

## **OIL ANALYSIS REPORT**

Sample Rating Trend

### NORMAL

# VILTER VSS-751 SCMP-3 (S/N 7593)

Component Refrigeration Compressor

Fluid WMI-717-ARO (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

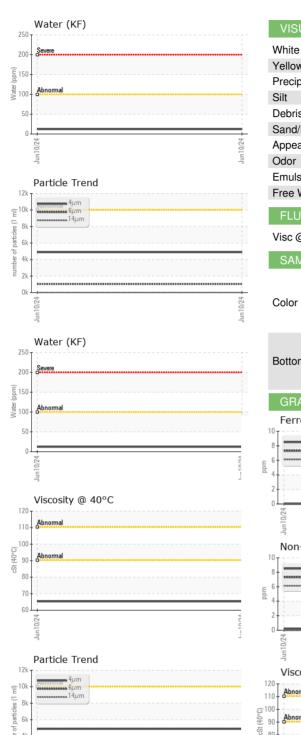
#### Fluid Condition

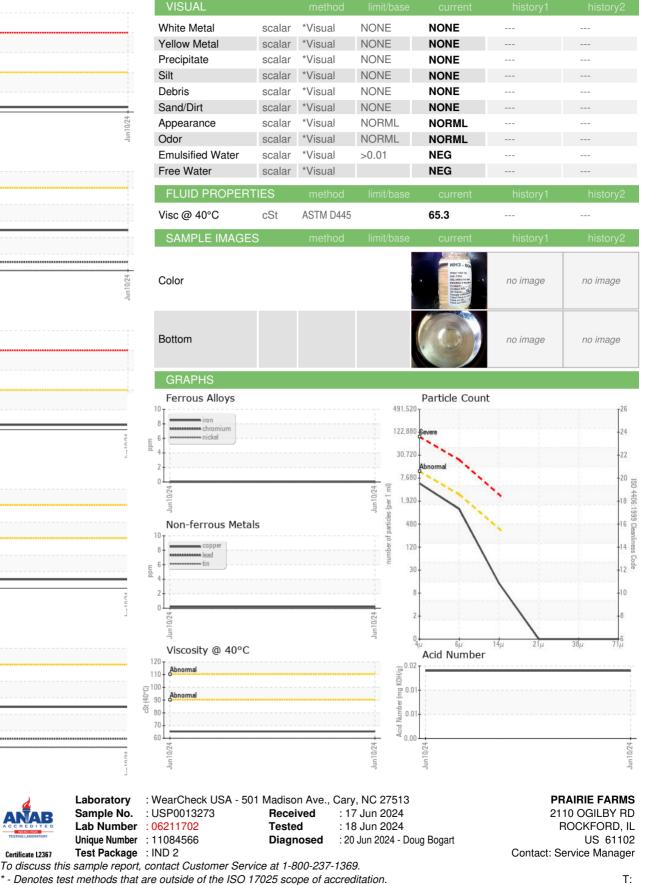
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0013273		
Sample Date		Client Info		10 Jun 2024		
Machine Age	hrs	Client Info		44292		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0		
Chromium	ppm	ASTM D5185m	>2	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>3	0		
Lead	ppm	ASTM D5185m	>2	0		
Copper	ppm	ASTM D5185m	>8	<1		
Tin	ppm	ASTM D5185m	>4	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		1		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		0		
CONTAMINANTS	i i	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1		
Sodium	ppm	ASTM D5185m		1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.01	0.001		
ppm Water	ppm	ASTM D6304	>100	12		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	4882		
Particles >6µm		ASTM D7647		1041		
Particles >14µm		ASTM D7647	>320	12		
Particles >21µm		ASTM D7647	>80	0		
Particles >38µm		ASTM D7647	>20	0		
Particles >71µm		ASTM D7647		0		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	19/17/11		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		0.014		



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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Laboratory

Sample No.

Contact/Location: Service Manager - PRAROCUSP