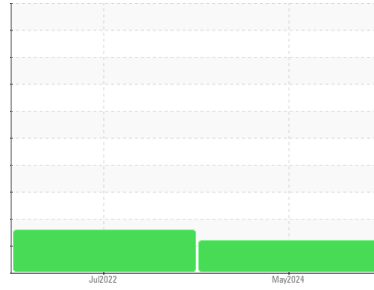




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

KAESER 7918535

Component

Compressor

Fluid

KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA017709	KCP51658	---
Sample Date	Client Info			08 May 2024	19 Jul 2022	---
Machine Age	hrs	Client Info		77	28	---
Oil Age	hrs	Client Info		48	28	---
Oil Changed	Client Info			Changed	Not Changd	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	<1	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	<1	0	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>10	2	<1	---
Lead	ppm	ASTM D5185m	>10	<1	0	---
Copper	ppm	ASTM D5185m	>50	1	<1	---
Tin	ppm	ASTM D5185m	>10	<1	<1	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

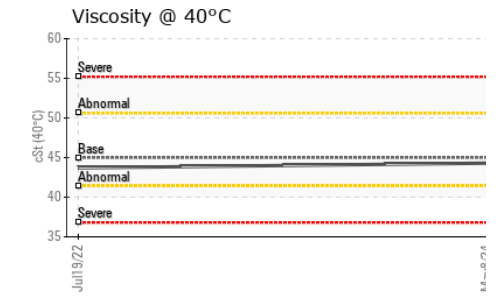
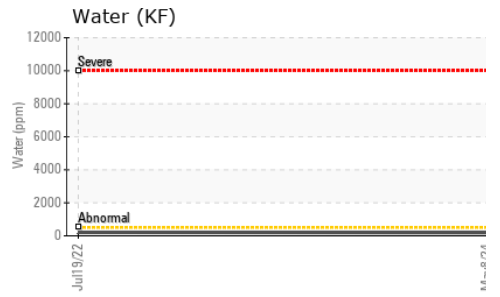
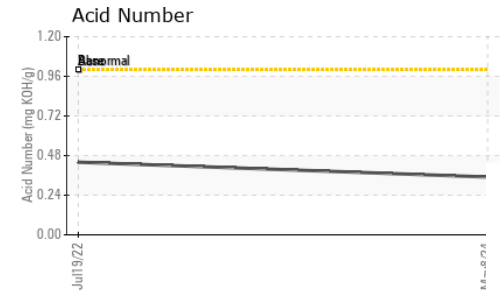
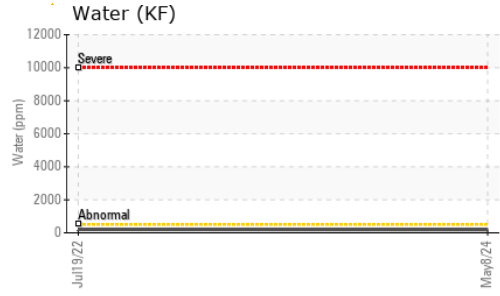
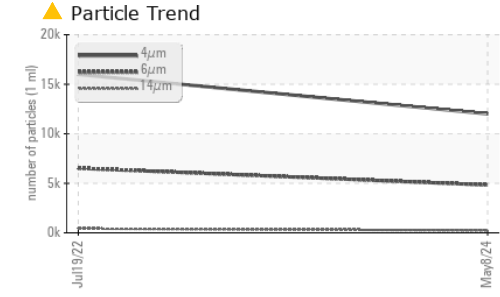
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1	---
Barium	ppm	ASTM D5185m	90	31	59	---
Molybdenum	ppm	ASTM D5185m	0	<1	0	---
Manganese	ppm	ASTM D5185m		0	<1	---
Magnesium	ppm	ASTM D5185m	100	57	62	---
Calcium	ppm	ASTM D5185m	0	0	3	---
Phosphorus	ppm	ASTM D5185m	0	2	5	---
Zinc	ppm	ASTM D5185m	0	3	2	---
Sulfur	ppm	ASTM D5185m	23500	20160	16196	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	---
Sodium	ppm	ASTM D5185m		9	7	---
Potassium	ppm	ASTM D5185m	>20	2	0	---
Water	%	ASTM D6304	>0.05	0.018	0.020	---
ppm Water	ppm	ASTM D6304	>500	190	205.7	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		12012	15993	---
Particles >6µm		ASTM D7647	>1300	▲ 4830	▲ 6525	---
Particles >14µm		ASTM D7647	>80	▲ 237	▲ 423	---
Particles >21µm		ASTM D7647	>20	20	▲ 76	---
Particles >38µm		ASTM D7647	>4	1	2	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 21/19/15	▲ 21/20/16	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.35	0.44	---

