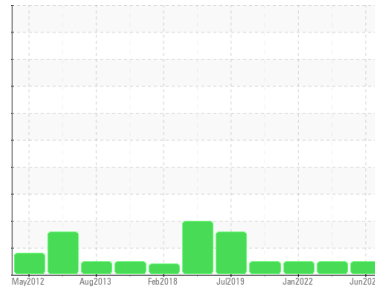




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**CREPACO COMPRESSOR 10 (S/N KH15-C-3727)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**FRICK COMPRESSOR OIL #9 (9 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP249726</b>	USP199073	USP238400
Sample Date	Client Info			<b>16 Jun 2024</b>	10 Mar 2023	20 Jan 2022
Machine Age	hrs	Client Info		<b>35749</b>	33279	30691
Oil Age	hrs	Client Info		<b>2493</b>	33279	2503
Oil Changed	Client Info			<b>Not Chngd</b>	Not Chngd	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<b>7</b>	<1	<1
Chromium	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>8	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m	>4	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>1</b>	0	0
Zinc	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Sulfur	ppm	ASTM D5185m		<b>0</b>	17	0

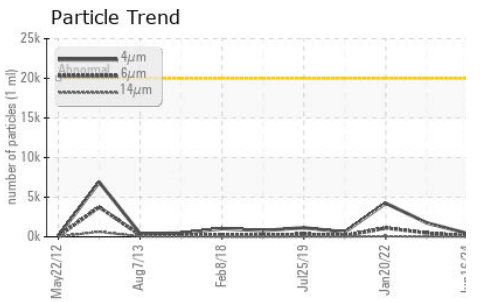
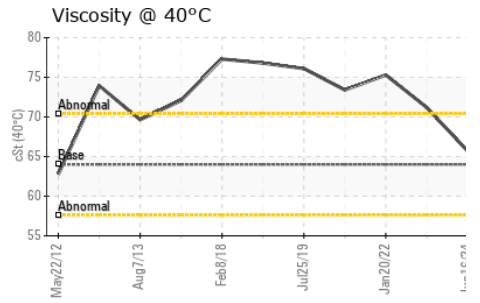
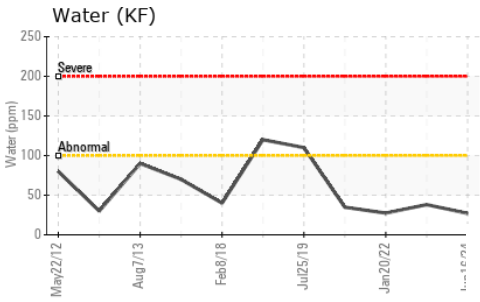
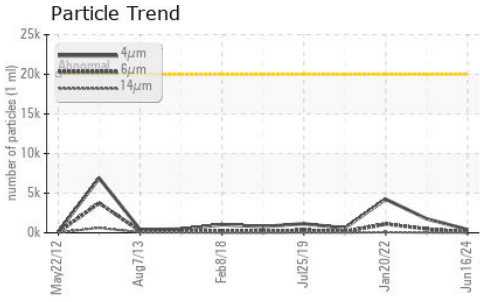
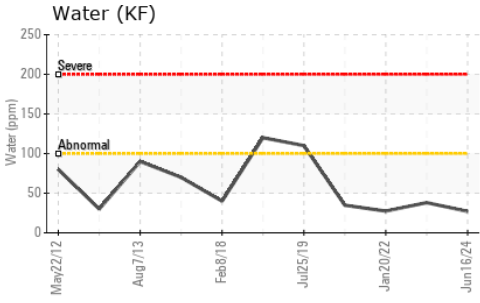
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>1</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Water	%	ASTM D6304	>0.01	<b>0.003</b>	0.003	0.003
ppm Water	ppm	ASTM D6304	>100	<b>27</b>	38.1	27.4

