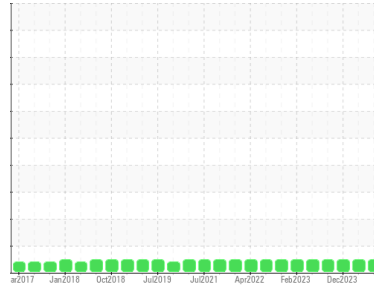




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
BUSCH CARNEB 14 VAC (S/N F0023WFMNTHAA03)
 Component
Pump
 Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USPM37742	USPM30395	USPM31534
Sample Date	Client Info	16 Jun 2024	13 Mar 2024	03 Dec 2023
Machine Age	hrs Client Info	0	0	0
Oil Age	hrs Client Info	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>90	0	0	<1
Chromium ppm ASTM D5185m	>5	0	<1	0
Nickel ppm ASTM D5185m	>5	0	0	0
Titanium ppm ASTM D5185m	>3	<1	<1	<1
Silver ppm ASTM D5185m	>3	0	<1	0
Aluminum ppm ASTM D5185m	>7	0	0	1
Lead ppm ASTM D5185m	>12	0	0	0
Copper ppm ASTM D5185m	>30	<1	0	<1
Tin ppm ASTM D5185m	>9	0	1	0
Vanadium ppm ASTM D5185m		<1	<1	0
Cadmium ppm ASTM D5185m		0	<1	0

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m	0	0	0	0
Barium ppm ASTM D5185m	0	0	0	0
Molybdenum ppm ASTM D5185m	0	0	0	0
Manganese ppm ASTM D5185m		<1	<1	0
Magnesium ppm ASTM D5185m	0	0	0	0
Calcium ppm ASTM D5185m	0	0	0	0
Phosphorus ppm ASTM D5185m	1800	1567	1401	1550
Zinc ppm ASTM D5185m	0	<1	0	0
Sulfur ppm ASTM D5185m	0	227	196	155

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>60	8	6	6
Sodium ppm ASTM D5185m		<1	<1	0
Potassium ppm ASTM D5185m	>20	0	2	1
Water % ASTM D6304	>.1	0.049	0.017	0.031
ppm Water ppm ASTM D6304	>1000	496	179	314

FLUID CLEANLINESS

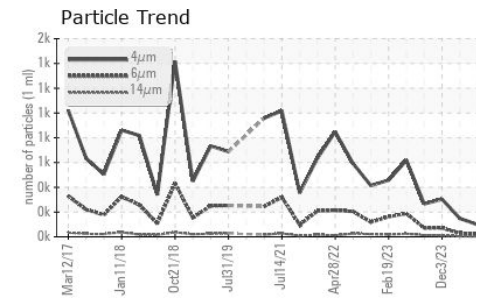
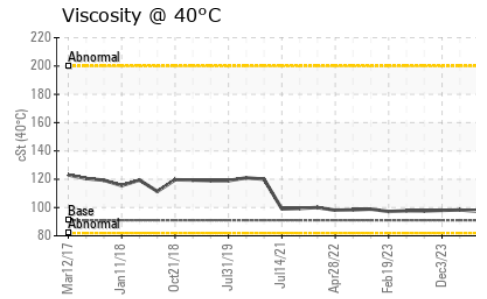
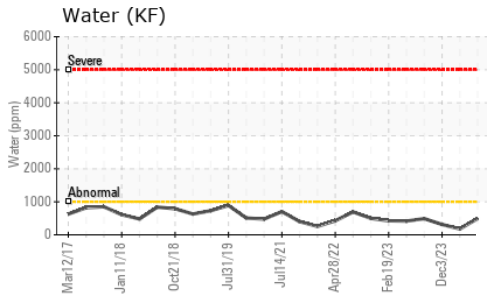
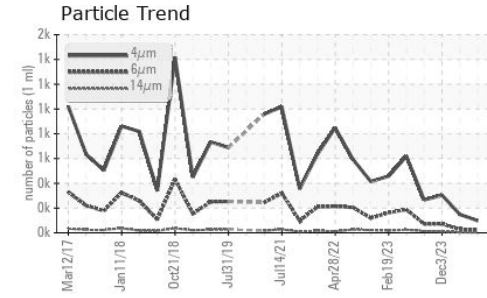
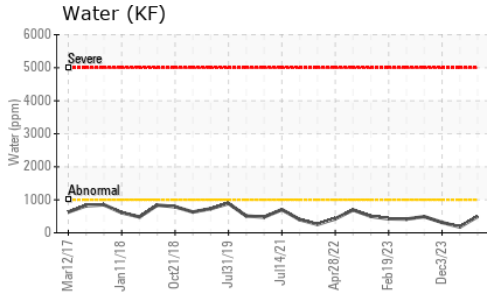
method	limit/base	current	history1	history2
Particles >4µm ASTM D7647		98	149	304
Particles >6µm ASTM D7647	>2500	25	29	72
Particles >14µm ASTM D7647	>320	3	4	10
Particles >21µm ASTM D7647	>80	0	1	4
Particles >38µm ASTM D7647	>20	0	0	0
Particles >71µm ASTM D7647	>4	0	0	0
Oil Cleanliness ISO 4406 (c)	>--/18/15	14/12/9	14/12/9	15/13/10

