

OIL ANALYSIS REPORT

Sample Rating Trend



EXTRUDER 02

Component Gearbox

Fluid

MOBIL MOBILGEAR 600 XP 320 (10 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

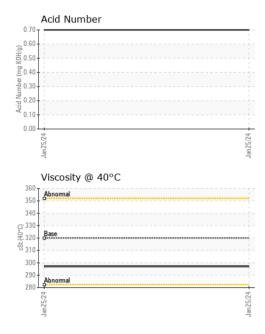
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0887700		
Sample Date		Client Info		25 Jan 2024		
Machine Age	mths	Client Info		0		
Oil Age	mths	Client Info		6		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	2		
Chromium	ppm	ASTM D5185m	>15	<1		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	2		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	5		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		8		
Barium	ppm	ASTM D5185m		1		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		313		
Zinc	ppm	ASTM D5185m		17		
Sulfur	ppm	ASTM D5185m		9603		
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	1		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.70		



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
1	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
4	Sand/Dirt	scalar	*Visual	NONE	NONE		
Jan 25/24	Appearance	scalar	*Visual	NORML	NORML		
ب م	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
1	Free Water	scalar	*Visual		NEG		
	FLUID PROPER	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	320	297		
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Jan 25/24	Color					no image	no image
	Bottom					no image	no image
	Non-ferrous Meta			Jan25/24			
	360 340 3300 300 280 Abnormal			(0.80 9.60 9.0.00 9.0.00 9.0.00 9.25	Acid Number		
	Jan25/24			, NC 27513	Jan 25/24	omo Electric W	

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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