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>411</b>	1765	4246
Particles >6µm		ASTM D7647	>2500	<b>81</b>	481	1115
Particles >14µm		ASTM D7647	>320	<b>4</b>	29	76
Particles >21µm		ASTM D7647	>80	<b>1</b>	5	11
Particles >38µm		ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>21/18/15	<b>16/14/9</b>	18/16/12	19/17/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		<b>0.014</b>	0.013	0.014



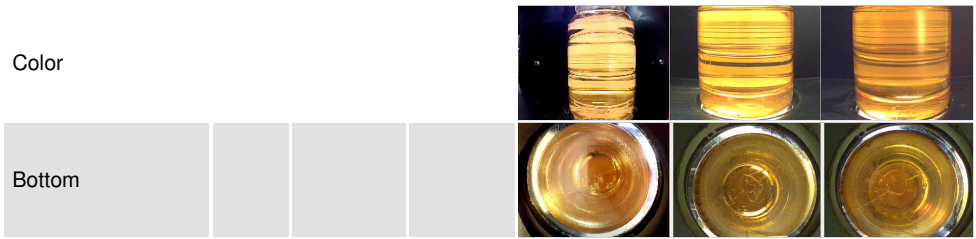
# OIL ANALYSIS REPORT



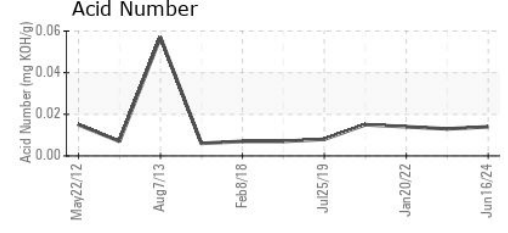
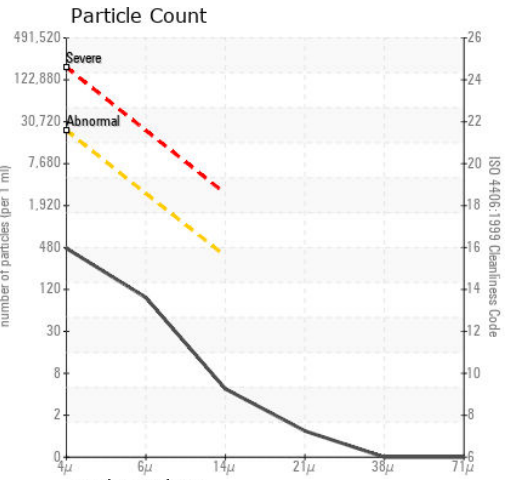
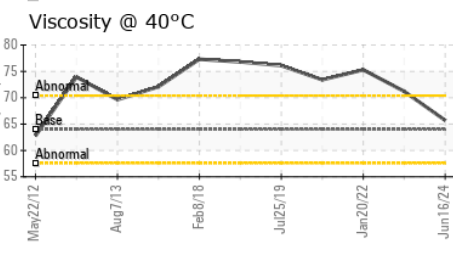
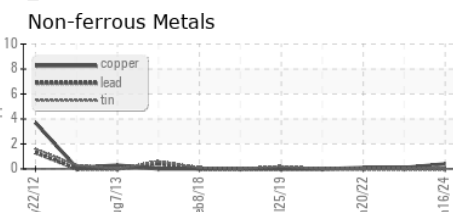
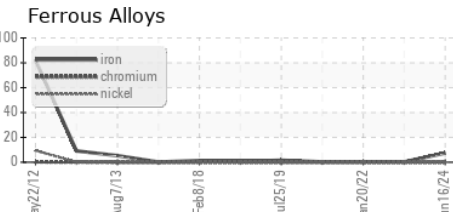
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	64.0	65.7	71.2	75.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP249726 **Received** : 17 Jun 2024  
**Lab Number** : 06211726 **Tested** : 18 Jun 2024  
**Unique Number** : 11084590 **Diagnosed** : 20 Jun 2024 - Doug Bogart  
**Test Package** : IND 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)