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045	0.05	0.07	0.08	0.071



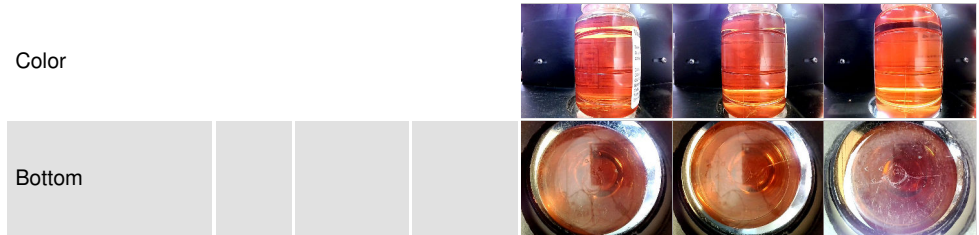
OIL ANALYSIS REPORT



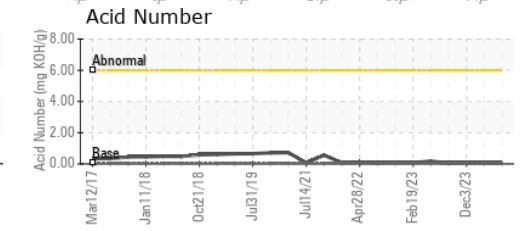
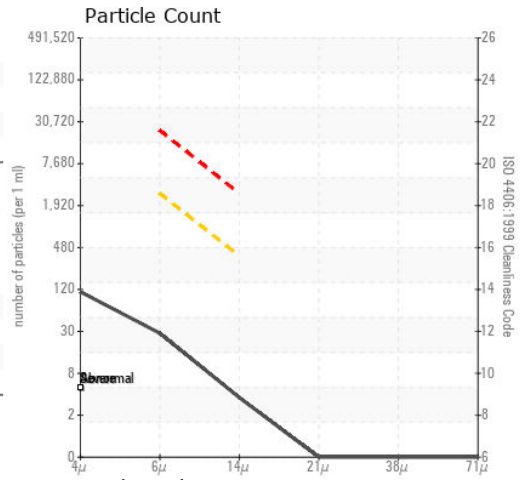
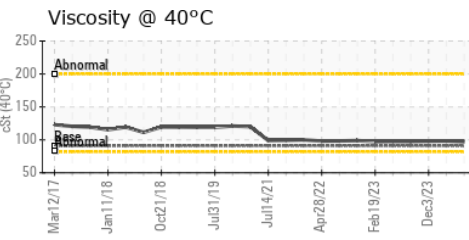
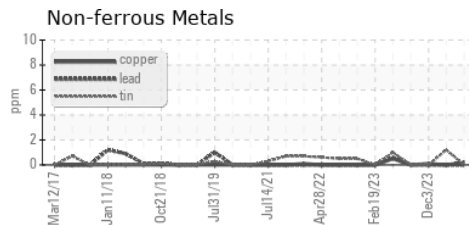
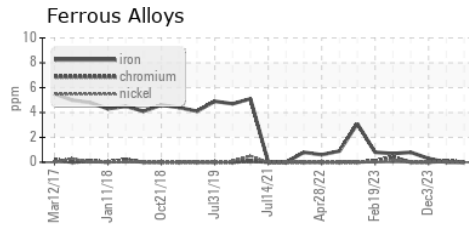
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	97.4	98.3	98.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : USPM37742
 Lab Number : 06211684
 Unique Number : 11084548
 Test Package : IND 2

Received : 17 Jun 2024
 Tested : 18 Jun 2024
 Diagnosed : 20 Jun 2024 - Doug Bogart

CARGILL FOODS

NEBRASKA CITY, NE
 US

Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
 F: