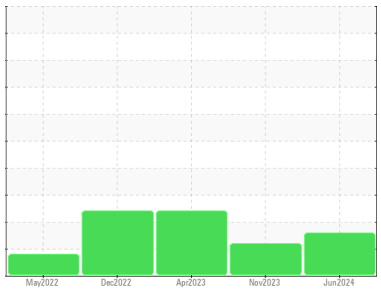
OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY

Machine Id
CR1221
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0936067**	WC0833372	WC0776973
Sample Date		Client Info		**09 Jun 2024**	18 Nov 2023	18 Apr 2023
Machine Age	hrs	Client Info		**3207**	2607	2157
Oil Age	hrs	Client Info		**1000**	0	0
Oil Changed		Client Info		**Changed**	Not Changd	Not Changd
Sample Status				**ATTENTION**	ATTENTION	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**2**	3	3
Chromium	ppm	ASTM D5185m	>10	**0**	<1	0
Nickel	ppm	ASTM D5185m	>10	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	2	0
Lead	ppm	ASTM D5185m	>10	**<1**	<1	1
Copper	ppm	ASTM D5185m	>75	**2**	3	4
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**0**	0	<1
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	25	**10**	17	19
Calcium	ppm	ASTM D5185m	200	**17**	15	15
Phosphorus	ppm	ASTM D5185m	300	**177**	198	170
Zinc	ppm	ASTM D5185m	370	**197**	170	188
Sulfur	ppm	ASTM D5185m	2500	**961**	853	767

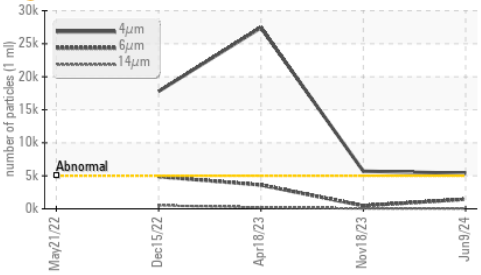
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**1**	2	2
Sodium	ppm	ASTM D5185m		**<1**	<1	0
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**5376**	5697	27432
Particles >6µm		ASTM D7647	>1300	**1455**	462	3609
Particles >14µm		ASTM D7647	>160	**41**	49	206
Particles >21µm		ASTM D7647	>40	**6**	18	39
Particles >38µm		ASTM D7647	>10	**0**	1	3
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**20/18/13**	20/16/13	22/19/15

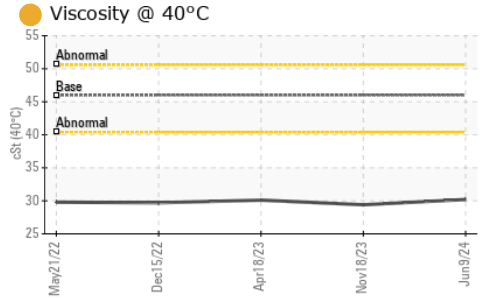
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.23**	0.24	0.28

OIL ANALYSIS REPORT

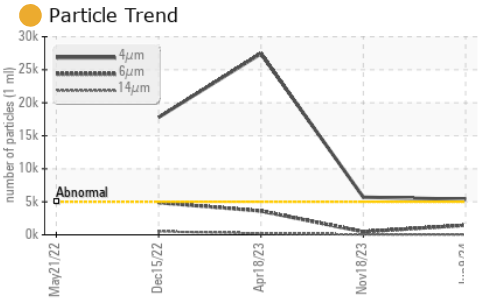
Particle Trend



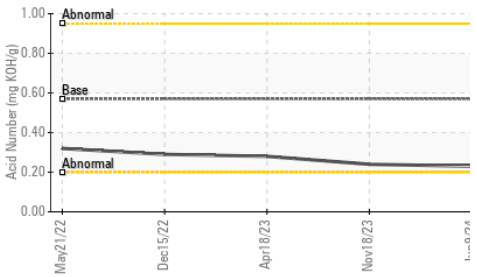
Viscosity @ 40°C



Particle Trend

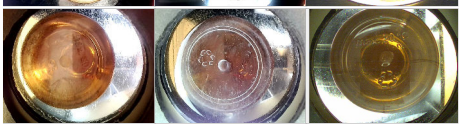


Acid Number



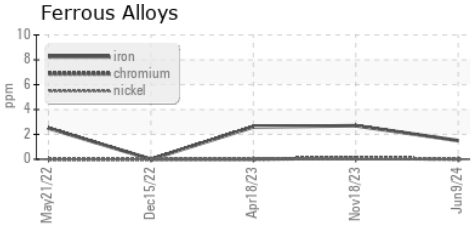
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**30.2**	29.4	30.1

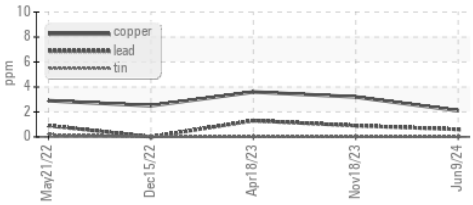
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

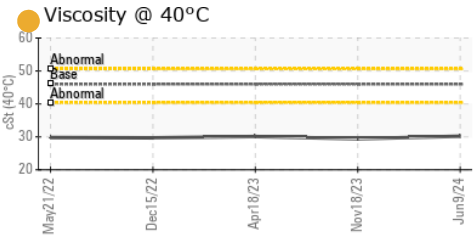
Ferrous Alloys



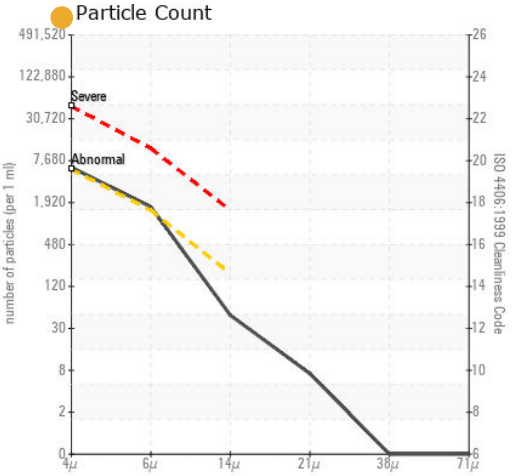
Non-ferrous Metals



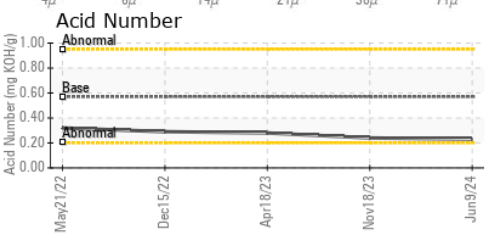
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0936067
Lab Number : 06210031
Unique Number : 11082895
Test Package : CONST

Received : 14 Jun 2024
Tested : 17 Jun 2024
Diagnosed : 17 Jun 2024 - Angela Borella

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: BUCGRA [WUSCAR] 06210031 (Generated: 06/18/2024 14:25:10) Rev: 1

Contact/Location: MICHAEL LAWSON - BUCGRA