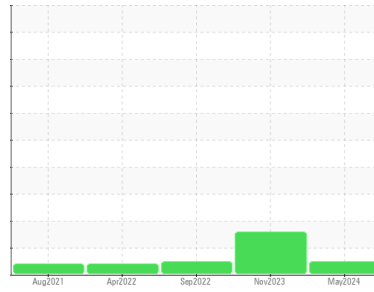




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
7317999 (S/N 1107)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA018807	KCPA009427	KCP50085
Sample Date	Client Info			31 May 2024	07 Nov 2023	22 Sep 2022
Machine Age	hrs Client Info			19716	16653	10378
Oil Age	hrs Client Info			3063	0	5372
Oil Changed	Client Info			Not Changed	N/A	Changed
Sample Status				NORMAL	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	0	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	6	8	11
Tin	ppm	ASTM D5185m	>10	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0

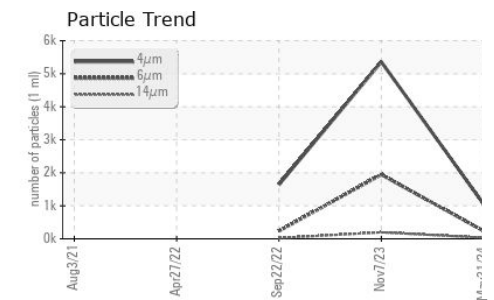
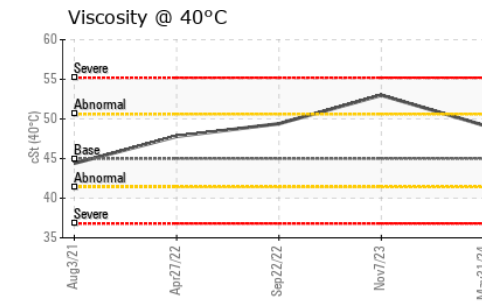
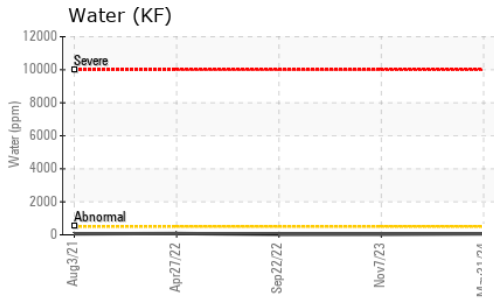
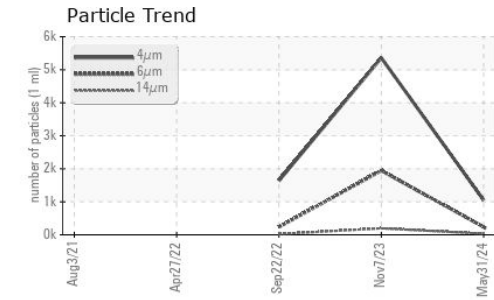
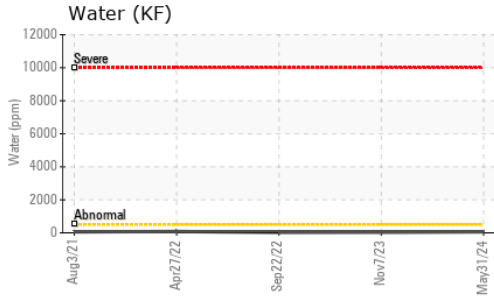
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	0	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	100	0	0	0
Calcium	ppm	ASTM D5185m	0	0	0	0
Phosphorus	ppm	ASTM D5185m	0	0	0	3
Zinc	ppm	ASTM D5185m	0	0	0	0
Sulfur	ppm	ASTM D5185m	23500	18877	11872	16351

