

## **OIL ANALYSIS REPORT**

Sample Rating Trend



# EXTRUDER 02

#### Component Gearbox

### Fluid

MOBIL MOBILGEAR 600 XP 320 (10 GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

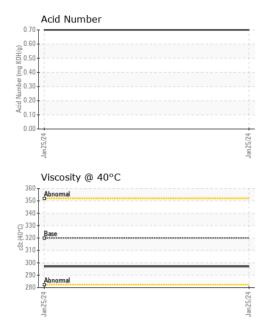
#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	<b>NATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0887700		
Sample Date		Client Info		25 Jan 2024		
Machine Age	mths	Client Info		0		
Oil Age	mths	Client Info		6		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	2		
Chromium	ppm	ASTM D5185m	>15	<1		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	2		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	5		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		8		
Barium	ppm	ASTM D5185m		1		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		313		
Zinc	ppm	ASTM D5185m		17		
Sulfur	ppm	ASTM D5185m		9603		
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	1		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.70		



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
1	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
4	Sand/Dirt	scalar	*Visual	NONE	NONE		
Jan 25/24	Appearance	scalar	*Visual	NORML	NORML		
ب م	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
1	Free Water	scalar	*Visual		NEG		
	FLUID PROPER	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	320	297		
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Jan 25/24	Color					no image	no image
	Bottom					no image	no image
	Non-ferrous Meta			Jan25/24			
	360 340 3300 300 280 <b>Abnormal</b>			(0.80 9.60 9.0.00 9.0.00 9.0.00 9.25	Acid Number		
	Jan25/24			, NC 27513	Jan 25/24	omo Electric W	

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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