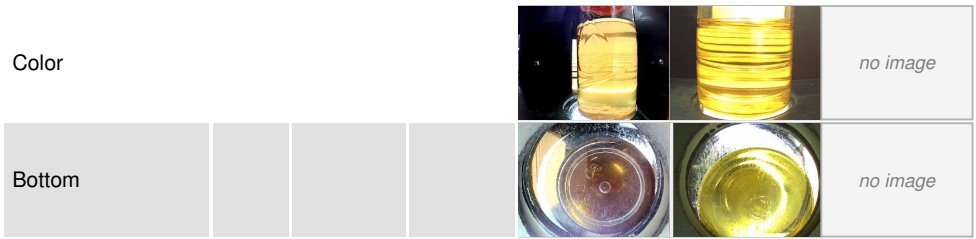
OIL ANALYSIS REPORT



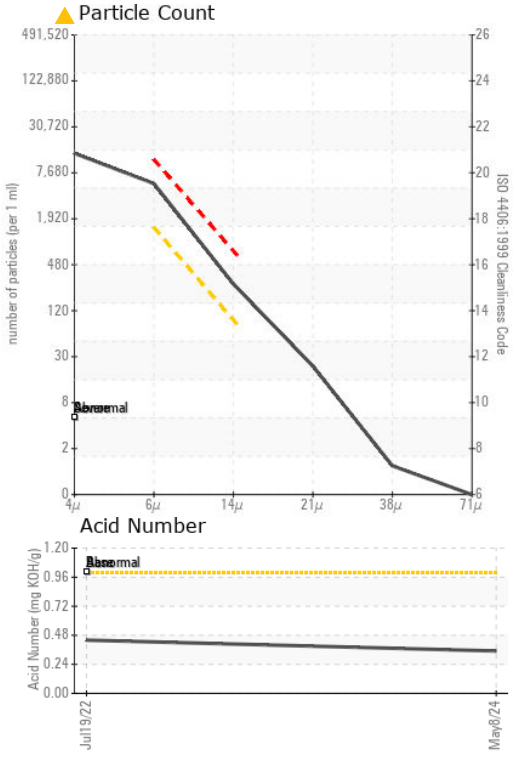
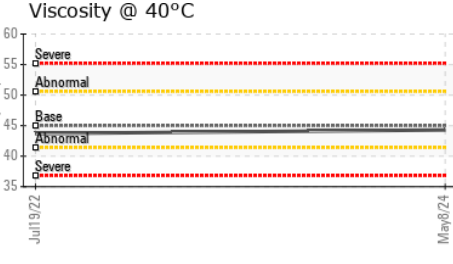
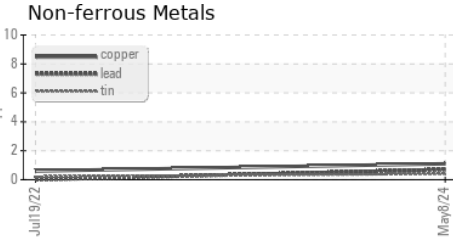
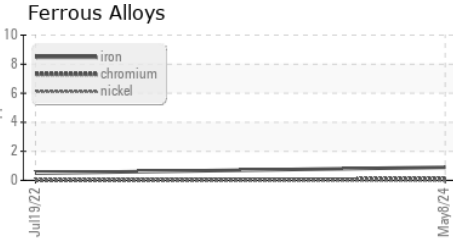
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	44.3	43.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA017709 **Received** : 13 Jun 2024
Lab Number : 06209239 **Tested** : 16 Jun 2024
Unique Number : 11076700 **Diagnosed** : 16 Jun 2024 - Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

KEHE DISTRIBUTORS
 585 PRINCIPIO PKWY W
 NORTH EAST, MD
 US 21901
 Contact: DOUGLAS RASH
 douglas.rash@kehe.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)