

OIL ANALYSIS REPORT

Area **COMPULUBE PLUS 10** GARDNER DENVER CP-12 - NACCO / HYSTER-YALE (S/N U72831)

Component Compressor

Recommendation

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

Wear

An increase in the iron level is noted.

Contamination

There is a moderate amount of visible silt present in the sample. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

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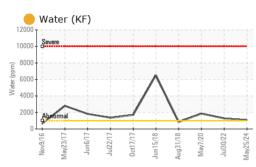
Sample Rating Trend

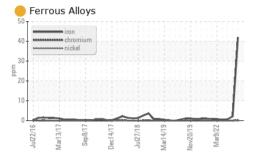
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06209278	UCH05801724	UCH05612138
Sample Date		Client Info		25 May 2024	23 Feb 2023	30 Jul 2022
Machine Age	hrs	Client Info		120000	0	89546
Oil Age	hrs	Client Info		500	0	3500
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				ATTENTION	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	4 2	2	<1
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	2	<1	1
Lead	ppm	ASTM D5185m	>25	<1	0	<1
Copper	ppm	ASTM D5185m	>50	4	1	<1
Tin	ppm	ASTM D5185m	>15	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.1	0	0	2
Barium	ppm	ASTM D5185m	0.8	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	0
Manganese	ppm	ASTM D5185m	0.9	<1	<1	0
Magnesium	ppm	ASTM D5185m	0	<1	0	<1
Calcium	ppm	ASTM D5185m	0	0	0	0
Phosphorus	ppm	ASTM D5185m	409	324	421	291
Zinc	ppm	ASTM D5185m	0	33	31	51
Sulfur	ppm	ASTM D5185m	1290	491	682	332
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	2	0
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	1	<1	<1

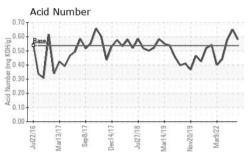
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	1	<1	<1
Water	%	ASTM D6304	>0.1	0.108		0.128
ppm Water	ppm	ASTM D6304	>1000	<mark> </mark> 1080		1280
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	ma KOH/a	ASTM D8045	0.537	0.58	0.65	0.58

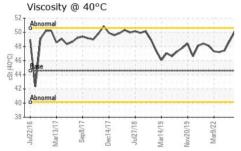


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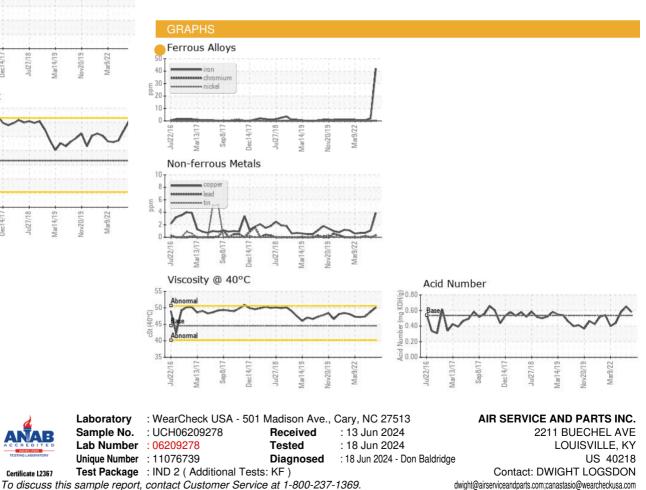




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	MODER	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	— 0.2%	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.56	50.1	48.8	47.4
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color						
Bottom						

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)



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Certificate 12367

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