

## **COOLANT REPORT**

Sample Rating Trend

# WEAR

Component Coolant Fluid {not provided} (--- LTR)

WEA88410 - A-06

### DIAGNOSIS

### A Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Area BLACKJACK CREEK [200007683]

Corrosion

The aluminum level is abnormal.

### Contaminants

There is no indication of any contamination in the coolant.

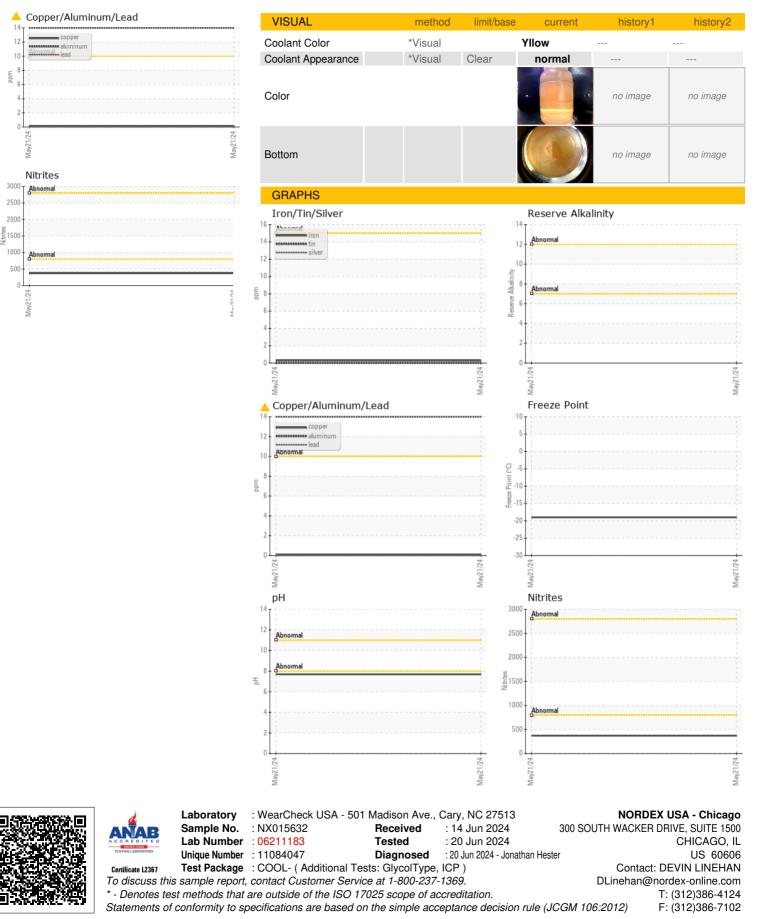
### **Coolant Condition**

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		NX015632		
Sample Date		Client Info		21 May 2024		
Machine Age	hrs	Client Info		21034536		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.059		
рН	Scale 0-14	ASTM D1287		7.69		
Nitrites	ppm	AP-053:2009		372		
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		43.5		
Freezing Point	°F	ASTM D3321		-19		
Total Dissolved Solids				252.0		
Carboxylate				n/a		
CORROSION INH	<b>IBITORS</b>	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		4		
Phosphorus	ppm	ASTM D6130		0		
Boron	ppm	ASTM D6130		0		
Molybdenum	ppm	ASTM D6130		144		
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	<1		
Aluminum	ppm	ASTM D6130	>10	<u> </u>		
Copper	ppm	ASTM D6130	>10	<1		
Lead	ppm	ASTM D6130	>10	0		
Tin	ppm	ASTM D6130	>10	0		
Zinc	ppm	ASTM D6130		12		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		4		
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3492		
Potassium	ppm	ASTM D6130		328		
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		4		
Magnesium	ppm	ASTM D6130		3		
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