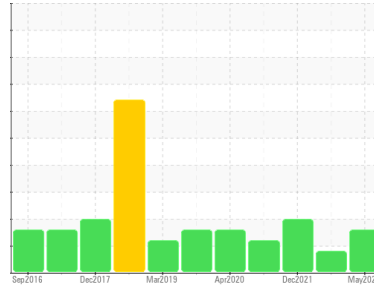




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER SK26 1423766 (S/N 0267012)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA012991	KCP37322	KCP31992
Sample Date	Client Info		28 May 2024	06 Sep 2022	16 Dec 2021
Machine Age	hrs	Client Info	133675	121586	115595
Oil Age	hrs	Client Info	8000	5991	4118
Oil Changed	Client Info		Changed	Not Changd	Changed
Sample Status			ABNORMAL	ATTENTION	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	<1	0	0
Nickel	ppm	ASTM D5185m >3	0	0	<1
Titanium	ppm	ASTM D5185m >3	<1	0	0
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >10	2	0	2
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	5	8	12
Tin	ppm	ASTM D5185m >10	<1	0	1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1
Barium	ppm	ASTM D5185m 90	0	0	0
Molybdenum	ppm	ASTM D5185m	<1	0	0
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m 90	7	6	<1
Calcium	ppm	ASTM D5185m 2	0	0	0
Phosphorus	ppm	ASTM D5185m	0	4	2
Zinc	ppm	ASTM D5185m	33	48	29
Sulfur	ppm	ASTM D5185m	18399	19294	15302

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	<1	<1
Sodium	ppm	ASTM D5185m	<1	3	0
Potassium	ppm	ASTM D5185m >20	1	0	0
Water	%	ASTM D6304 >0.05	0.008	0.009	0.007
ppm Water	ppm	ASTM D6304 >500	89	96.8	73.8

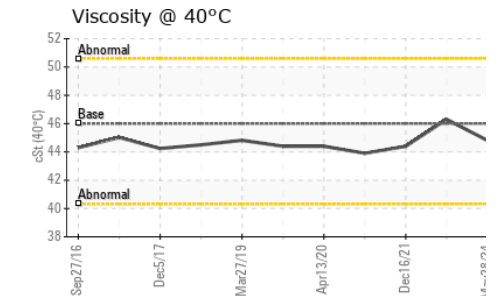
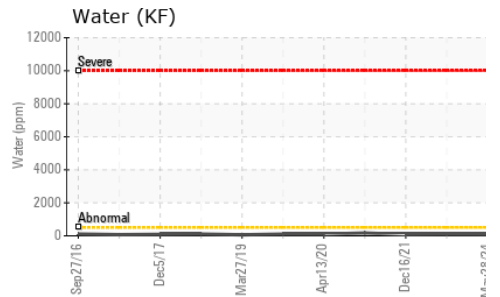
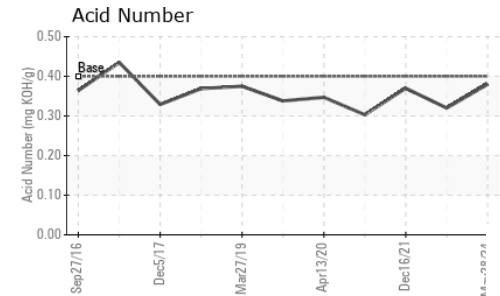
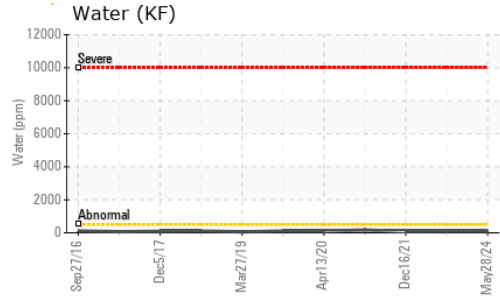
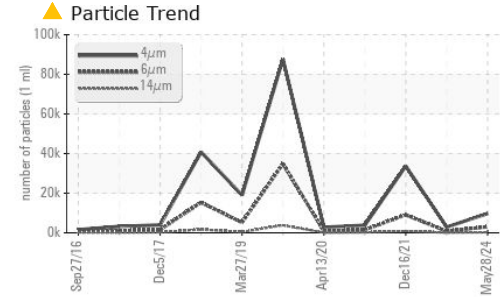
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		9719	2911	33650
Particles >6µm	ASTM D7647 >1300		▲ 3054	826	▲ 9078
Particles >14µm	ASTM D7647 >80		▲ 241	● 81	▲ 845
Particles >21µm	ASTM D7647 >20		▲ 48	13	▲ 257
Particles >38µm	ASTM D7647 >4		2	1	▲ 11
Particles >71µm	ASTM D7647 >3		0	0	1
Oil Cleanliness	ISO 4406 (c) >--/17/13		▲ 20/19/15	● 19/17/14	▲ 22/20/17

