

OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
PINCH ROLL
Component
Top Hydraulic System
Fluid
FUCHS RENOLIN UNISYN CLP 220 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Please note that this is a corrected copy.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	FCH0000240	---	---
Sample Date	Client Info	13 Jun 2024	---	---
Machine Age	hrs	Client Info	0	---
Oil Age	hrs	Client Info	0	---
Oil Changed	Client Info	N/A	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>20	0	---	---
Chromium	ppm	ASTM D5185m	>20	0	---	---
Nickel	ppm	ASTM D5185m	>20	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>20	0	---	---
Lead	ppm	ASTM D5185m	>20	0	---	---
Copper	ppm	ASTM D5185m	>20	0	---	---
Tin	ppm	ASTM D5185m	>20	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		9	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		0	---	---
Calcium	ppm	ASTM D5185m		11	---	---
Phosphorus	ppm	ASTM D5185m		197	---	---
Zinc	ppm	ASTM D5185m		4	---	---
Sulfur	ppm	ASTM D5185m		6399	---	---

CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>15	<1	---	---
Sodium	ppm	ASTM D5185m		0	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water	%	ASTM D6304	>0.05	NEG	---	---

FLUID CLEANLINESS

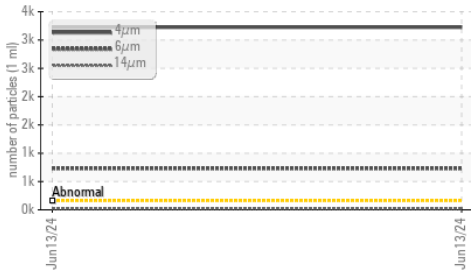
method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>160	▲ 3225	---	---
Particles >6µm	ASTM D7647		▲ 732	---	---
Particles >14µm	ASTM D7647		▲ 21	---	---
Particles >21µm	ASTM D7647	>3	2	---	---
Particles >38µm	ASTM D7647	>3	0	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>14/6/4	▲ 19/17/12	---	---

FLUID DEGRADATION

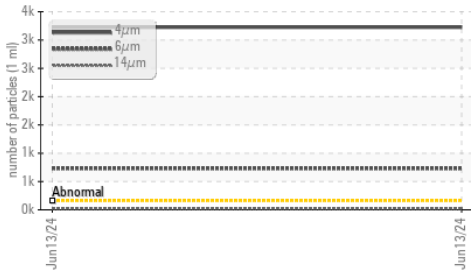
method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.6	0.54	---	---

OIL ANALYSIS REPORT

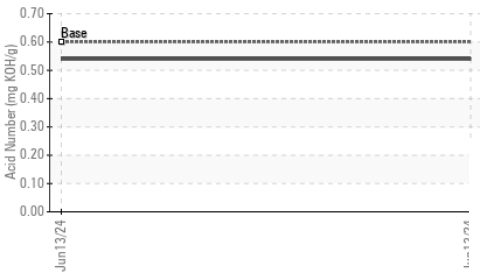
▲ Particle Trend



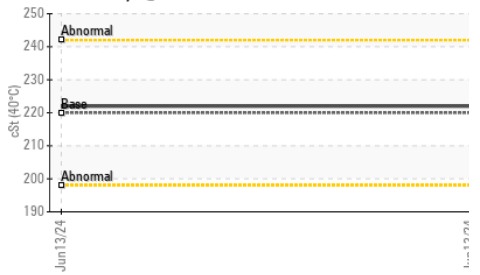
▲ Particle Trend



Acid Number



Viscosity @ 40°C



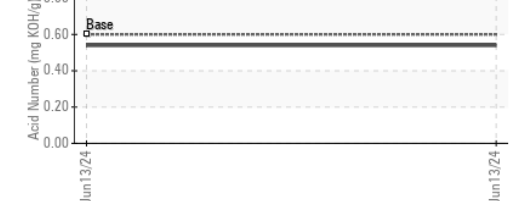
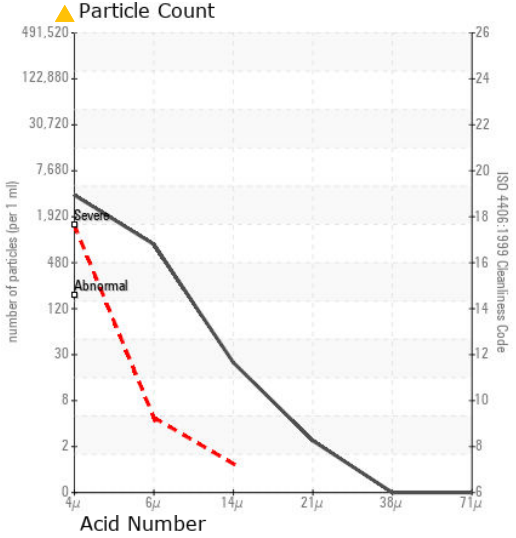
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	222	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : FCH0000240
Lab Number : **06210074**
Unique Number : 11082938
Test Package : PLANT

Received : 14 Jun 2024
Tested : 27 Jun 2024
Diagnosed : 27 Jun 2024 - Doug Bogart

ATLAS TUBE
 5661 E STATE STREET HWY 137
 BLYTHEVILLE, AR
 US 72315
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: