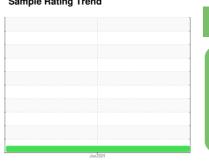


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id

SYSTEM 3 PRESS

Hydraulic System

LUBE TECH AW 68 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

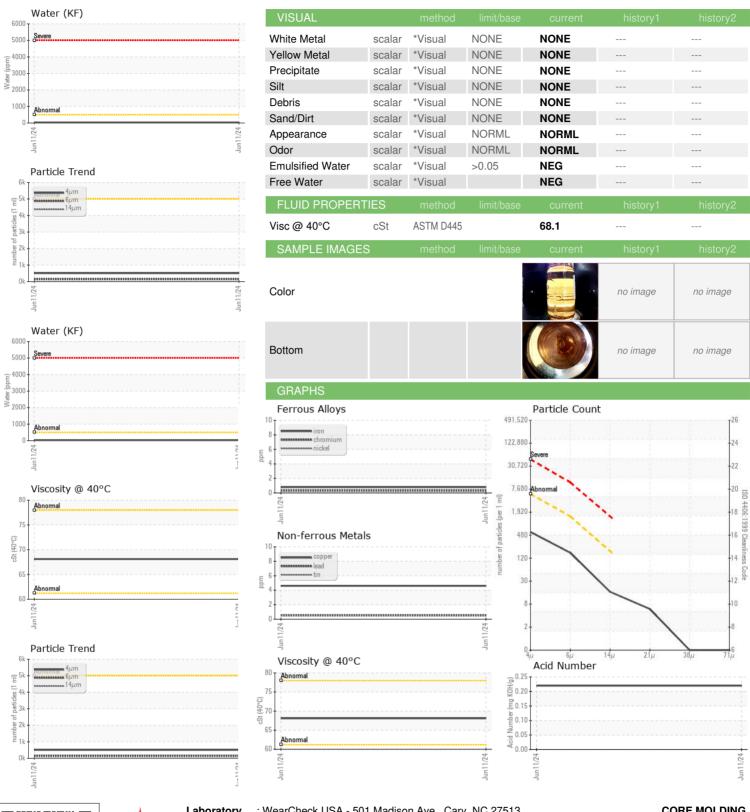
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION							
Sample Number					Jun2024		
Sample Date Client Info 0	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Date Client Info 0	Sample Number		Client Info		Y2K0001832		
Machine Age hrs Client Info 0							
Oil Age hrs Client Info N/A	•	hrs					
Oil Changed Sample Status Client Info N/A					-		
WEAR METALS	ŭ .				-		
Iron	-						
Iron	WEAR METALS		method	limit/base	current	history1	history2
Chromium ppm ASTM D5185m >20 <1 Nickel ppm ASTM D5185m <1		mag	ASTM D5185m	>20	<1		
Nickel ppm ASTM D5185m >20 <1	Chromium		ASTM D5185m	>20			
Titanium	Nickel			>20	<1		
Silver ppm ASTM D5185m 0 Aluminum ppm ASTM D5185m >20 2 Lead ppm ASTM D5185m >20 <1 Copper ppm ASTM D5185m >20 <1 Tin ppm ASTM D5185m 0 Vanadium ppm ASTM D5185m 0 Cadmium ppm ASTM D5185m 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 ADITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 Malganesium ppm ASTM D5185m 32 Magnesium ppm ASTM D5185m <th></th> <td></td> <td></td> <td> 0</td> <th></th> <td></td> <td></td>				0			
Aluminum							
Lead				>20			
Copper ppm ASTM D5185m >20 5 Tin ppm ASTM D5185m >20 <1							
Tin ppm ASTM D5185m >20 <1							
Vanadium ppm ASTM D5185m 0 Cadmium ppm ASTM D5185m <1 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 Barium ppm ASTM D5185m 1 Molybdenum ppm ASTM D5185m 1 Magnessum ppm ASTM D5185m 1 Magnessum ppm ASTM D5185m 32 Calcium ppm ASTM D5185m 328 Zinc ppm ASTM D5185m 328 Sulfur ppm ASTM D5185m 1962 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 1					_		
Cadmium ppm ASTM D5185m <1				/20			
ADDITIVES					_		
Boron ppm ASTM D5185m 0 Manganese ppm ASTM D5185m 1 Manganese ppm ASTM D5185m 1 Manganese ppm ASTM D5185m <1 Calcium ppm ASTM D5185m 32 Phosphorus ppm ASTM D5185m 328 Phosphorus ppm ASTM D5185m 328 Sulfur ppm ASTM D5185m 1962 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 1 Sodium ppm ASTM D5185m >20 <1 Vater % ASTM D6304 >0.05 0.003 Potassium ppm ASTM D6304 >500 28 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 509 Particles >21μm ASTM D7647 >160 14 Particles >71μm ASTM D7647 >3 0 Cil Cleanliness ISO 4406 (c) >19/17/14 16/14/11 FLUID DEGRADATION method limit/base current history1 history2		рріп					
Barium	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum ppm ASTM D5185m 1 Manganese ppm ASTM D5185m <1							
Manganese ppm ASTM D5185m <1		ppm			0		
Magnesium ppm ASTM D5185m <1	Molybdenum	ppm	ASTM D5185m				
Calcium ppm ASTM D5185m 32 Phosphorus ppm ASTM D5185m 328 Zinc ppm ASTM D5185m 433 Sulfur ppm ASTM D5185m 1962 Sulicon ppm ASTM D5185m >15 1 Sodium ppm ASTM D5185m 0 Potassium ppm ASTM D5185m 20 <1 Water % ASTM D5185m >20 <1 Potassium ppm ASTM D5185m >20 <1 Water % ASTM D5185m 0 0 Particles >4um ASTM D5185m 0 0 Particles >4um ASTM D6304 >0 509 Particles >4µm ASTM D7647<	•	ppm	ASTM D5185m		<1		
Phosphorus ppm ASTM D5185m 328 Zinc ppm ASTM D5185m 433 Sulfur ppm ASTM D5185m 1962 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 1 Sodium ppm ASTM D5185m >20 <1 Potassium ppm ASTM D5185m >20 <1 Water % ASTM D6304 >0.05 0.003 FLUID CLEANLINESS method limit/base current history1	-	ppm	ASTM D5185m				
Zinc ppm ASTM D5185m 433 Sulfur ppm ASTM D5185m 1962 Sulfur ppm ASTM D5185m 1962 Sulfur ppm ASTM D5185m >15 1 Sulfur ppm ASTM D5185m 0 Sulfur ppm ASTM D5185m 20 <1	Calcium	ppm	ASTM D5185m		-		
Sulfur ppm ASTM D5185m 1962 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 1 Sodium ppm ASTM D5185m >20 <1 Potassium ppm ASTM D5185m >20 <1 Water % ASTM D5185m >20 <1 Water % ASTM D5185m >20 <1 Water % ASTM D6304 >0.003 Ppm Water ppm ASTM D6304 >500 28 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 509 Particles >21µm ASTM D7647 >40 5 <th>Phosphorus</th> <th>ppm</th> <th></th> <th></th> <th></th> <th></th> <th></th>	Phosphorus	ppm					
