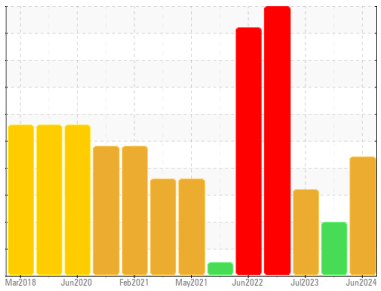
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
MYCOM B
Component
Compressor
Fluid
SYNTHX 3100 (--- GAL)

DIAGNOSIS

Recommendation
We advise that you follow the water drain-off procedure for this component. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material. There is a moderate concentration of water present in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**TO60002187**	TO60001321	TO60000404
Sample Date		Client Info		**12 Jun 2024**	09 Aug 2023	19 Jul 2023
Machine Age	days	Client Info		**0**	0	0
Oil Age	days	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	Filtered	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	0	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	<1
Nickel	ppm	ASTM D5185m		**0**	0	<1
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>25	**<1**	<1	0
Lead	ppm	ASTM D5185m	>25	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**<1**	0	0
Tin	ppm	ASTM D5185m	>15	**<1**	0	<1
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m		**<1**	5	0
Calcium	ppm	ASTM D5185m		**0**	0	0
Phosphorus	ppm	ASTM D5185m		**3**	5	0
Zinc	ppm	ASTM D5185m		**<1**	0	0
Sulfur	ppm	ASTM D5185m		**907**	1488	1990

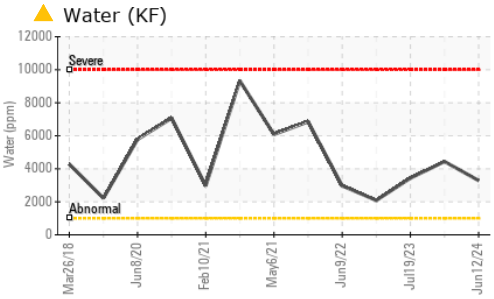
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	▲ **25**	17	▲ 36
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**<1**	1	<1
Water	%	ASTM D6304	>0.1	▲ **0.328**	0.443	0.343
ppm Water	ppm	ASTM D6304	>1000	▲ **3287**	4438.6	3435.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **162445**	▲ 131332	▲ 117248
Particles >6µm		ASTM D7647	>1300	▲ **69445**	▲ 44348	▲ 22381
Particles >14µm		ASTM D7647	>320	**302**	▲ 1323	▲ 523
Particles >21µm		ASTM D7647	>80	**14**	▲ 156	79
Particles >38µm		ASTM D7647	>20	**0**	2	1
Particles >71µm		ASTM D7647	>4	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/17/15	▲ **25/23/15**	▲ 24/23/18	▲ 24/22/16

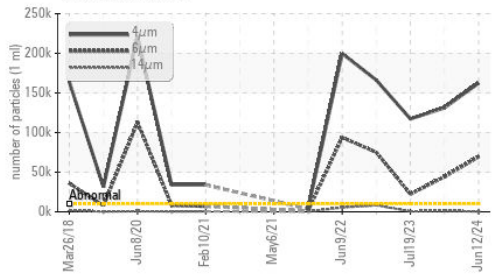
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.039**	0.45	0.401

OIL ANALYSIS REPORT

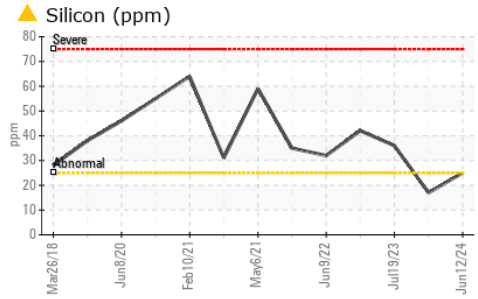
Water (KF)



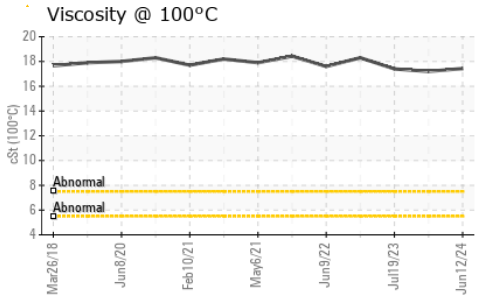
Particle Trend



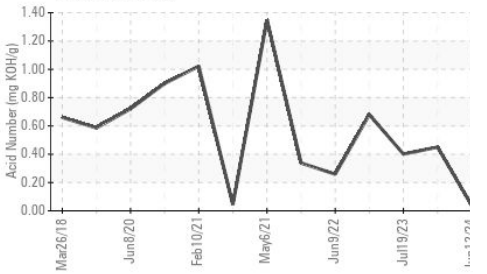
Silicon (ppm)



Viscosity @ 100°C

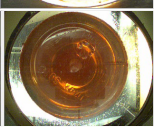


Acid Number



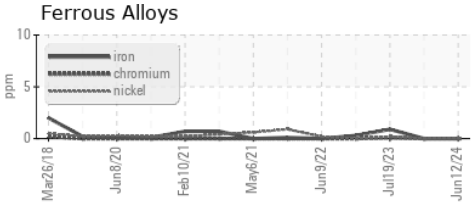
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**103**	102	103
Visc @ 100°C	cSt	ASTM D445		**17.43**	17.2	17.4
Viscosity Index (VI)	Scale	ASTM D2270		**186**	184	185

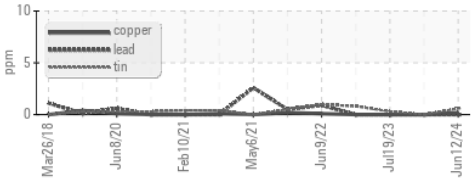
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

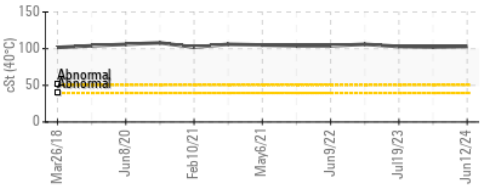
Ferrous Alloys



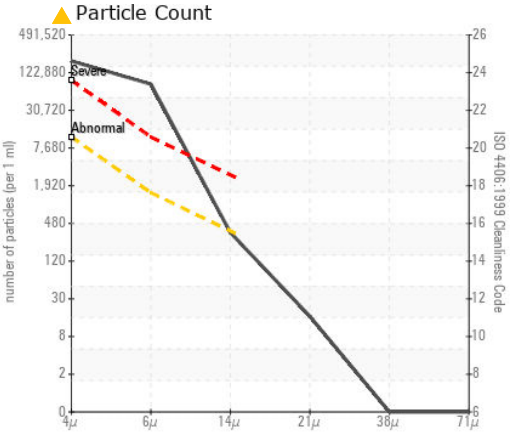
Non-ferrous Metals



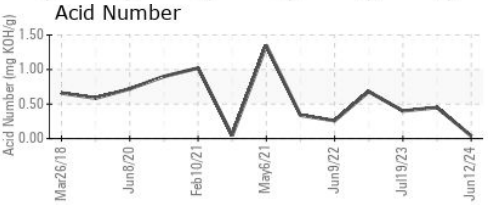
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO60002187 **Received** : 17 Jun 2024
Lab Number : 06211733 **Tested** : 21 Jun 2024
Unique Number : 11084597 **Diagnosed** : 21 Jun 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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