

OIL ANALYSIS REPORT

Sample Number

hrs

hrs

Sample Date

Machine Age

Oil Changed

Sample Status

Oil Age

Area FOOD GRADE [CAC3344446] **KAESER 1073 - SAFEWAY BEVERAGE PLANT**

Component Compressor

DIAGNOSIS

Recommendation We advise that you check for a possible overheat

condition. Recommend drain oil if not already done and flush with cleaner before refilling with oil. Resample at the next service interval to monitor.

Wear

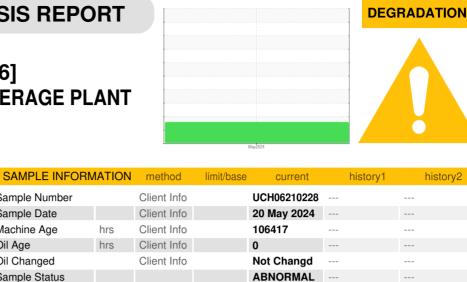
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is above the recommended limit. The oil viscosity is higher than normal. The oil is no longer serviceable.



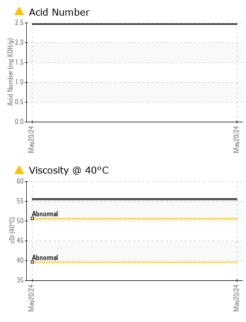
Sample Rating Trend

CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	17		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		6		
Zinc	ppm	ASTM D5185m		86		
Sulfur	ppm	ASTM D5185m		0		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		12		
Potassium	ppm	ASTM D5185m	>20	6		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		A 2.47		



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
May20/24	Appearance	scalar	*Visual	NORML	NORML		
Ma	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	NEG		
1	Free Water	scalar	*Visual		NEG		
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		▲ 55.5		
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
May20/24	Color					no image	no image
	Bottom					no image	no image
	GRAPHS					-	
	Ferrous Alloys						
	10						
	o anne chromium						
	2						
	0						
	May20/24			May20/24			
	-			May			
	Non-ferrous Metal	S					
	copper						
	15 - Internet lead						
	<u>ة</u> 10-						
	5-						
	0			24			
	May20/			May20/24			
	≥ ▲ Viscosity @ 40°C			N			
					Acid Number	r	
	55-			(B/HO	2.0		
	So 50 - Abnormal			Acid Number (mg KOH(g)	1.5		
	(2, 50 − Abnormal (2, 50 − 4 (3, 45 − 1) − − − − − − − − − − − − − − − − −			mber	1.0		
	40 - Abnormal			I Nn	0.5 -		
	35 4				J.U -		
	May20/24			May20/24	May20/24		
	: WearCheck USA - 50		Madison Ave., Cary, NC 27513 Received : 14 Jun 2024 Tested : 18 Jun 2024 Diagnosed : 18 Jun 2024 - Angela Borella e at 1-800-237-1369. 25 scope of accreditation.			CISCO AIR SYSTEM 2373 LINCOLN AV HAYWARD, C US 9454 Contact: CARMEN GRAJED cgrajeda@ciscoair.com	

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Contact/Location: CARMEN GRAJEDA - UCCISHAY

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