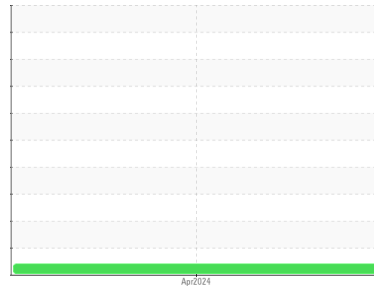




# OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Area

**BLACKJACK CREEK [200007683]**

Machine Id

**47WEA88452 - L-02 (S/N GME004427A-29)**

Component

**Wind Turbine Gearbox**

Fluid

**FUCHS RENOLIN UNISYN CLP 320 (--- LTR)**

## DIAGNOSIS

### ▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### Wear

All component wear rates are normal.

### ▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>NX015623</b>	---	---
Sample Date	Client Info		<b>25 Apr 2024</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184	>40	<b>14</b>	---	---
Iron	ppm	ASTM D5185m	>55	<b>50</b>	---
Chromium	ppm	ASTM D5185m	>2	<b>&lt;1</b>	---
Nickel	ppm	ASTM D5185m	>2	<b>&lt;1</b>	---
Titanium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---
Silver	ppm	ASTM D5185m		<b>0</b>	---
Aluminum	ppm	ASTM D5185m	>15	<b>2</b>	---
Lead	ppm	ASTM D5185m	>3	<b>1</b>	---
Copper	ppm	ASTM D5185m	>7	<b>&lt;1</b>	---
Tin	ppm	ASTM D5185m	>3	<b>&lt;1</b>	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>4</b>	---
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---
Manganese	ppm	ASTM D5185m		<b>1</b>	---
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	---
Calcium	ppm	ASTM D5185m		<b>14</b>	---
Phosphorus	ppm	ASTM D5185m		<b>219</b>	---
Zinc	ppm	ASTM D5185m		<b>13</b>	---
Sulfur	ppm	ASTM D5185m		<b>4636</b>	---

## CONTAMINANTS

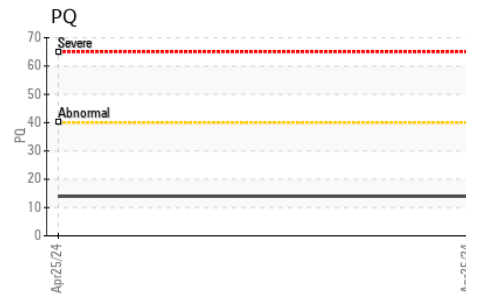
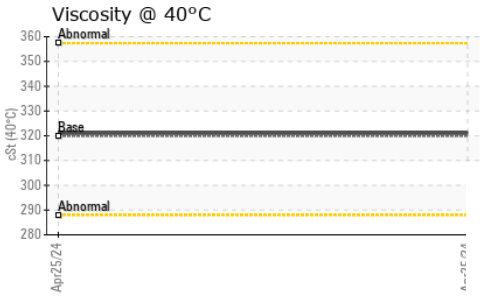
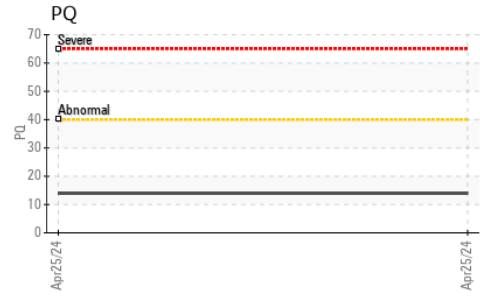
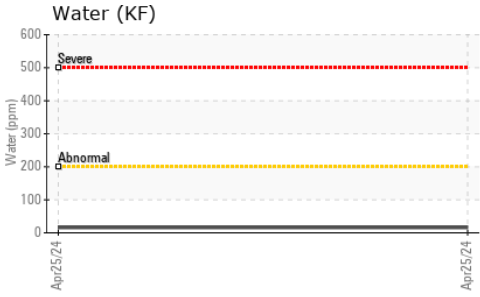
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	<b>10</b>	---
Sodium	ppm	ASTM D5185m		<b>3</b>	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	---
Water	%	ASTM D6304	>0.02	<b>0.002</b>	---
ppm Water	ppm	ASTM D6304	>200	<b>16</b>	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.6	<b>0.38</b>	---



# OIL ANALYSIS REPORT



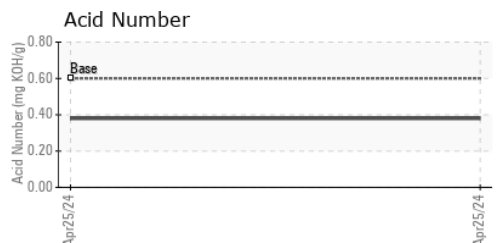
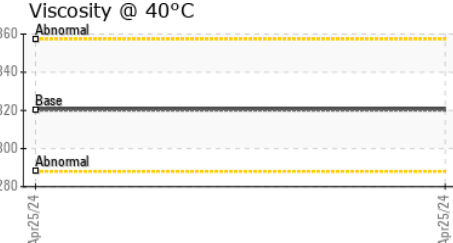
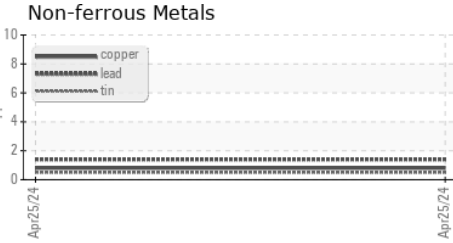
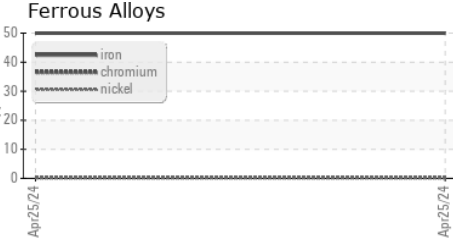
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>▲ MODER</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.02	<b>NEG</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	<b>321</b>	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : NX015623  
**Lab Number** : **06210769**  
**Unique Number** : 11083633  
**Test Package** : IND 2 ( Additional Tests: KF, PQ, PrtCount )

**Received** : 14 Jun 2024  
**Tested** : 19 Jun 2024  
**Diagnosed** : 19 Jun 2024 - Angela Borella

**NORDEX USA - Chicago**  
 300 SOUTH WACKER DRIVE, SUITE 1500  
 CHICAGO, IL  
 US 60606

Contact: DEVIN LINEHAN  
 DLinehan@nordex-online.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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