CONTAMINANTS method limit/base current history1 history2	Zinc	ppm	ASTM D5185m		433		
Silicon ppm ASTM D5185m >15 1 Sodium ppm ASTM D5185m 0 Potassium ppm ASTM D5185m >20 <1	Sulfur	ppm	ASTM D5185m		1962		
Sodium ppm ASTM D5185m 0	CONTAMINANTS		method	limit/base	current	history1	history2
Potassium ppm ASTM D5185m >20 <1	Silicon	ppm		>15	1		
Water % ASTM D6304 >0.05 0.003 ppm Water ppm ASTM D6304 >500 28 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 509 Particles >6μm ASTM D7647 >1300 146 Particles >14μm ASTM D7647 >160 14 Particles >21μm ASTM D7647 >40 5 Particles >38μm ASTM D7647 >10 0 Particles >71μm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >19/17/14 16/14/11 FLUID DEGRADATION method limit/base current history1 history2	Sodium	ppm	ASTM D5185m		0		
ppm Water ppm ASTM D6304 >500 28 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 509 Particles >6μm ASTM D7647 >1300 146 Particles >14μm ASTM D7647 >160 14 Particles >21μm ASTM D7647 >40 5 Particles >38μm ASTM D7647 >10 0 Particles >71μm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >19/17/14 16/14/11 FLUID DEGRADATION method limit/base current history1 history2	Potassium	ppm	ASTM D5185m	>20	<1		
FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 509 Particles >6μm ASTM D7647 >1300 146 Particles >14μm ASTM D7647 >160 14 Particles >21μm ASTM D7647 >40 5 Particles >38μm ASTM D7647 >10 0 Particles >71μm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >19/17/14 16/14/11 FLUID DEGRADATION method limit/base current history1 history2	Water	%	ASTM D6304	>0.05	0.003		
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	ppm Water	ppm	ASTM D6304	>500	28		
Particles >6μm ASTM D7647 >1300 146 Particles >14μm ASTM D7647 >160 14 Particles >21μm ASTM D7647 >40 5 Particles >38μm ASTM D7647 >10 0 Particles >71μm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >19/17/14 16/14/11 FLUID DEGRADATION method limit/base current history1 history2	FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >14μm ASTM D7647 >160 14 Particles >21μm ASTM D7647 >40 5 Particles >38μm ASTM D7647 >10 0 Particles >71μm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >19/17/14 16/14/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >4µm		ASTM D7647	>5000	509		
Particles >21μm ASTM D7647 >40 5 Particles >38μm ASTM D7647 >10 0 Particles >71μm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >19/17/14 16/14/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >6µm		ASTM D7647	>1300	146		
Particles >38μm ASTM D7647 >10 0 Particles >71μm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >19/17/14 16/14/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >14μm		ASTM D7647	>160	14		
Particles >71μm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >19/17/14 16/14/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >21µm		ASTM D7647	>40	5		
Oil Cleanliness ISO 4406 (c) >19/17/14 16/14/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >38µm		ASTM D7647	>10	0		
FLUID DEGRADATION method limit/base current history1 history2	Particles >71µm		ASTM D7647	>3	0		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/14/11		
Acid Number (AN) mg KOH/g ASTM D8045 0.22	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.22		



OIL ANALYSIS REPORT





Certificate 12367

Laboratory Sample No.

: Y2K0001832 Lab Number : 06211623 Unique Number : 11084487

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 17 Jun 2024 **Tested** : 18 Jun 2024 Diagnosed : 18 Jun 2024 - Angela Borella

Test Package : MOB 2 (Additional Tests: KF) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) **CORE MOLDING** 1700 WILKIE DR

WINONA, MN US 55987 Contact: C. GUNN cgunn@coremt.com

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