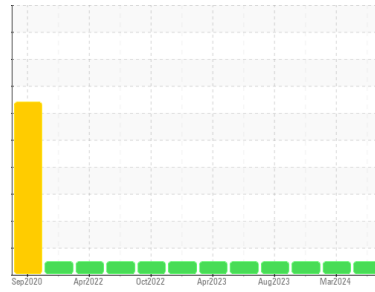




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**CONSTRUCTORS, INC**  
 Machine Id  
**040605**  
 Component  
**Gasoline Engine**  
 Fluid  
**MOBIL CLEAN 5W30 5000 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>SBP0006749</b>	SBP0005789	SBP0004950
Sample Date	Client Info			<b>10 Jun 2024</b>	14 Mar 2024	09 Nov 2023
Machine Age	hrs	Client Info		<b>3827</b>	3614	3274
Oil Age	hrs	Client Info		<b>213</b>	340	290
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>4.0		<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2		<b>NEG</b>	NEG	NEG
Glycol	WC Method			<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	<b>&lt;1</b>	6	<1
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>5	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>40	<b>&lt;1</b>	2	2
Lead	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>155	<b>&lt;1</b>	3	0
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>2</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>85</b>	50	45
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>66</b>	68	66
Manganese	ppm	ASTM D5185m		<b>1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>511</b>	511	508
Calcium	ppm	ASTM D5185m		<b>1248</b>	1184	1165
Phosphorus	ppm	ASTM D5185m		<b>661</b>	674	679
Zinc	ppm	ASTM D5185m		<b>766</b>	783	786
Sulfur	ppm	ASTM D5185m		<b>3048</b>	3098	2631

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>30	<b>8</b>	11	10
Sodium	ppm	ASTM D5185m	>400	<b>3</b>	3	0
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	<1	0

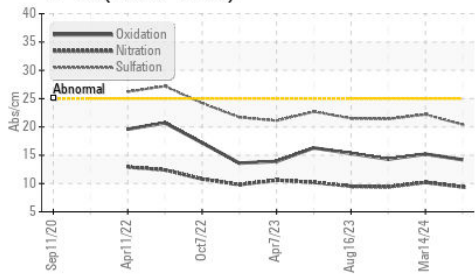
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		<b>0</b>	0	0
Nitration	Abs/cm	*ASTM D7624	>20	<b>9.4</b>	10.2	9.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>20.4</b>	22.2	21.4

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>14.2</b>	15.2	14.3
Base Number (BN)	mg KOH/g	ASTM D2896		<b>4.3</b>	2.5	4.0

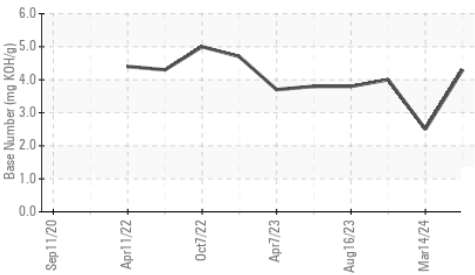


# OIL ANALYSIS REPORT

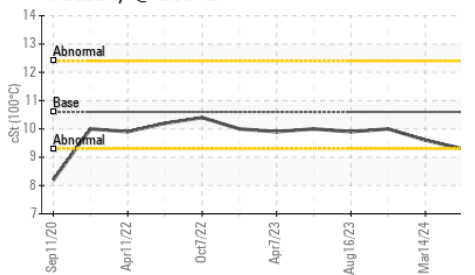
FT-IR (Direct Trend)



Base Number



Viscosity @ 100°C

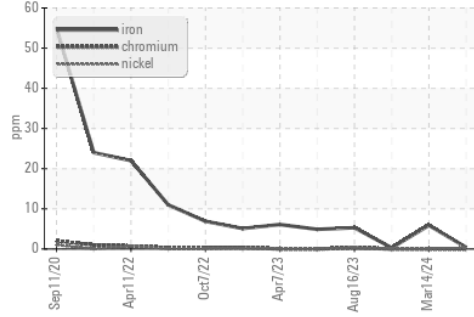


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

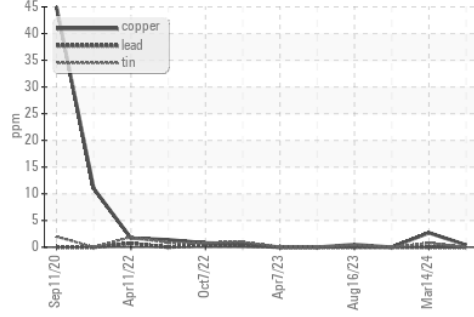
FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	10.6	<b>9.3</b>	9.6	10.0

## GRAPHS

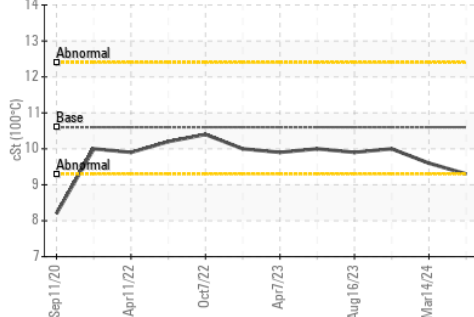
Ferrous Alloys



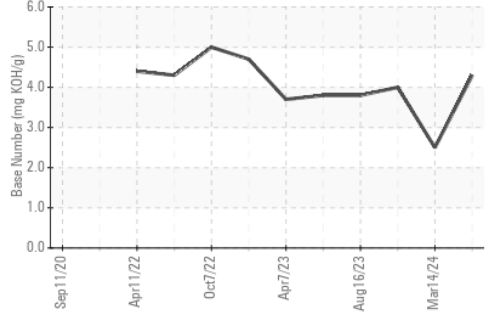
Non-ferrous Metals



Viscosity @ 100°C



Base Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : SBP0006749      **Received** : 13 Jun 2024  
**Lab Number** : **06209432**      **Tested** : 15 Jun 2024  
**Unique Number** : 11076893      **Diagnosed** : 15 Jun 2024 - Wes Davis  
**Test Package** : FLEET

**Constructors Inc. - 603659**  
 1815 Y Street  
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 Contact: Loren Michael  
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)