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.38	0.32	0.37

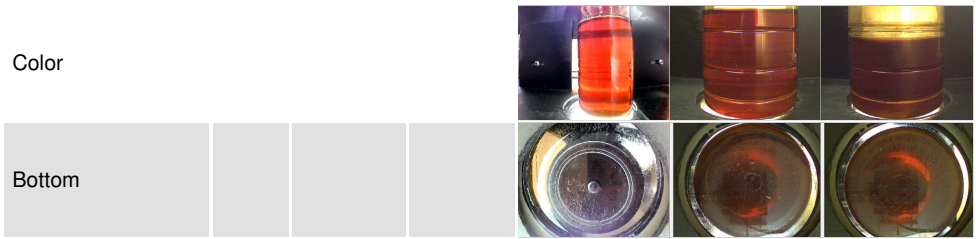
OIL ANALYSIS REPORT



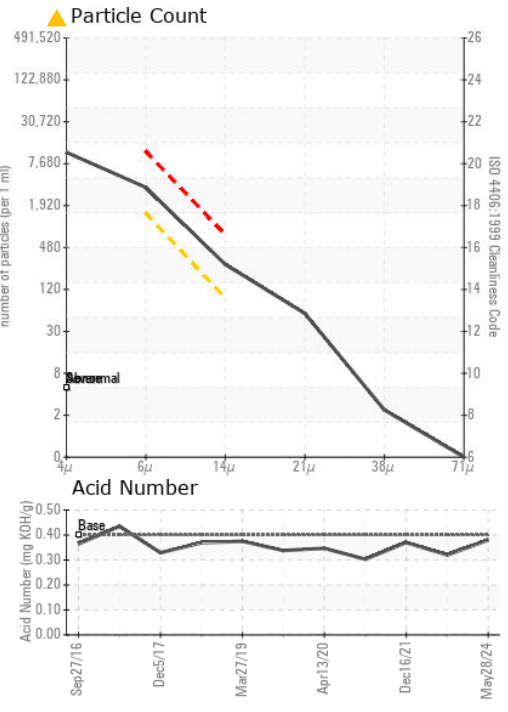
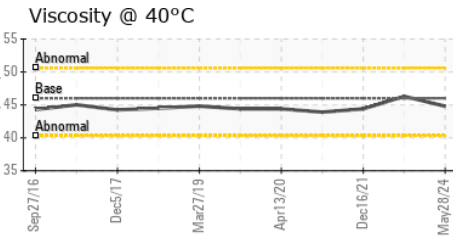
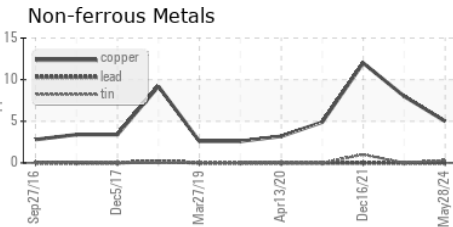
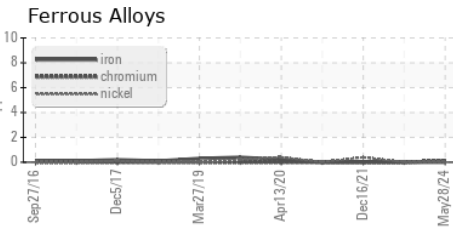
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.8	46.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA012991 **Received** : 13 Jun 2024
Lab Number : 06209245 **Tested** : 16 Jun 2024
Unique Number : 11076706 **Diagnosed** : 16 Jun 2024 - Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

OLD DOMINION FREIGHT LINE
 4271 BOWMAN INDUSTRIAL CT
 CONLEY, GA
 US 30288
 Contact: JAMES OSTERHOUT
 james.osterhout@odfl.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)