

### **OIL ANALYSIS REPORT**

Sample Number

hrs

hrs

Sample Date

Machine Age

Oil Changed

Sample Status

Oil Age

### Area FOOD GRADE [CAC3344446] **KAESER 1073 - SAFEWAY BEVERAGE PLANT**

Component Compressor

## DIAGNOSIS

Recommendation We advise that you check for a possible overheat

condition. Recommend drain oil if not already done and flush with cleaner before refilling with oil. Resample at the next service interval to monitor.

#### Wear

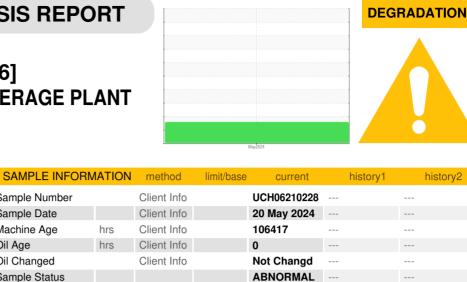
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is above the recommended limit. The oil viscosity is higher than normal. The oil is no longer serviceable.



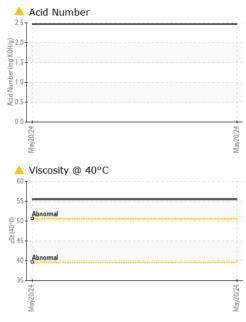
Sample Rating Trend

CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	17		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		6		
Zinc	ppm	ASTM D5185m		86		
Sulfur	ppm	ASTM D5185m		0		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		12		
Potassium	ppm	ASTM D5185m	>20	6		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>A</b> 2.47		



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
May20/24	Appearance	scalar	*Visual	NORML	NORML		
Ma	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	NEG		
1	Free Water	scalar	*Visual		NEG		
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		▲ 55.5		
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
May20/24	Color					no image	no image
	Bottom					no image	no image
	GRAPHS					-	
	Ferrous Alloys						
	10						
	o anne chromium						
	2						
	0						
	May20/24			May20/24			
	-			May			
	Non-ferrous Metal	S					
	copper						
	15 - Internet lead						
	<u>ة</u> 10-						
	5-						
	0			24			
	May20/			May20/24			
	≥ ▲ Viscosity @ 40°C			N			
					Acid Number	r	
	55-			(B/HO	2.0		
	So 50 - Abnormal			Acid Number (mg KOH(g)	1.5		
	(2, 50 − Abnormal (2, 50 − 4 (3, 45 − 1) − − − − − − − − − − − − − − − − −			mber	1.0		
	40 - Abnormal			I Nn	0.5 -		
	35 4				J.U -		
	May20/24			May20/24	May20/24		
	: WearCheck USA - 50		Madison Ave., Cary, NC 27513 Received : 14 Jun 2024 Tested : 18 Jun 2024 Diagnosed : 18 Jun 2024 - Angela Borella e at 1-800-237-1369. 25 scope of accreditation.			CISCO AIR SYSTEM 2373 LINCOLN AV HAYWARD, C US 9454 Contact: CARMEN GRAJED cgrajeda@ciscoair.com	

Report Id: UCCISHAY [WUSCAR] 06210228 (Generated: 06/22/2024 05:38:47) Rev: 1

Contact/Location: CARMEN GRAJEDA - UCCISHAY

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