

# **COOLANT REPORT**

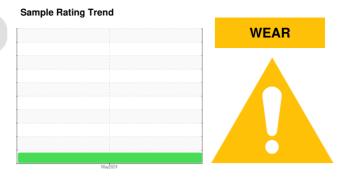
Area [200007683]

05WEA88422 - A-05 (S/N W-122275)

Coolant

Fluid

{not provided} (--- LTR)



## DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

### Corrosion

The aluminum level is abnormal.

### **Contaminants**

There is no indication of any contamination in the coolant.

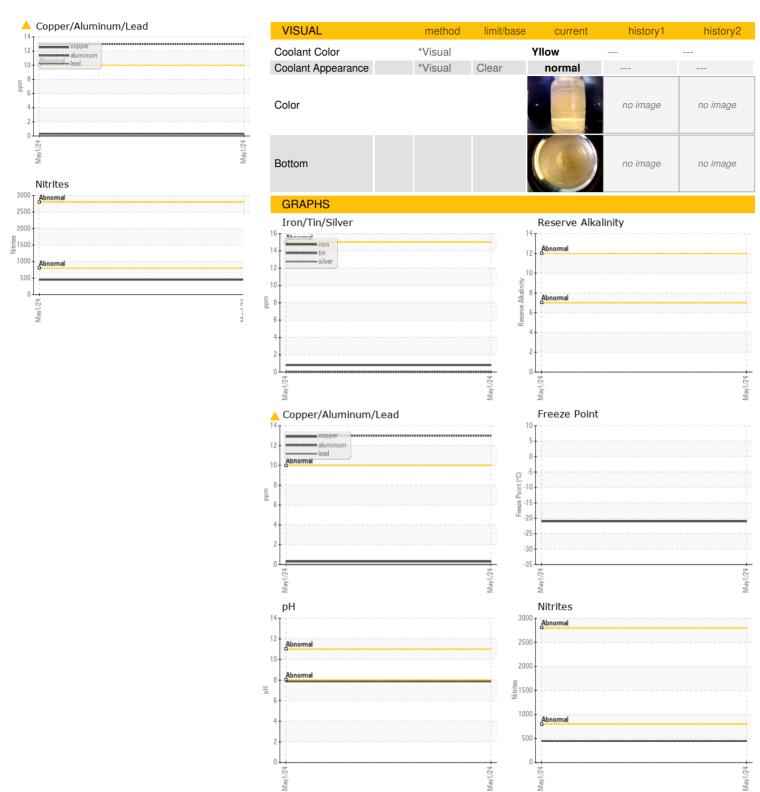
## **Coolant Condition**

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX015757		
Sample Date		Client Info		01 May 2024		
Machine Age	hrs	Client Info		18593272		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.060		
pH	Scale 0-14	ASTM D1287		7.88		
Nitrites	ppm	AP-053:2009		448		
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		44.7		
Freezing Point	°F	ASTM D3321		-21		
Total Dissolved Solids				243.5		
Carboxylate				n/a		
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		2		
Phosphorus	ppm	ASTM D6130		0		
Boron	ppm	ASTM D6130		0		
Molybdenum	ppm	ASTM D6130		160		
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	<1		
Aluminum	ppm	ASTM D6130	>10	<u> </u>		
Copper	ppm	ASTM D6130	>10	<1		
Lead	ppm	ASTM D6130	>10	0		
Tin	ppm	ASTM D6130	>10	0		
Zinc	ppm	ASTM D6130		8		
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		5		
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3062		
Potassium	ppm	ASTM D6130		442		
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		1		
Magnesium	ppm	ASTM D6130		2		



# **COOLANT REPORT**







Certificate 12367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

: NX015757 Lab Number : 06211191

Unique Number : 11084055

Received **Tested** Diagnosed Test Package : COOL- ( Additional Tests: GlycolType, ICP )

: 14 Jun 2024 : 20 Jun 2024 : 20 Jun 2024 - Jonathan Hester

300 SOUTH WACKER DRIVE, SUITE 1500

CHICAGO, IL US 60606 Contact: DEVIN LINEHAN DLinehan@nordex-online.com

**NORDEX USA - Chicago** 

To discuss this sample report, contact Customer Service at 1-800-237-1369. T: (312)386-4124 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (312)386-7102