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	<1	1
Sodium	ppm	ASTM D5185m		1	<1	0
Potassium	ppm	ASTM D5185m	>20	3	0	0
Water	%	ASTM D6304	>0.05	0.005	0.003	0.002
ppm Water	ppm	ASTM D6304	>500	56	27.5	20.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		1048	5358	1641
Particles >6µm		ASTM D7647	>1300	239	● 1944	237
Particles >14µm		ASTM D7647	>80	33	▲ 197	21
Particles >21µm		ASTM D7647	>20	12	▲ 58	9
Particles >38µm		ASTM D7647	>4	1	3	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	17/15/12	▲ 20/18/15	18/15/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.45	0.42	0.46

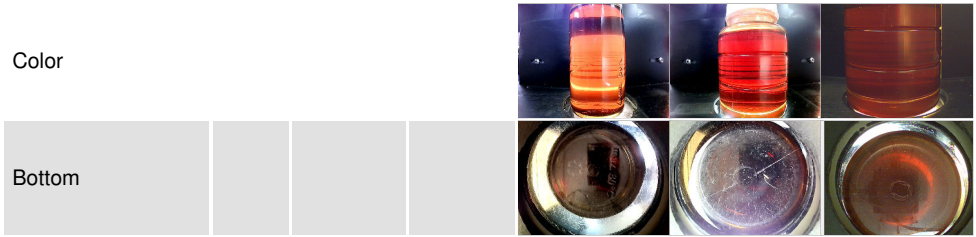
OIL ANALYSIS REPORT



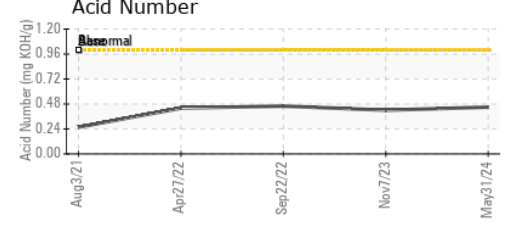
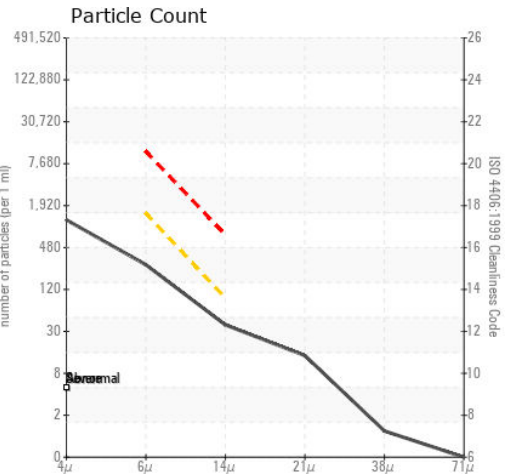
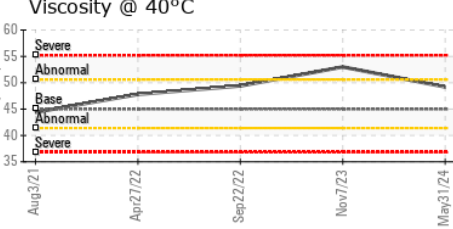
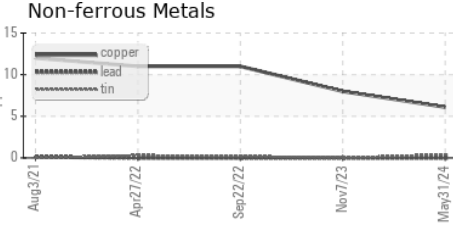
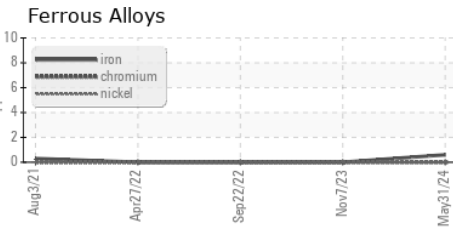
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	49.2	53.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA018807
Lab Number : 06210157
Unique Number : 11083021
Test Package : IND 2 (Additional Tests: KF, PrtCount)
Received : 14 Jun 2024
Tested : 18 Jun 2024
Diagnosed : 18 Jun 2024 - Don Baldrige

84 LUMBER
 136 WHEELER ST
 LAVERGNE, TN
 US 37686
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)