

OIL ANALYSIS REPORT

Sample Rating Trend





Machine Id FRICK RXF 101 H SCMP-2 (S/N 28537201000) Refrigeration Compressor Fluid

WMI-717-ARO (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

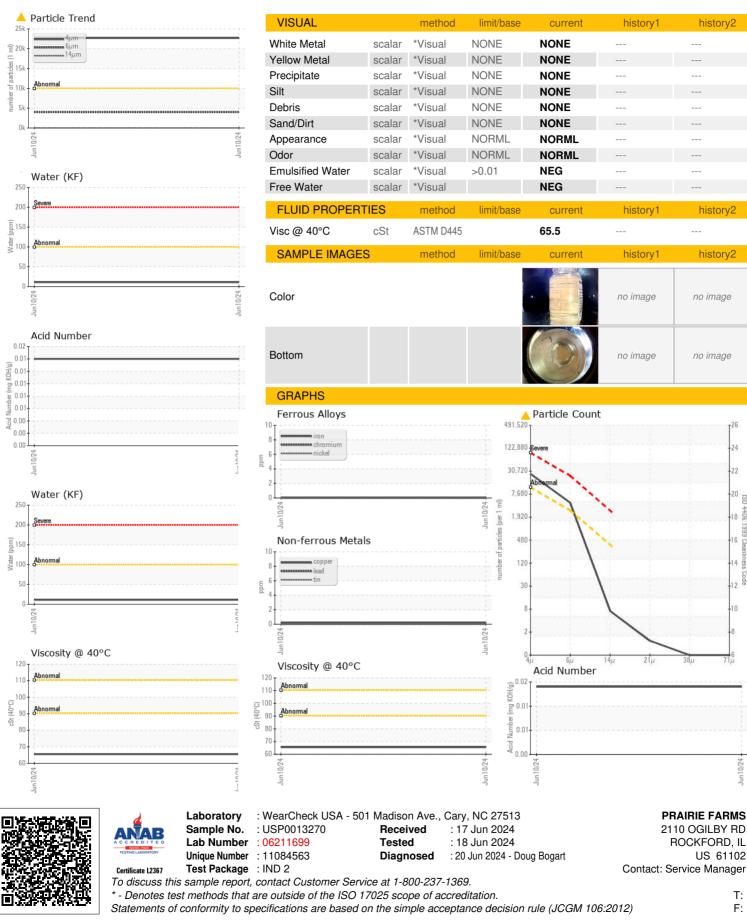
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0013270		
Sample Date		Client Info		10 Jun 2024		
Machine Age	hrs	Client Info		84484		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0		
Chromium	ppm	ASTM D5185m	>2	0		
Nickel	ppm	ASTM D5185m	~ -	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>3	0		
				0		
Lead	ppm	ASTM D5185m	>2	-		
Copper	ppm	ASTM D5185m	>8	<1		
Tin	ppm	ASTM D5185m	>4	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		<1		
Zinc	ppm	ASTM D5185m		<1		
Sulfur	ppm	ASTM D5185m		0		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1		
Sodium	ppm	ASTM D5185m		1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.01	0.001		
ppm Water	ppm	ASTM D6304	>100	11		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	A 22688		
Particles >6µm		ASTM D7647	>2500	<mark> </mark> 3974		
Particles >14µm		ASTM D7647	>320	6		
Particles >21µm		ASTM D7647	>80	1		
Particles >38µm		ASTM D7647	>20	0		
Particles >71µm		ASTM D7647	>4	0		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	A 22/19/10		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		0.014		
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Contact/Location: Service Manager - PRAROCUSP

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