



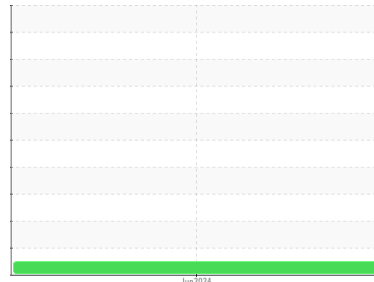
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**MINING**  
Machine Id  
**ME-301 VOLVO L350F 1961**  
Component  
**Hydraulic System**  
Fluid  
**SHELL Spirax S4 CX 10W (--- GAL)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0928246</b>	---	---
Sample Date	Client Info			<b>11 Jun 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>3</b>	---	---
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>20	<b>2</b>	---	---
Lead	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m	>150	<b>1</b>	---	---
Tin	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>4</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>2</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>17</b>	---	---
Calcium	ppm	ASTM D5185m		<b>1466</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>669</b>	---	---
Zinc	ppm	ASTM D5185m		<b>828</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>3095</b>	---	---

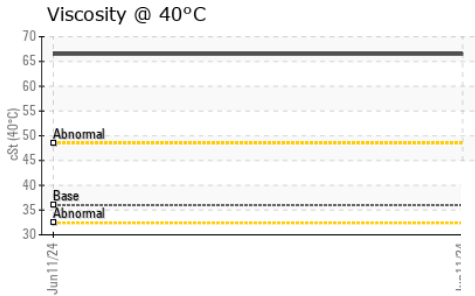
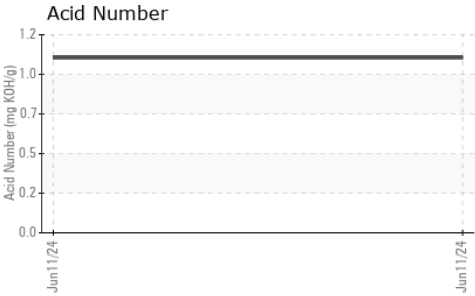
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<b>11</b>	---	---
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>809</b>	---	---
Particles >6µm		ASTM D7647	>2500	<b>97</b>	---	---
Particles >14µm		ASTM D7647	>80	<b>4</b>	---	---
Particles >21µm		ASTM D7647	>20	<b>1</b>	---	---
Particles >38µm		ASTM D7647	>4	<b>0</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>--/18/13	<b>17/14/9</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>1.06</b>	---	---



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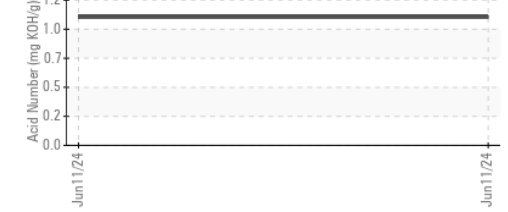
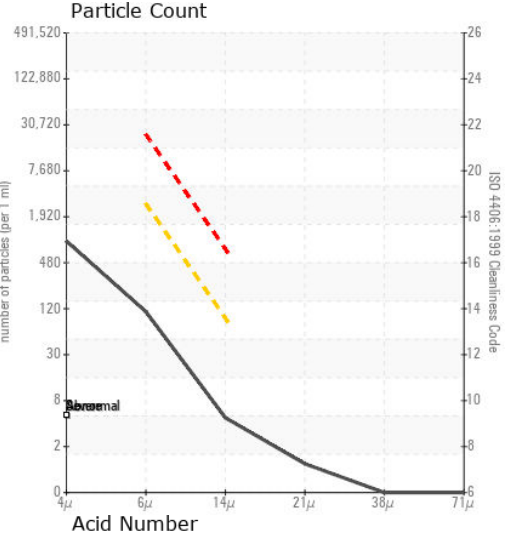
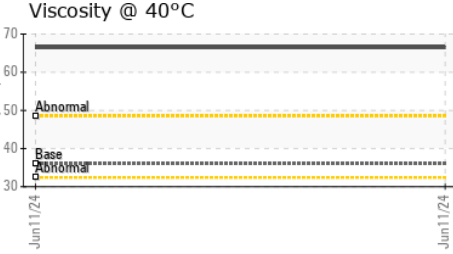
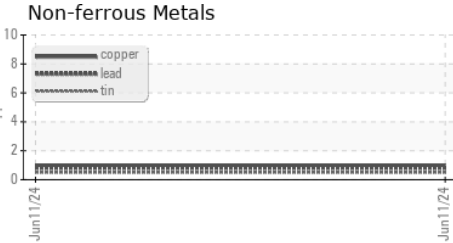
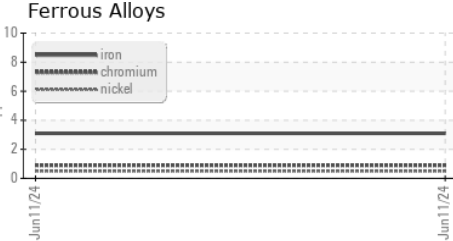
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	36	66.5	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0928246      **Received** : 17 Jun 2024  
**Lab Number** : 06211522      **Tested** : 18 Jun 2024  
**Unique Number** : 11084386      **Diagnosed** : 18 Jun 2024 - Don Baldrige  
**Test Package** : CONST

**COVIA - PORTAGE - 021**  
 N6082 US HWY 51  
 PARDEEVILLE, WI  
 US 53954  
 Contact: Sean Lyons  
 sean.lyons@coviacorp.com  
 T: (507)514-2204  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)