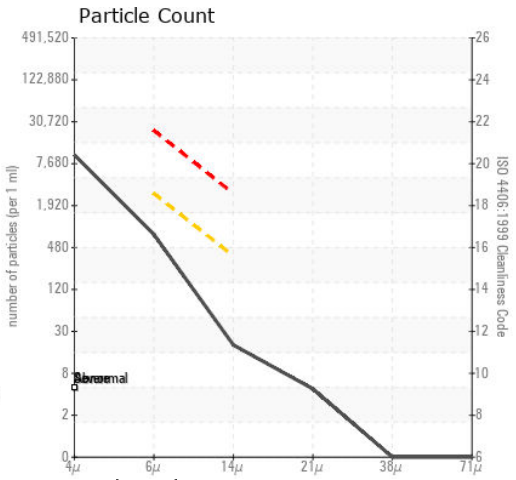
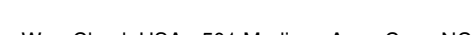
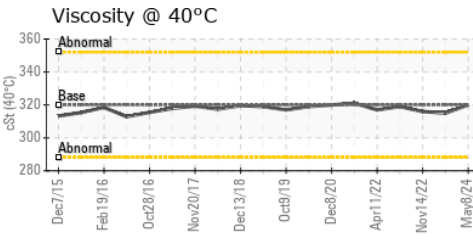
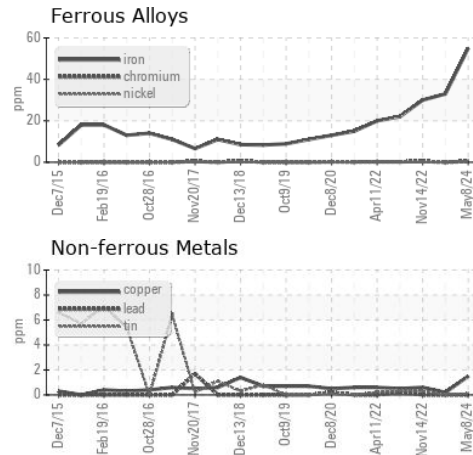
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	315	316

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX015242 **Received** : 13 Jun 2024
Lab Number : 06209217 **Tested** : 17 Jun 2024
Unique Number : 11076678 **Diagnosed** : 17 Jun 2024 - Angela Borella
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

NORDEX USA - Chicago
 300 SOUTH WACKER DRIVE, SUITE 1500
 CHICAGO, IL
 US 60606
 Contact: DEVIN LINEHAN
 DLinehan@nordex-online.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)