

## **OIL ANALYSIS REPORT**

### Machine Id LANCASTER LEAF TOBACCO PRESS 1

Hydraulic System

{not provided} (--- GAL)

#### DIAGNOSIS

#### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

#### Wear

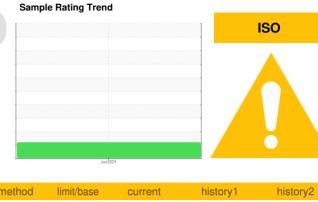
All component wear rates are normal.

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. Moderate concentration of visible dirt/debris present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.



SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KL0009896		
Sample Date		Client Info		05 Jun 2024		
Machine Age	mths	Client Info		0		
Oil Age	mths	Client Info		10		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	11		
Chromium	ppm	ASTM D5185m	>10	2		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>75	<1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m	-	<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		76		
Phosphorus	ppm	ASTM D5185m		363		
Zinc	ppm	ASTM D5185m		493		
Sulfur	ppm	ASTM D5185m		1258		
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	1		
Sodium	ppm	ASTM D5185m		<1		
Sodium Potassium		ASTM D5185m ASTM D5185m	>20	<1 2		
	ppm ppm		>20 limit/base			
Potassium FLUID CLEANLIN	ppm ppm	ASTM D5185m		2		
Potassium FLUID CLEANLIN Particles >4µm	ppm ppm	ASTM D5185m method		2 current	 history1	 history2
Potassium FLUID CLEANLIN Particles >4μm Particles >6μm	ppm ppm	ASTM D5185m method ASTM D7647	limit/base	2 current 75297	 history1 	 history2 
Potassium FLUID CLEANLIN Particles >4μm Particles >6μm Particles >14μm	ppm ppm	ASTM D5185m method ASTM D7647 ASTM D7647 ASTM D7647	limit/base >1300 >160	2 current 75297 ▲ 9037	 history1 	 history2 
Potassium FLUID CLEANLIN Particles >4μm Particles >6μm Particles >14μm Particles >21μm	ppm ppm	ASTM D5185m method ASTM D7647 ASTM D7647	limit/base >1300 >160	2 current 75297 ▲ 9037 112	 history1  	 history2  
Potassium FLUID CLEANLIN Particles >4μm Particles >6μm Particles >14μm Particles >21μm Particles >38μm	ppm ppm	ASTM D5185m method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >1300 >160 >40 >10	2 <u>current</u> 75297 ▲ 9037 112 12	 history1  	 history2  
Potassium	ppm ppm	ASTM D5185m method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >1300 >160 >40 >10	2 current 75297 ▲ 9037 112 12 1 1	 history1   	 history2   
Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm IESS	ASTM D5185m method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >1300 >160 >40 >10 >3	2 <u>current</u> 75297 ▲ 9037 112 12 1 0	 history1    	 history2     

Acid Number (AN) mg KOH/g As

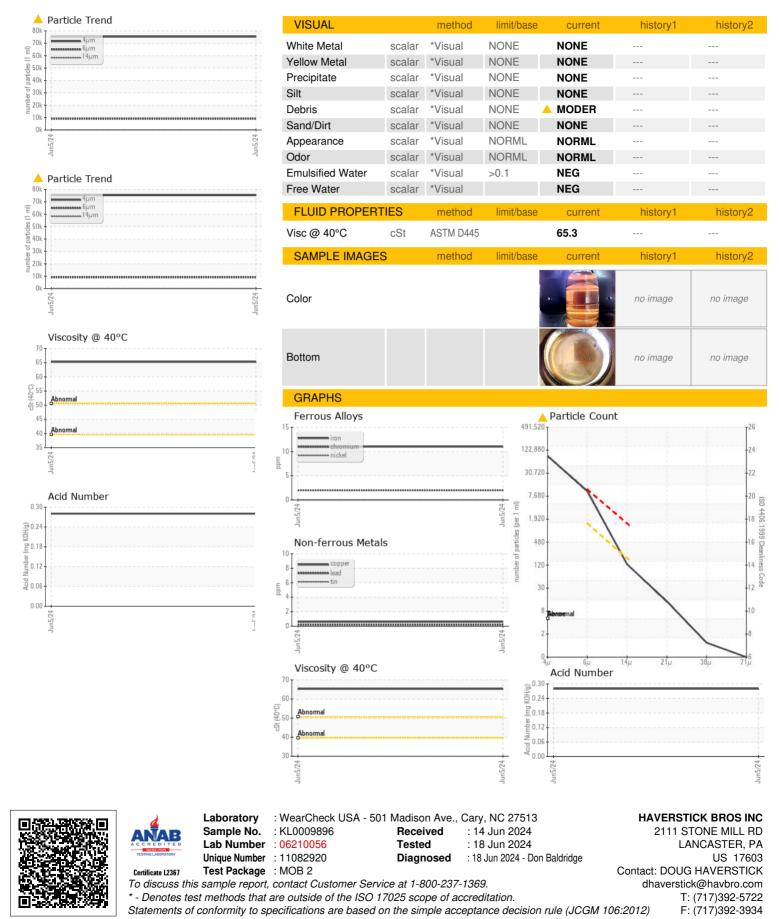
mg KOH/g ASTM D8045

0.28 --- ---Contact/Location: DOUG HAVERSTICK - HAVLAN

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