

# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

## PINCH ROLL

Component

Bottom Hydraulic System

Fluid

FUCHS RENOLIN UNISYN CLP 220 (--- GAL)

### DIAGNOSIS

#### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Please note that this is a corrected copy.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

### SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>FCH0000239</b>	---	---
Sample Date	Client Info	<b>13 Jun 2024</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---
Oil Age	hrs	Client Info	<b>0</b>	---
Oil Changed	Client Info	<b>N/A</b>	---	---
Sample Status		<b>ABNORMAL</b>	---	---

### WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Tin	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

### ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		<b>11</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>0</b>	---	---
Calcium	ppm	ASTM D5185m		<b>11</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>203</b>	---	---
Zinc	ppm	ASTM D5185m		<b>4</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>6389</b>	---	---

### CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Water	%	ASTM D6304	>0.05	<b>NEG</b>	---	---

### FLUID CLEANLINESS

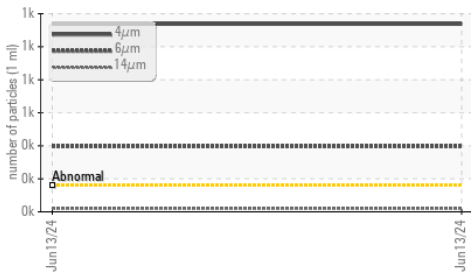
method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>160	<b>▲ 1137</b>	---	---
Particles >6µm	ASTM D7647		<b>▲ 396</b>	---	---
Particles >14µm	ASTM D7647		<b>▲ 20</b>	---	---
Particles >21µm	ASTM D7647	>3	<b>2</b>	---	---
Particles >38µm	ASTM D7647	>3	<b>0</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>14/6/4	<b>▲ 17/16/11</b>	---	---

### FLUID DEGRADATION

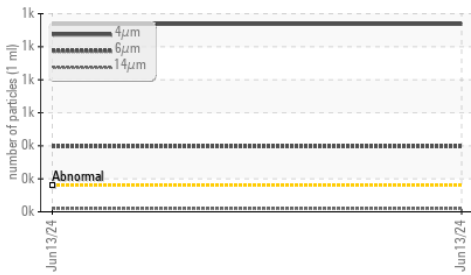
method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.6	<b>0.57</b>	---	---

# OIL ANALYSIS REPORT

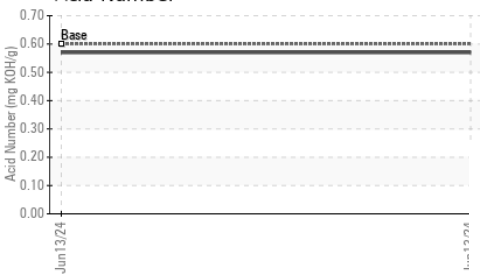
**▲ Particle Trend**



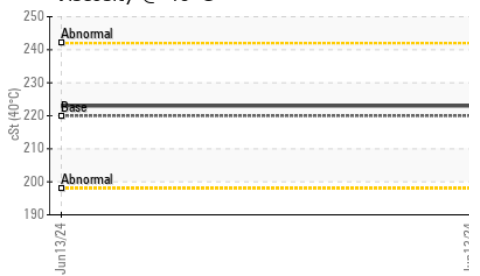
**▲ Particle Trend**



**Acid Number**



**Viscosity @ 40°C**



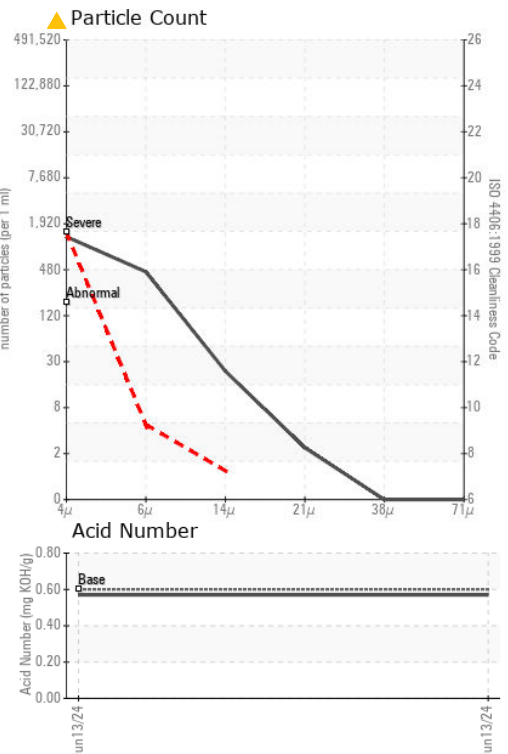
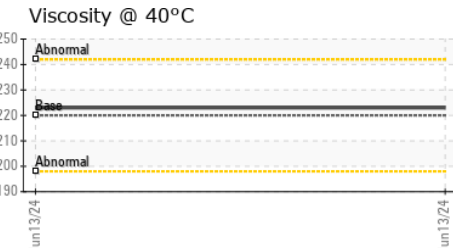
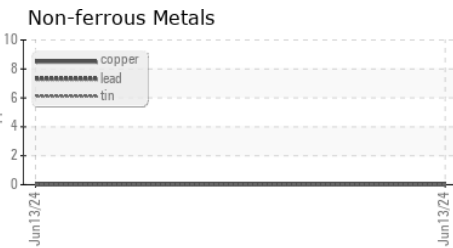
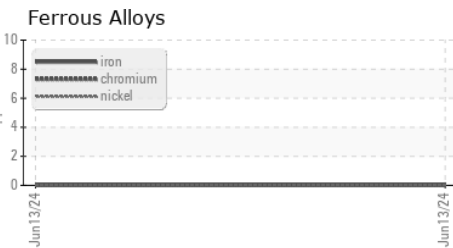
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	223	---

**SAMPLE IMAGES**

method	limit/base	current	history1	history2
Color				no image
Bottom				no image

**GRAPHS**



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : FCH0000239 **Received** : 14 Jun 2024  
**Lab Number** : 06210075 **Tested** : 27 Jun 2024  
**Unique Number** : 11082939 **Diagnosed** : 27 Jun 2024 - Doug Bogart  
**Test Package** : PLANT

**ATLAS TUBE**  
 5661 E STATE STREET HWY 137  
 BLYTHEVILLE, AR  
 US 72315  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)