OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Machine Id
WEST NEW DUMPER
Component
Hydraulic System
Fluid
{not provided} (--- GAL)

DIAGNOSIS

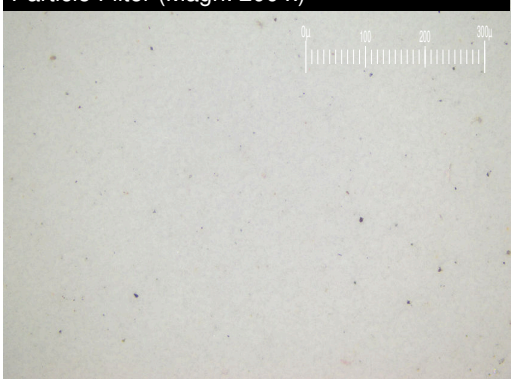
Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Particle Filter (Magn: 200 x)



SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PH0001531**	---	---
Sample Date		Client Info		**16 Jun 2024**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**ABNORMAL**	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**2**	---	---
Chromium	ppm	ASTM D5185m	>20	**<1**	---	---
Nickel	ppm	ASTM D5185m	>20	**<1**	---	---
Titanium	ppm	ASTM D5185m		**<1**	---	---
Silver	ppm	ASTM D5185m		**0**	---	---
Aluminum	ppm	ASTM D5185m	>20	**2**	---	---
Lead	ppm	ASTM D5185m	>20	**<1**	---	---
Copper	ppm	ASTM D5185m	>20	**1**	---	---
Tin	ppm	ASTM D5185m	>20	**<1**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**<1**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**6**	---	---
Barium	ppm	ASTM D5185m		**0**	---	---
Molybdenum	ppm	ASTM D5185m		**5**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m		**35**	---	---
Calcium	ppm	ASTM D5185m		**194**	---	---
Phosphorus	ppm	ASTM D5185m		**363**	---	---
Zinc	ppm	ASTM D5185m		**468**	---	---
Sulfur	ppm	ASTM D5185m		**1193**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	---	---
Sodium	ppm	ASTM D5185m		**2**	---	---
Potassium	ppm	ASTM D5185m	>20	**1**	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **36026**	---	---
Particles >6µm		ASTM D7647	>2500	● **4387**	---	---
Particles >14µm		ASTM D7647	>320	**193**	---	---
Particles >21µm		ASTM D7647	>80	**49**	---	---
Particles >38µm		ASTM D7647	>20	**1**	---	---
Particles >71µm		ASTM D7647	>4	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **22/19/15**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.38**	---	---

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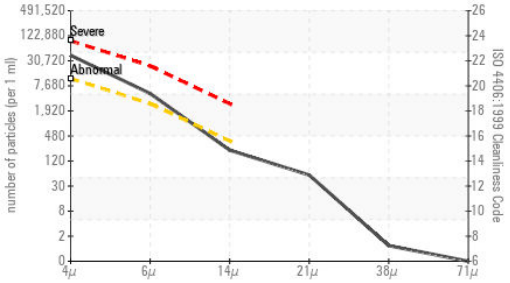
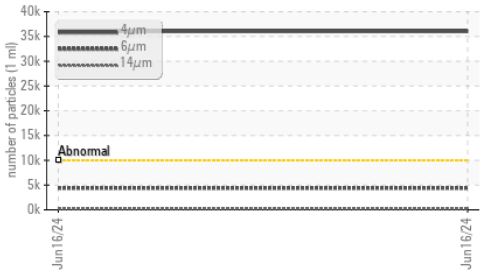
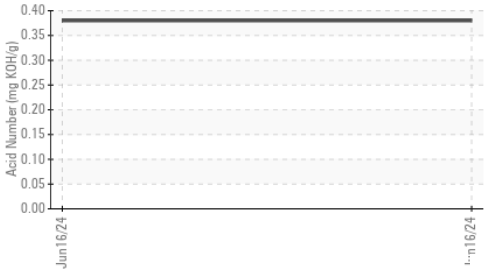
Particle Count



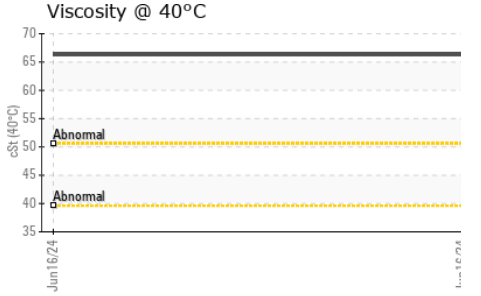
Particle Trend



Acid Number



Viscosity @ 40°C



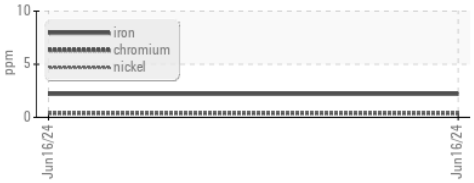
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.05	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**66.3**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*
PrtFilter				*no image*	*no image*

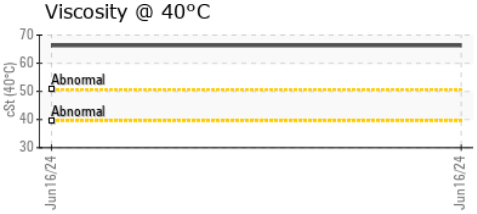
GRAPHS

Ferrous Alloys



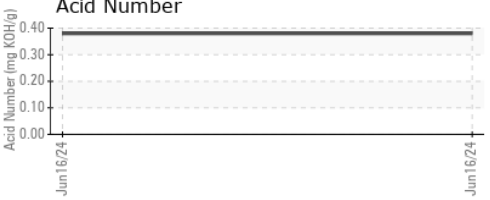
Non-ferrous Metals

Viscosity @ 40°C



Particle Filter (Magn: 200 x)

Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PH0001531
Lab Number : 06211595
Unique Number : 11084459
Test Package : PLANT (Additional Tests: PrtFilter)

Received : 17 Jun 2024
Tested : 19 Jun 2024
Diagnosed : 19 Jun 2024 - Angela Borella

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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